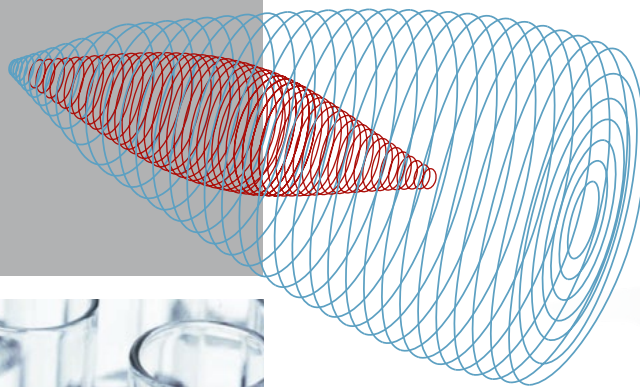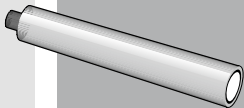# BALLUFF

sensors worldwide

BUS Ultrasonic Sensors

Precise – reliable

TouchControl

650

Balluff North America

Florence, Kentucky USA
Balluff's Florence, Kentucky United States headquarters is located just south of Cincinnati, Ohio. Our customers are in industries such as automotive, machine tool, robotics, injection molding, packaging, material handling, and more.

In addition to sales, marketing, and logistic functions, this facility manufactures Micropulse® magnetostrictive linear position sensors and warehouses over 60,000 products.

The Balluff Global Network

Balluff spans the globe with representation in 49 countries.

Argentina	China	Greece	Japan	Poland	Spain
Australia	Columbia	Hong Kong	Korea	Portugal	Sweden
Austria	Croatia	Hungary	Malaysia	Romania	Switzerland
Belarus	Czech Republic	India	Mexico	Russia	Thailand
Belgium	Denmark	Indonesia	Netherlands	Singapore	Taiwan
Brazil	Finland	Iran	Norway	Slovakia	Turkey
Bulgaria	France	Israel	Pakistan	Slovenia	USA
Canada	Great Britain	Italy	Phillipines	South Africa	Venezuela

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Ultrasonic Sensors
Precise – reliable

Regardless of color and material

BUS ultrasonic sensors are perfect for distance measurement or position detection of granules, fluids and powders. They measure fill levels, heights and sag without making contact as well as count and monitor the presence of objects.

They are extremely versatile, operate independently of color and surface finish, and are not affected by transparent objects that generate strong reflections.

Ultrasonic sensors are designed for critical situations. Dust, dirt and steam do not pose a problem.

Broad detection range – high precision

Balluff ultrasonic sensors detection ranges extend from 20 mm to 8 m. Their high resolution and small blind zones ensure extreme precision. Integral synchronization means that the sensors do not interfere with one another.

Switching and analog variants

BUS ultrasonic sensors differ from one another in their output signal. Each series is available as a switching or analog version. All analog versions are available with voltage or current output (0...10 V or 4...20 mA). The BUS M30 includes variants with two switching outputs (one switching and one analog output, or two switching outputs and one analog output) so that one sensor can adopt the function of a second sensor.

IO-Link

BUS 18M sensors with push/pull output are equipped with an IO-Link interface that enables a change from SIO mode to IO-Link mode.

IO-Link

Balluff ultrasonic sensors for difficult environments

Because the distance to the object is determined via a sound transit time, ultrasonic sensors have excellent background suppression. With their transit time measurement, ultrasonic sensors can record the measured value with highly-precise resolution. Some sensors to even 0.025 mm. The sensors are able to measure in dusty air or through paint spray mist. Nearly all materials that reflect the sound are detected.

Even thin foils, crystal clear materials and different colors are no problem for ultrasonic sensors. Thin deposits on the sensor membrane do not affect sensor function.

Colors
Red, green, yellow or blue — all make no difference to Balluff ultrasonic sensors: they reliably detect all colors.
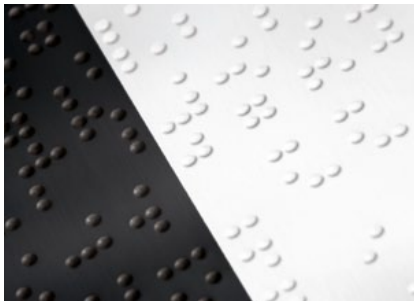
Transparent layers
Glass plates, Plexiglas and razor thin foils — BUS ultrasonic sensors reliably detect transparent layers.

Surfaces of bulk materials
Fine sand, shavings or coarse-grained materials — in the areas of fill-level measurement, our ultrasonic sensors are unbeatable.
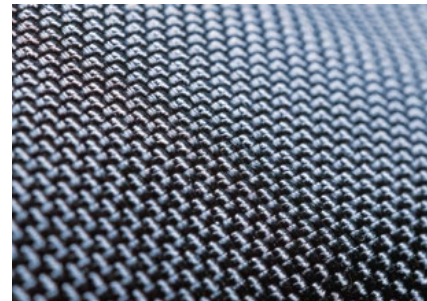
Contrasts
Black objects against a black background or white on white — BUS sensors perform flawlessly regardless of contrast.

Liquids
Clear water, cloudy liquids, oils or black coffee — ultrasonic sensors can be used with nearly any liquid.

Material surfaces
Whether velvet, wool or leather — nearly all clothing materials can be simply detected with our BUS ultrasonic sensors.

