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# **Diesel Fuel Cart**

Portable Diesel Fuel Filtration Cart





ENGINEERING YOUR SUCCESS.



## Therapeutic

- off-line and portable
- provides flexibility for removing water and contaminants from fuel
- improves and extends fuel life and system components

# Diesel Fuel Cart

- · Filtering new fluid before putting into service
- Transferring fluid from drums or storage tanks to system reservoirs
- Conditioning bulk fluid in storage tanks
- Compliments existing system filtration
- · Removes free and emulsified water from a system

### **Applications**

- rail
- mining
- marine
- oil & gas agriculture
- transportaion
- construction
- stand-by power
- equipment rental locations
- anywhere diesel fuel is used and/or stored

Parker's comprehensive asset health management approach extends well beyond traditional methods and brings focus to long term fuel system performance and reliability. Prefiltration and transfer of diesel and biodiesel fuels is critical in maintaining todays fuel injection systems and extending system component life.

Tight tolerances and higher system pressures require significant improvement in fuel cleanliness and quality. The

Parker Diesel Fuel Cart delivers on the promise of high efficiency removal of harmful contaminants that impact injector life and compromise engine performance. Like most fuels, diesel requires filtration prior to use and after long periods of storage.

The use of the Parker Diesel Fuel Cart is a practical and economical maintenance tool that contributes to optimum engine performance, regardless of application.

Features	Advantages	Benefits
Wide variety of ele- ments available	Meets cleanliness standards	Extends component life and improves system performance
Heavy duty frame	Rugged and durable	Built to last
Lightweight and portable	Easy to move from place-to-place	One operator
Eleven-foot hose and wand assemblies included	Additional hardware not necessary	Ready to use as received





The DFC polishes the fuel with the Parker FBO-14 filter, which does not require any tools for filter change outs.



Parker's E-Z Form™ MP Series 7219 Hose provides the DFC a flexible, low pressure suction/ return hose and vehicle fuel fill connector line specifically made for diesel.



The DFC utilizes an industrial rated motor and a Parker H series fixed displacement loaded gear pump which has a high tolerance to system contamination.

## Specifications

Maximum Recommended Fluid Electrical Motor: Viscosity:

Diesel - 200 SUS (44 cSt); 0.85 specific gravity

Flow Rate: 16 gpm

Visual Indicator: 15 psid Visual differential

**Operating Temperature:** -8.1°C to +66°C (17.5°F to +150°F)

**Electrical Service Required:** 110/220 volts, 60/50 Hz. single phase, 9.6/4.8 amps

34 hp @ 3450 rpm, TEFC

Construction:

Cart frame - Steel Filter head - Die Cast Filter bowl - Steel Hoses - Nitrile Wands - PVC

Weight:

48.5 kg (107 lbs.)

**Dimensions:** 

A = Height: 1034 mm (40.7 in) B = Width: 648 mm (25.5 in)C = Depth: 503 mm (19.8 in)

### Features and Benefits

Hose & wand assembly:

Parker's E-Z FORM™ MP Series 7219 kink-resistant ntirile hose

Visual indicator:

Tells you when to change element

**Heavy Duty frame:** Rugged and built to last

Gear pump: Parker H Series, long life **Element Service:** 

FBO-14 fuel filter, which does not require any tools for filter change outs

110V/220V AC motor: Industrial brand name

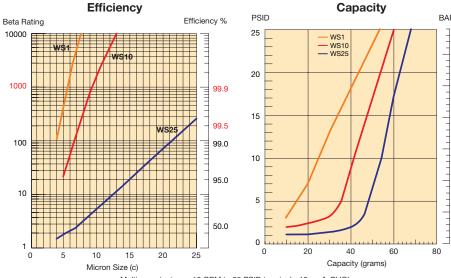
**Drip tray:** 

Helps keep the work area safe and clean

### Element Performance

New Tier 4 Diesel Engines require finer filtration and better performance.

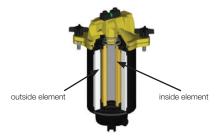
Typical engine fuel contamination levels, established in 1998 by Worldwide Fuel Charter Committee, required cleanliness of 18/16/13 per ISO 4406. Due to technology advances in High Pressure Common Rail injection systems, the new engines manufactured today require cleanliness levels as low as 12/9/6 or better. Injector pressures are exceeding 30,000 PSI and smaller nozzle openings are driving the requirements.