BUS ultrasonic sensors are ideal for the following industries

- Handling and automation
- Specialty machine construction
- Automotive industry
- Bottling and packaging
- Pharmaceutical industry
- Plastic and rubber industry
- Timber and furniture industry
- Paper and printing industry
- Conveying

- Commercial vehicles
- Scales
- Agricultural machinery
- Food processing machinery
- Office and information technology
- Construction and building material machinery
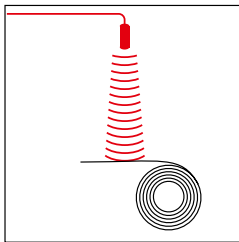- Textile machinery

**Handling and automation**

Bottling and packaging

Automotive industry

# Ultrasonic sensors can be used in many application areas

Foil tear monitoring
Ultrasonic sensors with switching output can be used for foil tear monitoring. If large waves are formed in the foil, the sensor should be operated as a diffuse reflective sensor. This operating mode functions reliably even if the sound is reflected by waves in the foil.
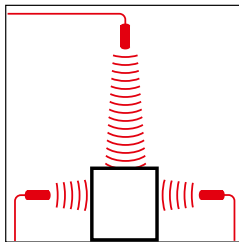
Height and width measurement
Through the use of multiple BUS M30 or BUS 18M ultrasonic sensors, three-dimensional measurements can be made for everything from small boxes to large cartons.
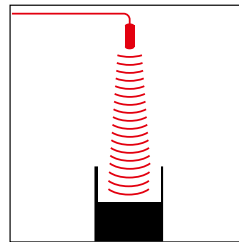
Presence verification
BUS detect filled or empty pallets and measure the content of transport containers. If a box or a container is to be inspected with multiple sensors, they can be synchronized with each other.
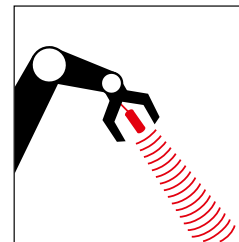
Robot positioning
Due to their small dimensions, BUS are ideally suited for exactly positioning robot arms: BUS 18M ultrasonic sensors in threaded sleeve and BUS R06K in block-style housing.

Ultrasonic Sensors
Application areas, sensor selection

Positioning
When scanning glass plates or other smooth and flat surfaces, make certain that the ultrasound strikes the surface at a right angle.

Wire-breakage monitoring
When winding and unwinding a wire rope, ultrasonic sensors with analog output detect its position on the layer.

Stack-height detection
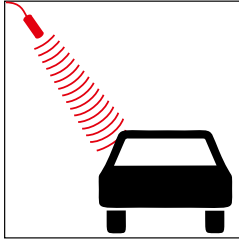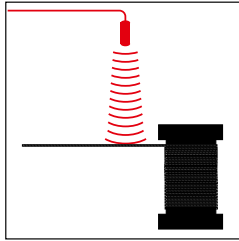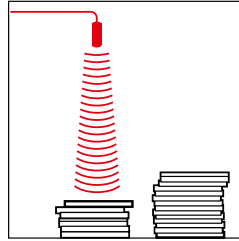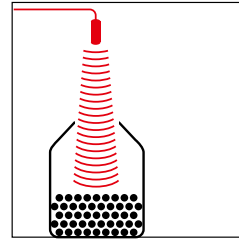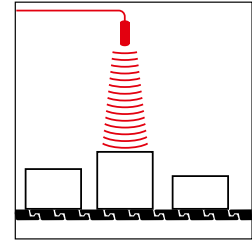Whether wooden boards, glass plates, paper or color plastic plates, BUS ultrasonic sensors measure stack heights with high precision.

Fill-level monitoring
In silos, bunkers, containers – for all bulk materials (e.g., sand, gravel, coal, grain), our ultrasonic sensors are ideal.

Object detection
BUS ultrasonic sensors sort containers and parts with different heights. BUS count objects. And with absolute reliability.

Sensor selection

Important selection criteria for an ultrasonic sensor are its scanning range and the associated, three-dimensional detection range.

> ⚠️ **WARNING**
> - Read, understand, and follow warnings and manual. Failure to do so could result in serious injury or death.
> - NEVER USE AS A SENSING DEVICE FOR PERSONNEL PROTECTION
> - Does NOT include self-checking redundancy circuitry required for use in personnel safety applications
> - Does NOT meet OSHA and ANSI standards for point-of-operation devices
>
> Balluff, Inc. · www.balluff.com · 1-800-543-8390

Definitions

- **Blind zone**
  The blind zone defines the smallest reliable scanning range of the sensor. There must be no objects or interfering reflections within the blind zone, as measurement errors may otherwise occur.
- **Operating scanning range**
  The operating scanning range is the typical working range of a sensor. For objects with good reflective properties, it can also be used up to its limiting scanning range.
- **Detection range**
  The detection range is measured using various standard targets.
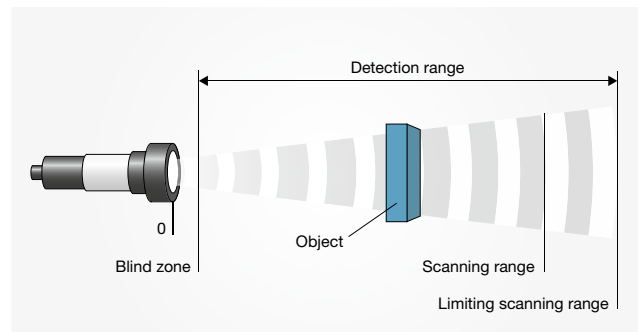
Detection ranges

The red areas are measured with a thin round rod (Ø 10 mm or 27 mm, depending on sensor type) and show the typical working range of a sensor.
To obtain the blue areas, a plate is moved into the sound fields from the side. In doing so, the optimum angle of the plate to the sensor is set. This is thus the maximum detection range of the sensor.
It is not possible to evaluate ultrasound reflections outside of the blue sound cones.

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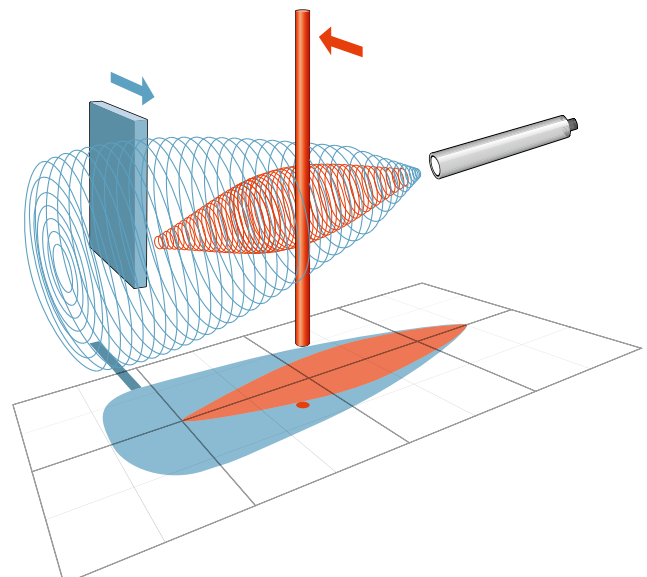
The **ultrasonic sensor as a diffuse reflective sensor** is the classic operating mode. Compared to other sensor principles, it has superior background suppression. During operation, the switching output is set as soon as the object is located within the set switching distance. The switch point has a hysteresis. The operating mode is suitable for, e.g., counting objects on a conveyor belt or for performing presence verification.

Switching output set

Switching output not set

Set switching distance

The ultrasonic sensor in window mode is an extended function of the ultrasonic diffuse reflective sensor. In this case, the switching output can only be set if the object is located within a window that is defined by two window limits. This can be used to monitor, e.g., the correct bottle size in a bottle crate. Bottles that are too tall or too short are sorted out. Window mode and the diffuse reflection ultrasonic sensor can be set on all ultrasonic sensors that are equipped with teach-in.

Switching output not set

Switching output set

Switching output not set

Set window

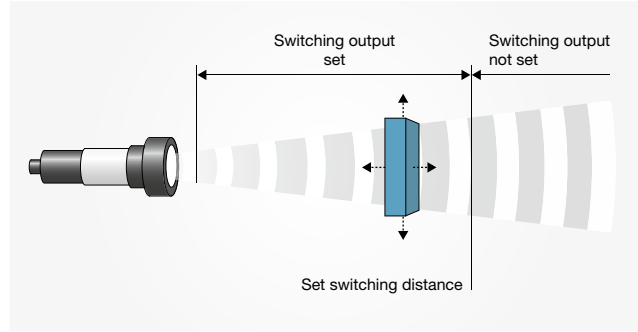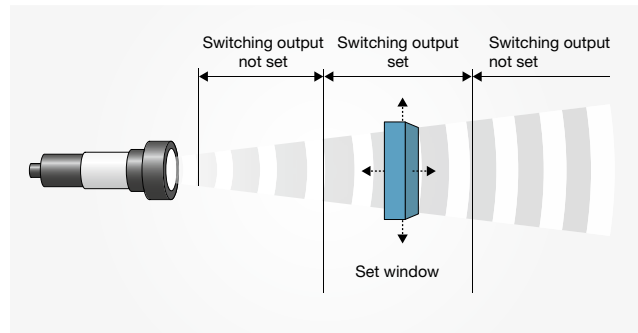The function of the **diffuse reflection ultrasonic sensor** is similar to that of a photoelectric sensor. Any reflector, such as a metal sheet, is sufficient. In window mode, the ultrasonic sensor is set so that the permanently mounted reflector lies within the window. The ultrasonic sensor returns a signal as soon as an object fully covers the reflector. It plays no role here whether the object completely absorbs or reflects away the sound. This operating mode is therefore used for materials that can be only poorly reflected, such as foam, or for scanning objects with irregular surfaces.

Switching output set

Set window   Reflector
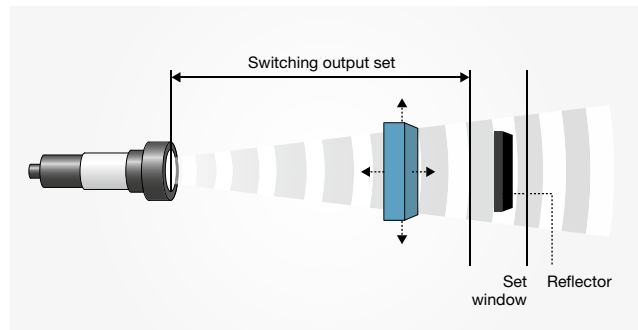
Ultrasonic sensors with analog output output the measured distance value as a voltage that is proportional to distance (0...10 V) or as current that is proportional distance (4...20 mA). For the ultrasonic sensors with analog output, the sensor-near and sensor-distant window limits of the analog characteristic as well as a rising or falling characteristic can be set. Depending on the sensor model and window width, the resolution is between 0.025 mm and 0.36 mm.