Multi-pass tests run 16 GPM to 25 PSID terminal - 10 mg/L BUGI

# **Diesel Fuel Cart**

Element Choices

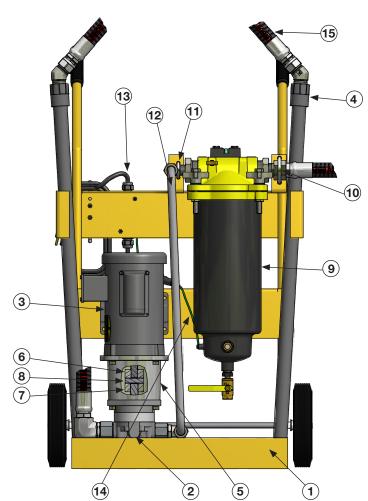


#### WS

Water separator elements are critical when there is a need to remove both particulate and water contamination from fuels. Testing has shown the WS 25 micron element is capable of achieving >99.5% single pass particulate removal efficiency.

#### ST

Silicone treated elements are ideal for removing particulate contaminants like dust, dirt, rust, sand, scale etc. from fuels. Testing has shown the ST 25 micron elements are capable of achieving >98.8% single pass particulate removal efficiency.



### Parts List

	Part Number	Description	QTY.
1	945602	DFC CART FRAME ASSEMBLY	1
2	943389	H49 GEAR PUMP H49AAIAV	1
3	945579	3/4 HP MOTOR 3600 RPM 60 hz CFACE	1
4	928784	BUNA WAND	2
5	943042	PUMP ADAPTER	1
6	943087	COUPLING LOVE-JOY L-075.625	1
7	943088	COUPLING LOVE-JOY L-075.750	1
8	943133	SPIDER BUNA L-075	1
9	945513	FILTER HOUSING FBO-14	1
10	945512	U BOLT SS 5/16-18 THD 2-11/16"	1
11	945511	U BOLT SS 1/4-20 THREAD 2"LONG	1
12	945508	TUBE ASSY 3/4 OD 25.11"LONG	1
	928616	HEATER ELEMENT (not shown)	1
13	928617	MANUAL MOTOR STARTER (on back)	1
14	CF	DEUTSCH CONNECTOR ASSEMBLY GROUND WIRE	1
15	945582B	HOSE ASSY E-Z FORM SERIES 7219	2

#### CF = Consult Factory

## **Diesel Fuel Cart**

## Assembly & Operation

#### **Assembly**

- Install hoses to filter by threading the hose end with the straight thread o-ring seal fitting into the pump inlet and filter outlet ports.
- 2. Connect the PVC tube wands to the swivel fitting on the hose end. When servicing the PVC tube wand, do not over-torque the metal fittings going into the PVC coupling. Over-torque will result in cracking the coupling. Generally, 1/4 turn beyond hand-tight is sufficient.

#### **Operating Instructions**

- Insert the inlet wand assembly into the supply fluid receptacle (drum/reservoir).
- Insert the outlet wand assembly into the clean fluid receptacle (drum/reservoir).
- 3. Verify that the ÓN/OFF switch is OFF and plug the cord into the proper grounded power source (3 wire).
- 4. Turn switch to ON position and check outlet wand for fuel flow. Allow 30 to 60 seconds for filter to fill with fuel. If repeated attempts to obtain fuel flow fail, check pump inlet fittings for tightness, remove bowl and verify the cover sealing o-ring is in place. It may be necessary to pour 1 or 2 quarts of fluid in to prime pump initially.

5. The condition of the filter

- element should be monitored by observing the cleanliness indicator on the top of filter. When the indicator is in the CHANGE position filter element MUST be replaced.

  Warning: Do not restrict the outlet hose with a shut-off valve, causing excessive pressure, which may be harmful to personnel or to the filter cart.
- The 15 psid cleanliness indicator responds to differential pressure changes and will indicate the condition of the element.
   NOTE: The filter cart must be in operation for the indicator to read properly.

#### **Maintenance Instructions**

- Turn switch to OFF position and unplug cord from electrical outlet.
- Disconnect Deutsch ground wire from bowl. (See #14 on Parts List)
- 3. Remove tube wands from fuel to prevent siphoning.
- Open the vent valve on the head to allow the unit to thoroughly vent before loosening the four (4) head knobs.
- Open the drain valve on the bottom of the housing to allow all fluid to drain from the unit.
- 6. Loosen the four (4) knobs attached to the head.
- 7. Remove the head gasket and discard.
- 8. Remove and discard the expended cartridge; Note: The used cartridge may become a fire hazard, discard in a fire safe place in accordance with all fire safety laws.
- Flush the interior of the housing with clean, processed, filtered fuel or solvent; Note: A non metallic bristle brush may help remove caked-on debris. Rinse the housing and head with a soft, lint-free cloth.
  - CAUTION: Due the toxic effects of some additives in filtered fluids, care should be taken in

Designed for Diesel and Biodiesel blended fuels only. Do not use with Gasoline.