Linear output

4 mA

20 mA

Set analog window
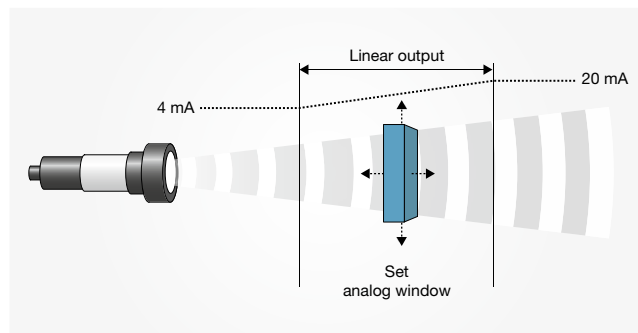
Ultrasonic sensors with IO-Link enable gapless communication through all levels of the system architecture: from the sensor to the top fieldbus level. Transmission of the measured distance value to the controller is bit serial.

Digital measurement value output

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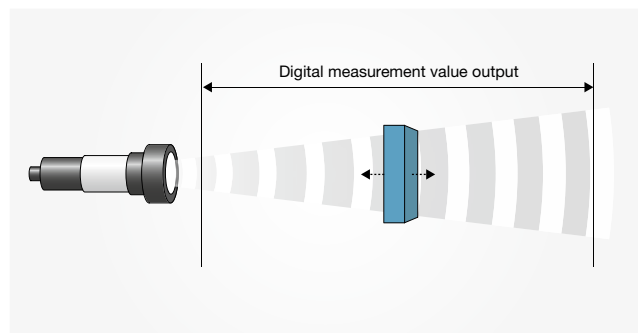
Ultrasonic Sensors
M30 tubular-style housing

Features and benefits

- **Display with direct, measured value output**
  for immediately visible results
- **Numeric setting of the sensor via the display**
  for completely presetting the sensor
- **Automatic synchronization and multiplex operation**
  for simultaneous operation of up to ten sensors
- **5 scanning ranges with a measuring range from 30 mm to 8 m**
- **1 or 2 switching outputs in PNP- or NPN-design**
- **Analog output 4...20 mA and 0...10 V**
  Automatic changeover between current and voltage output
- **Analog output plus switching output**
  for measurement that is proportional to distance with an additional limit value
- **Teach-in via 2 buttons**
  for simple, menu-driven commissioning

Scanning range	
Blind zone	
Limiting scanning range	

BUS M30M switching output		
Resolution		
PNP,	**Ordering code**	
NO/NC contact	Part number	
NPN,	**Ordering code**	
NO/NC contact	Part number	
2x PNP,	**Ordering code**	
NO/NC contact	Part number	
2x NPN,	**Ordering code**	
NO/NC contact	Part number	

BUS M30M analog output		
Resolution (depends on analog window used)		
0...10 V / 4...20 mA	**Ordering code**	
	Part number	

BUS M30M switching and analog output		
Resolution (depends on analog window used)		
0...10 V / 4...20 mA	**Ordering code**	
PNP, NO/NC contact	Part number	
0...10 V / 4...20 mA	**Ordering code**	
2x NPN, NO/NC contact	Part number	

Sensors are also available in stainless steel variants.

TouchControl
With TouchControl, all settings are made on the sensors. The three-digit LED indicator continuously displays the current distance value and automatically switches between mm and cm display. Two buttons are used to call up the configuration and navigate through the self-explanatory menu structure.

Inspecting transport boxes for "in order parts"
Target objects show up on conveyor belts. Multiple ultrasonic sensors simultaneously monitor transport containers for in order parts. Reflective, transparent or different-colored surfaces are reliably detected. In multiplex operation, mutual interference of the sensors is prevented.

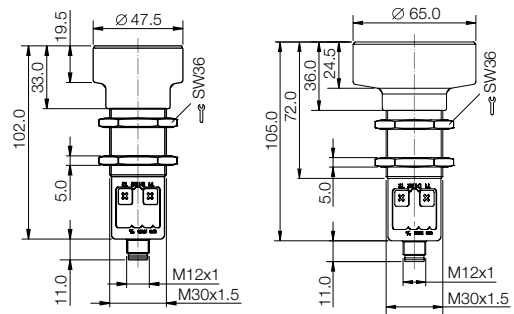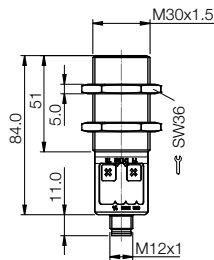www.comoso.com

General data

Supply voltage		9...30 V DC, polarity reversal protected
Output current		200 mA
Accuracy		± 1% (temperature drift internally compensated)
Degree of protection as per EN 60529		IP 67
Operating temperature		–25...+70°C
Material	Housing	Nickel-plated brass, plastic parts: PBT, TPU
	Sensing surface	Polyurethane foam, epoxy resin containing glass
Connection		M12 connector, 5-pin

30…250 mm	65…350 mm	200…1300 mm	350…3400 mm	600…6000 mm
30 mm	65 mm	200 mm	350 mm	600 mm
350 mm	600 mm	2000 mm	5000 mm	8000 mm

30…250 mm	65…350 mm	200…1300 mm	350…3400 mm	600…6000 mm
0.025 mm	0.025 mm	0.18 mm	0.18 mm	0.18 mm
BUS0022	**BUS005F**	**BUS0039**	**BUS003P**	**BUS0045**
BUS M30M1-PPX-03/025-S92K	BUS M30M1-PPX-07/035-S92K	BUS M30M1-PPX-20/130-S92K	BUS M30M1-PPX-35/340-S92K	BUS M30M1-PPX-60/600-S92K
BUS002J	**BUS005P**	**BUS0036**	**BUS003J**	**BUS0054**
BUS M30M1-NPX-03/025-S92K	BUS M30M1-NPX-07/035-S92K	BUS M30M1-NPX-20/130-S92K	BUS M30M1-NPX-35/340-S92K	BUS M30M1-NPX-60/600-S92K
BUS002R	**BUS005H**	**BUS003C**	**BUS003W**	**BUS003Z**
BUS M30M1-PWX-03/025-S92K	BUS M30M1-PWX-07/035-S92K	BUS M30M1-PWX-20/130-S92K	BUS M30M1-PWX-35/340-S92K	BUS M30M1-PWX-60/600-S92K
BUS002H	**BUS005R**	**BUS0035**	**BUS0046**	**BUS0055**
BUS M30M1-NWX-03/025-S92K	BUS M30M1-NWX-07/035-S92K	BUS M30M1-NWX-20/130-S92K	BUS M30M1-NWX-35/340-S92K	BUS M30M1-NWX-60/600-S92K

30…250 mm	65…350 mm	200…1300 mm	350…3400 mm	600…6000 mm
0.025...0.10 mm	0.025...0.17 mm	0.18...0.57 mm	0.18...1.5 mm	0.18...2.4 mm
BUS002N	**BUS005K**	**BUS003F**	**BUS003T**	**BUS0041**
BUS M30M1-XC-03/025-S92K	BUS M30M1-XC-07/035-S92K	BUS M30M1-XC-20/130-S92K	BUS M30M1-XC-35/340-S92K	BUS M30M1-XC-60/600-S92K

30…250 mm	65…350 mm	200…1300 mm	350…3400 mm	600…6000 mm
0.025...0.10 mm	0.025...0.17 mm	0.18...0.57 mm	0.18...1.5 mm	0.18...2.4 mm
BUS002L	**BUS005M**	**BUS0038**	**BUS003L**	**BUS0043**
BUS M30M1-PPC-03/025-S92K	BUS M30M1-PPC-07/035-S92K	BUS M30M1-PPC-20/130-S92K	BUS M30M1-PPC-35/340-S92K	BUS M30M1-PPC-60/600-S92K
		BUS003N	**BUS0044**	
		BUS M30M1-PWC-20/130-S92K	BUS M30M1-PWC-35/340-S92K	

Suitable connector

Size/style	Length/cable material	Ordering code
M12, 5-pin/straight	5 m/PUR	**BCC098C**
M12, 5-pin/angled	5 m/PUR	**BCC08FC**
For optional shielded connector		
M12, 5-pin/straight/shielded	5 m/PUR	**BCC08KP**

For additional electrical accessories refer to our **Industrial Networking and Connectivity** catalog.

Recommended accessories

| Description	Ordering code
Mounting cuff	**BAM00HN**
Mounting clamp	**BAM00TN**
Mounting bracket	**BAM00HH**
Sound deflection bracket	**BAM01ER**

For additional mechanical accessories refer to our website.

Ultrasonic Sensors
M18 tubular-style housing

Features and benefits

- **90° angled M18 housing**
  for individual installation situations
- **IO-Link interface**
  for supporting the new industrial standard
- **Automatic synchronization and multiplex operation**
  for simultaneous operation of up to ten sensors
- **4 scanning ranges with a measuring range from 20 mm to 1.3 m**
- **1 push/pull switching output PNP- or NPN-switching**
- **Analog output 4...20 mA or 0...10 V**
  for analog distance measurements
- **Teach-in via control line (pin 5)**
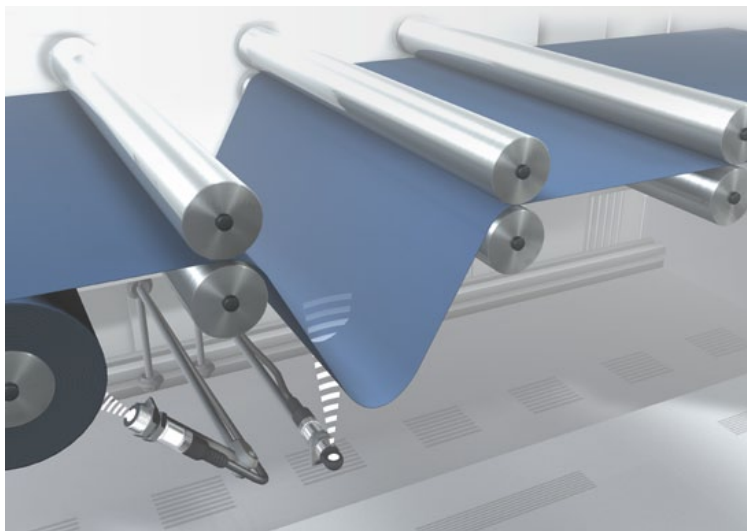
Scanning range	
Blind zone	
Limiting scanning range	

BUS M18M switching output, straight		
Resolution		
Push/Pull,	**Ordering code**	
NO/NC contact, IO-Link	Part number	

BUS W18M switching output, angled		
Resolution		
Push/Pull,	**Ordering code**	
NO/NC contact, IO-Link	Part number	

BUS M18M analog output, straight		
Resolution (depends on analog window used)		
0...10 V	**Ordering code**	
Rising/falling	Part number	
4...20 mA	**Ordering code**	
Rising/falling	Part number	

BUS W18M analog output, angled		
Resolution (depends on analog window used)		
0...10 V	**Ordering code**	
Rising/falling	Part number	
4...20 mA	**Ordering code**	
Rising/falling	Part number	
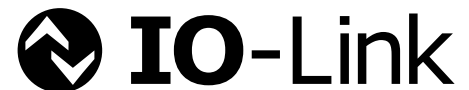
IO-Link — the new standard

With the IO-Link interface, the prerequisites are filled for gapless communication through all levels of the system architecture all the way to the sensor. Commissioning and maintenance of a machine are simplified and productivity is increased.