- handling the expended cartridge and/or all internal parts that have been in contact with the filtered product.
- 10. Lightly lubricate the new O-ring with Vaseline or petroleum jelly and position it on the head. If Vaseline is not available, lubricate gasket with clean fuel or clean oil.
- 11. Insert a new cartridge into the housing. Position housing (with cartridge) underneath filter head. Push/Twist cartridge on to head spigot. The head conical spring will seat/seal the cartridge into the housing.
- 12. Rotate housing onto the bolts. Hand tighten knobs until head is snug to the housing.
- Close the vent valve when a small amount of fluid starts to come out.
- 14. Reconnect Deutsch ground wire to bowl. (See #14 on Parts List)
- 15. Examine all connections and seals for leaks, shut down immediately if leaks are present. NOTE: Do not tighten head bolts if unit is pressurized, crack open vent valve to relieve pressure then address leaks.

### Troubleshooting

11 3 4 13 3 11 1 3				
Problem	Cause	Solution		
Does not start	ON/OFF Switch	Turn switch ON, replace switch if defective		
	No electrical power	Plug in Cart		
	Defective motor	Replace		
No fuel flow or erratic pump	Filter housing not filled with fuel	Allow pump to run 30 to 60 seconds		
noise	Suction Leak	Check tightness of inlet fittings		
		Kink or restriction in inlet hose		
		Add 1 or 2 quarts of fuel to inlet hose		
	Defective Pump	Replace Pump		
Indicator Reads BYPASS	Element Dirty	Replace or Clean Element		
Indicator does	No Element	Install Element		
not seem to move		Check cart model number to verify correct element.		

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# **Diesel Fuel Cart**

### How to Order

Select the desired symbol (in the correct position) to construct a model code. Example:

BOX 1	BOX 2	BOX 3	BOX 4	BOX 5	BOX 6	BOX 7	BOX 8
DFC	14	WS	10	V	V	X	1

ν. –					•	•	, ,		
BOX 1: Filter Series		BOX 4: Degree of Filtration			BOX 6: Indicator				
Symbol	Description		Symbol	Description	on	Symbol	Description		
DFC	Standard Cart		01	1 micron		V	Differential V	/isual	
			10	10 micron	I				
BOX 2: M	odel Length		25 25 micron		BOX 7: Bypass				
Symbol	Description					Symbol	Description		
14	Double		BOX 5: Seals		X	No Bypass			
			Symbol	Description	on				
BOX 3: M	edia Code		V* Fluorocarbon (FKM)		<b>BOX</b> 8: Options				
Symbol	Description		* E-Z Form™ MP 7219 Nitrile Hose		Symbol	Description			
WS	Water Separator					1	None		
ST	Silicone Treated								

### Replacement Elements

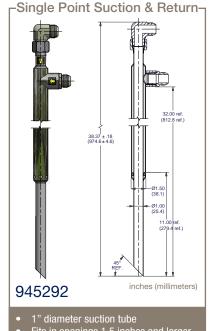
FBO Cartridges	Micron Rating	Water Separator	Silicone Treated	
FBO-14	1	945515	945519	
	10	945517	945521	
	25	945518	945522	





#### Accessories

Part Number	Description
945292	Concentric Wand



One port access to the tank



## Hydraulic Filter Division

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Dedicated to the long term health and reliability of mission critical assets, Parker Hydraulic Filter Division offers you innovative products that cover your diagnostic, therapeutic and preventive needs.

## Total System Health Management





























### Worldwide Filtration Manufacturing Locations

### North America

Compressed Air Treatment Filtration & Separation/Balston

Haverhill, MA 978 858 0505 www.parker.com/balston

#### Finite Airtek Filtration Airtek/domnick hunter/Zander

Lancaster, NY 716 686 6400 www.parker.com/faf

#### Finite Airtek Filtration/Finite

Oxford, MI 248 628 6400 www.parker.com/finitefilter

## Engine Filtration & Water Purification

Racor Modesto, CA 209 521 7860 www.parker.com/racor

Holly Springs, MS 662 252 2656 www.parker.com/racor

Beaufort, SC 843 846 3200 www.parker.com/racor

#### Village Marine, Sea Recovery, Horizon Reverse Osmosis

Carson, CA 310 637 3400 www.parker.com/watermakers

#### Hydraulic Filtration Hydraulic Filter

Metamora, OH 419 644 4311 www.parker.com/hydraulicfilter

Laval, QC Canada 450 629 9594 www.parkerfarr.com

#### **Process Filtration**

domnick hunter Process Filtration

Oxnard, CA 805 604 3400 www.parker.com/processfiltration

Madison, WI 608 824 0500 www.scilog.com

Phoenixville, PA 610 933 1600 www.parker.com/processfiltration

### Aerospace Filtration Velcon Filtration

Colorado Springs, CO 719 531 5855 www.velcon.com

#### Europe

### Compressed Air Treatment domnick hunter Filtration & Separation

Gateshead, England +44 (0) 191 402 9000 www.parker.com/dhfns

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