Control foil sag and monitor roll diameter

Using an ultrasonic sensor with analog output, the material on a roll or a coil is detected and the roll drive or a brake readjusted. Another sensor with analog output readjusts the material infeed at the dancer roller as a function of the cable loop.

General data

|		
Supply voltage		10...30 V DC, polarity reversal protected
Output current		200 mA
Accuracy		± 1 % (temperature drift internally compensated)
Degree of protection as per EN 60529		IP 67
Operating temperature		–25...+70°C
Material	Housing	Nickel-plated brass tube, plastic parts: PBT
	Sensing surface	Polyurethane foam, epoxy resin containing glass
Connection		M12 connector, 5-pin

20…150 mm	30…250 mm	65…350 mm	120…1000 mm	
20 mm	30 mm	65 mm	120 mm	
250 mm	350 mm	600 mm	1300 mm	

0.069 mm	0.069 mm	0.069 mm	0.069 mm	
BUS0020	**BUS0029**	**BUS004Z**	**BUS004P**	
BUS M18M1-GPXI-02/015-S92G	BUS M18M1-GPXI-03/025-S92G	BUS M18M1-GPXI-07/035-S92G	BUS M18M1-GPXI-12/100-S92G	

0.069 mm	0.069 mm	0.069 mm	0.069 mm	
BUS0023	**BUS002A**	**BUS004Y**	**BUS004N**	
BUS W18M1-GPXI-02/015-S92G	BUS W18M1-GPXI-03/025-S92G	BUS W18M1-GPXI-07/035-S92G	BUS W18M1-GPXI-12/100-S92G	

0.069...0.10 mm	0.069...0.10 mm	0.069...0.10 mm	0.069...0.10 mm	
BUS0026	**BUS0024**	**BUS004T**	**BUS0052**	
BUS M18M1-XA-02/015-S92G	BUS M18M1-XA-03/025-S92G	BUS M18M1-XA-07/035-S92G	BUS M18M1-XA-12/100-S92G	
BUS0025	**BUS002C**	**BUS004W**	**BUS004M**	
BUS M18M1-XB-02/015-S92G	BUS M18M1-XB-03/025-S92G	BUS M18M1-XB-07/035-S92G	BUS M18M1-XB-12/100-S92G	

0.069...0.10 mm	0.069...0.10 mm	0.069...0.10 mm	0.069...0.10 mm	
BUS0028	**BUS0050**	**BUS004R**	**BUS0051**	
BUS W18M1-XA-02/015-S92G	BUS W18M1-XA-03/025-S92G	BUS W18M1-XA-07/035-S92G	BUS W18M1-XA-12/100-S92G	
BUS0027	**BUS002E**	**BUS004U**	**BUS0053**	
BUS W18M1-XB-02/015-S92G	BUS W18M1-XB-03/025-S92G	BUS W18M1-XB-07/035-S92G	BUS W18M1-XB-12/100-S92G	
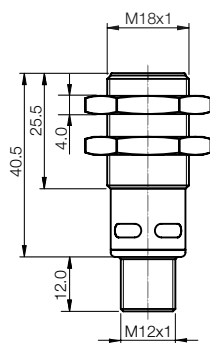
BUS M18…
straight
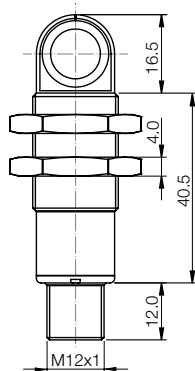
BUS W18…
angled

Suitable connector

Size/style	Length/cable material	Ordering code
M12, 5-pin/straight	5 m/PUR	**BCC098C**
M12, 5-pin/angled	5 m/PUR	**BCC08FC**
For optional shielded connector		
M12, 5-pin/angled/shielded	5 m/PUR	**BCC08KP**

Recommended accessories

Description	Ordering code
Mounting cuff	**BAM00F2**
Mounting clamp	**BAM00T3**
Mounting bracket	**BAM00EY**
Focusing attachment	**BAM01HJ**
Sound deflection bracket	**BAM01EP**

For additional electrical accessories refer to our **Industrial Networking and Connectivity** catalog.

For additional mechanical accessories refer to our website.

Ultrasonic Sensors
R06 block-style housing

Features and benefits

- **Small ultrasonic sensor in block-style housing**
  ideal for compact applications
- **Same construction as many optical sensors**
  a true alternative in critical applications
- **Option for focusing attachment**
  for challenging measurement tasks
- **5 scanning ranges with a measuring range from 20 mm to 1 m**
- **1 switching output in PNP or NPN design**
- **Analog output 4...20 mA or 0...10 V**
- **Teach-in via a button**
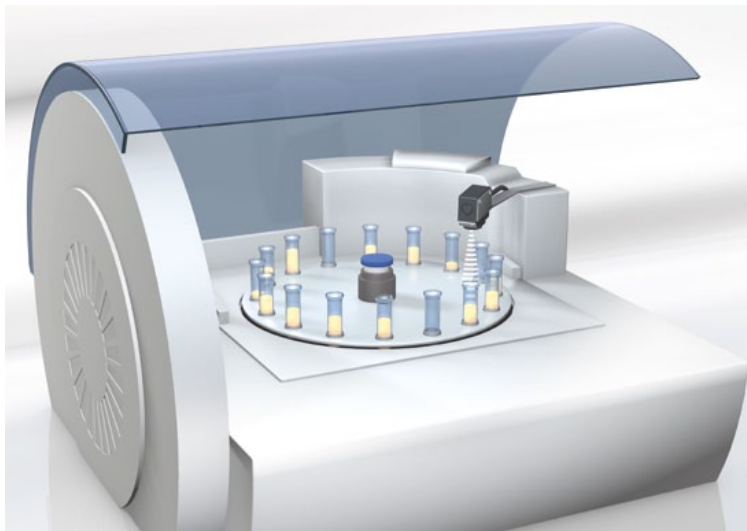
Scanning range	
Blind zone	
Limiting scanning range	

BUS R06K switching output		
Resolution		
PNP,	**Ordering code**	
NO/NC contact	Part number	
NPN,	**Ordering code**	
NO/NC contact	Part number	
PNP,	**Ordering code**	
NO/NC contact, 125 Hz	Part number	
NPN,	**Ordering code**	
NO/NC contact, 125 Hz	Part number	

BUS R06K analog output		
Resolution (depends on window used)		
0...10 V	**Ordering code**	
	Part number	
4...20 mA	**Ordering code**	
	Part number	

Focusing attachment

For fill-level measurement through small openings with diameters to 5 mm, the sensor with focusing attachment is positioned directly over the measurement location. The tightly bundled sound field is focused exactly on the location that is to be measured. The blind zone of the sensor lies within the focusing attachment, making measurement possible starting directly from the sound outlet.

Comment: Can be used with BUS R06K1..-02/007-.. and BUS R06K1..-02/015-.. for measurements in boreholes and filling levels as well as for scanning circuit boards or highly transparent foils.

Fill-level measurement in narrow containers

On a rotary indexing table, narrow containers are filled with liquid or solid media. The ultrasonic sensor then verifies the exact filling level.

Ultrasonic Sensors
R06 block-style housing

General data

Size		20x32x12 mm
Supply voltage		20...30 V DC, polarity reversal protected
Output current		200 mA
Degree of protection as per EN 60529		IP 67
Operating temperature		–25...+70°C
Material	Housing	ABS
	Sensing surface	Polyurethane foam
Connection		M8 connector, 4-pin

20…70 mm	20…150 mm	55…240 mm	30…250 mm	120…700 mm
20 mm	20 mm	55 mm	30 mm	120 mm
100 mm	250 mm	350 mm	350 mm	1000 mm

0.056 mm	0.056 mm	0.037 mm	0.069 mm	0.037 mm
BUS0021	**BUS004C**	**BUS004L**	**BUS0057**	**BUS0059**
BUS R06K1-PPX-02/007-S75G	BUS R06K1-PPX-02/015-S75G	BUS R06K1-PPX-05/024-S75G	BUS R06K1-PPX-03/025-S75G	BUS R06K1-PPX-12/070-S75G
BUS004E	**BUS004A**	**BUS0048**	**BUS0058**	**BUS005A**
BUS R06K1-NPX-02/007-S75G	BUS R06K1-NPX-02/015-S75G	BUS R06K1-NPX-05/024-S75G	BUS R06K1-NPX-03/025-S75G	BUS R06K1-NPX-12/070-S75G
	BUS0049			
	BUS R06K1-PPX-02/015-S75G-F01			
	BUS004H			
	BUS R06K1-NPX-02/015-S75G-F01			

	0.056 mm	0.037...0.072 mm		0.037...0.215 mm
	BUS004K	**BUS0056**		**BUS005E**
	BUS R06K1-XA-02/015-S75G	BUS R06K1-XA-05/024-S75G		BUS R06K1-XA-12/070-S75G
	BUS004J	**BUS004F**		**BUS005C**
	BUS R06K1-XB-02/015-S75G	BUS R06K1-XB-05/024-S75G		BUS R06K1-XB-12/070-S75G
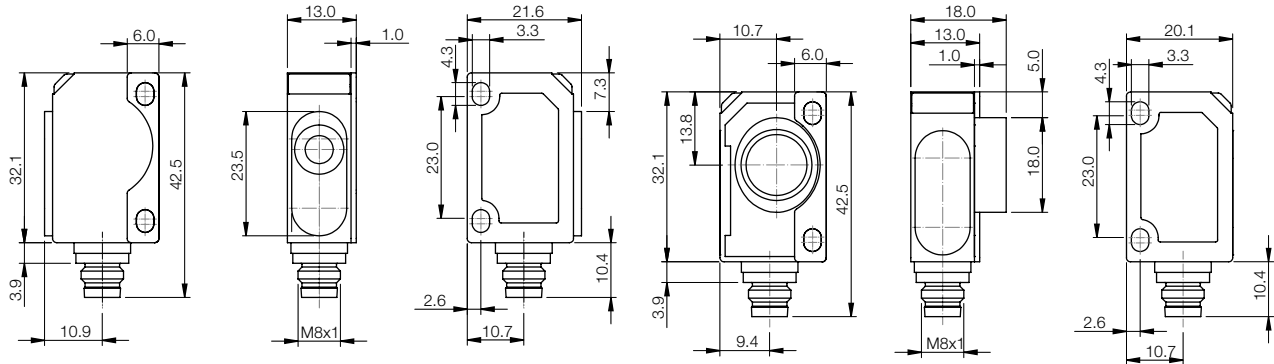
Operating scanning ranges 20–70 mm and 20–150 mm

Operating scanning range 120–700 mm

Suitable connector:

For standard connectors

Size	Design	Cable	Length	Order code
M8, 4-pin	straight	PUR, yellow	5 m	**BCC0540**
M8, 4-pin	angled	PUR, yellow	5 m	**BCC059T**

For optional shielded connectors

Size	Design	Cable	Length	Order code
M8, 4-pin	straight	PUR, black	5 m	**BCC02N6**
M8, 4-pin	angled	PUR, black	5 m	**BCC02NJ**

Recommended accessories

Description	Ordering code
Mounting tab	**Included**
Focusing attachment	**BAM01YU**
Mounting bracket	**BAM00UH**

For additional electrical accessories refer to our **Industrial Networking and Connectivity** catalog.

For additional mechanical accessories refer to our website.

Ultrasonic Sensors
M12 tubular-style housing

Features and benefits

- **Stainless steel housing**
- **Measuring range from 25 mm to 200 mm**
- **1 switching output in PNP or NPN design**
- **Teach-in via line (PIN 2)**

General data

Supply voltage		18...30 V DC, polarity reversal protected
Output current		100 mA
Resolution		0.2 mm
Degree of protection as per EN 60529		IP 65
Operating temperature		−20...+70°C
Material	Housing	V2A, plastic parts: PA
	Sensing surface	Epoxy resin - hollow-glass sphere /PUR
Connection		M12 connector, 4-pin

Scanning range	**25...200 mm**
Blind zone	25 mm

BUS M12E switching output

PNP,	**Ordering code**	**BUS0005**
NO/NC contact	Part number	BUS M12E0-PPXCR-020-S04G
NPN,	**Ordering code**	**BUS0006**
NO/NC contact	Part number	BUS M12E0-NPXCR-020-S04G
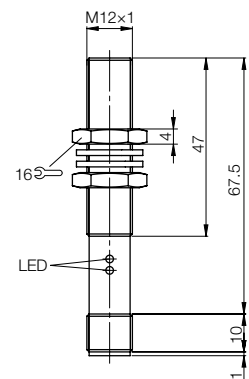
Suitable connector

Size/style	Length/cable material	Ordering code
M12, 4-pin/straight	5 m/PUR	**BCC05FE**
M12, 4-pin/angled	5 m/PUR	**BCC05TC**

For additional electrical accessories refer to our **Industrial Networking and Connectivity** catalog.

Recommended accessories

Description	Ordering code
Mounting cuff	**BAM00C4**
Mounting clamp	**BAM01KM**
Mounting bracket	**BAM00C0**
Focusing attachment	**BAM01ET**

For additional mechanical accessories refer to our website.

Monitoring of packages
Strict hygienic requirements in the food industry place special demands on sensor technology. The ultrasonic sensor reliably monitors the proper sealing of packages and thereby ensures uniform quality.

www.comoso.com

Ultrasonic Sensors
Q80 block-style housing

Features and benefits

- Measuring range from 600 mm to 6000 mm
- 2 switching outputs in PNP- or NPN-design
- Analog output 4...20 mA or 0...10 V
- Teach-in via line (PIN 5)

General data

Supply voltage		18...30 V DC, polarity reversal protected
Output current		500 mA
Resolution		1 mm
Degree of protection as per EN 60529		IP 65
Operating temperature		–15...+70°C
Material	Housing	PBT
	Sensing surface	Epoxy resin - hollow-glass sphere /PUR
Connection		M12 connector, 5-pin

Scanning range	**600...6000 mm**
Blind zone	600 mm

BUS Q80K switching output

2x PNP,	**Ordering code**	**BUS000A**
NO/NC contact	Part number	BUS Q80K0-PWXER-600-S92K
2x NPN,	**Ordering code**	**BUS000C**
NO/NC contact	Part number	BUS Q80K0-NWXER-600-S92K

BUS Q80K analog output

0...10 V	**Ordering code**	**BUS000E**
	Part number	BUS Q80K0-XAER-600-S92K
4...20 mA	**Ordering code**	**BUS000F**
	Part number	BUS Q80K0-XBER-600-S92K
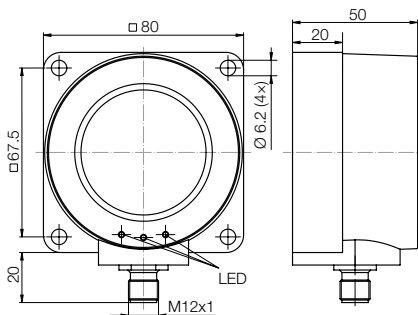
Suitable connector

Size/style	Length/cable material	Ordering code
M12, 5-pin/straight	5 m/PUR	**BCC098C**
M12, 5-pin/angled	5 m/PUR	**BCC08FC**
For optional shielded connector		
M12, 5-pin/straight/shielded	5 m/PUR	**BCC08KP**

For additional electrical accessories refer to our
Industrial Networking and Connectivity catalog.

Fill-level monitoring in silos
The fill level of bulk materials in a container is detected by a continuous measurement with ultrasonic sensors. The fill level can be monitored with an antalog output signal or with two switching signals – as min./max value.

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