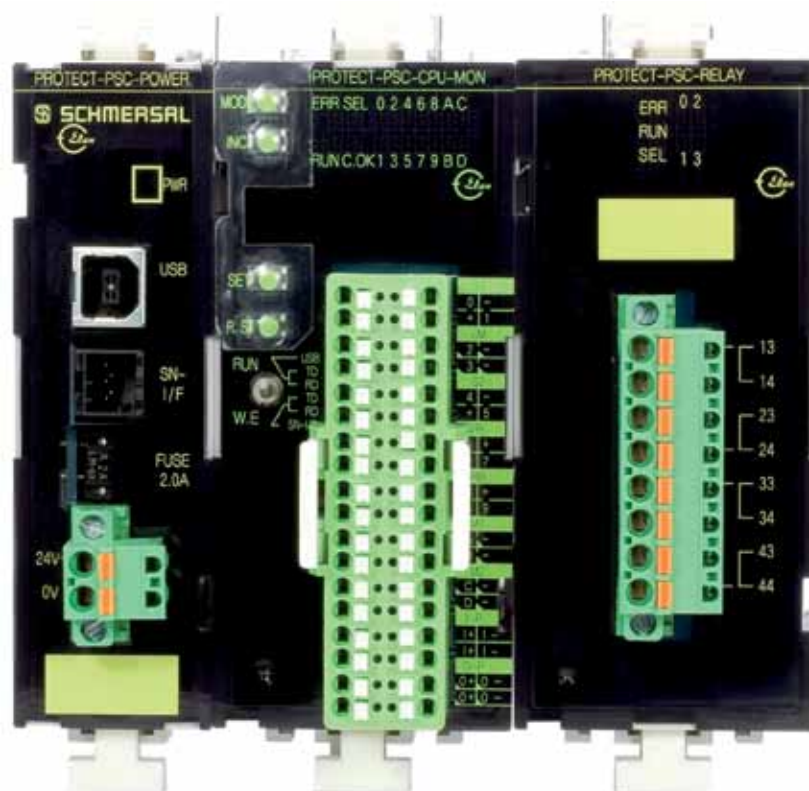# PROTECT PSC –
Programmable Modular Safety System
Overview 08

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PROTECT PSC – Programm

The PROTECT PSC programmable modular safety control system is primarily designed for use in modern production systems or in complex individual machines.

PROTECT PSC is suitable both for the safe evaluation and linking of several safety-oriented signals such as emergency stop control equipment, guard monitoring, safety light curtains (AOPDs) or safety sensors from the Schmersal CSS, MZM or AZM200 ranges.

A significant advantage of the PROTECT PSC lies in its modular and therefore extremely flexible construction. This enables the user to achieve an optimal solution for the respective task from the point of view of costs without leaving unnecessary numbers of inputs or outputs unused. In addition the very high packaging density of connecting terminals helps to save space in the switch cabinet.

PROTECT PSC enables applications to be realised in control category 4 to EN 954-1, Performance Level "e" to EN 13 849-1 or SIL 3 to IEC 61 508.

As a special feature the PROTECT PSC also offers the possibility of carrying out (non safe) signal processing under operating conditions in addition to safety-oriented signal processing.

If programming is to be completely eliminated, a safe zone section shutdown can be achieved with the PROTECT PSC, similar to a system of safety relay modules, determined only by the sequence of modules on the DIN rail.

A summary of the most important features:
• Modular design
• Integration of safe signals under operating conditions
• Free programming to IEC 61 131 via standard USB interface or
• Signal interlinking via external wiring without programming
• Connection facility for external gateway (Profibus, DeviceNet or CC link)
• Reaction time 22 ms (semi-conductor outputs) or 37 ms (relay outputs)
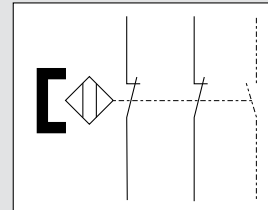• Visualization and status display on module or PC
• Simple DIN rail assembly
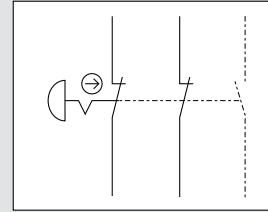
Connectable devices (sensor level)

• EMERGENCY-STOP-control units with dry contacts
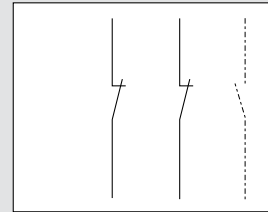
• Safety switch with dry contacts, ditto interlocking devices (with and without latching), enabling switch or similar.

• Electromagnetic safety switch, e.g. Schmersal-BNS

OSSD1   OSSD2
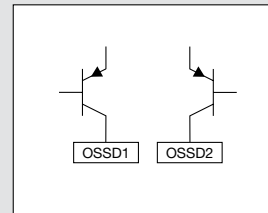
• Protective devices with non-floating contacts, for example optoelectronic protective devices (AOPDs) or similar.

• Safety sensors from Schmersal CSS range and contact-free interlocking devices from the Schmersal-AZM 2xx range.

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able Modular Safety System

Representation of modular design with dimensioning
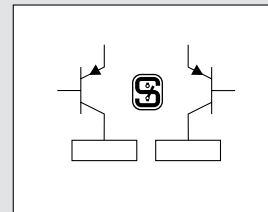
Power module | CPU module | Various safe I/O modules | I/O modules under operating conditions

Module overview

Module	Number of single channel inputs			Number of single channel outputs			
	Standard signals with dry contacts	Safe		Standard signals with dry contacts	Safe		
		Dry[1]	Non-floating*		Transistor		Relay
				0.3 A**	0.5 A**	0.3 A**	4 A**
PSC-CPU-MON	–	4	4	–	6	–	–
PSC-SUB-MON	–	4	4	–	6	–	–
PSC-S-STP-E	4	2		4	–		
PSC-S-STP-LC	4	2	–	4	–	–	
PSC-S-STP-ELC	6	–	–	4	–	–	–
PSC-S-Relay	–	–	–	–	–	–	2 × 2
PSC-S-IN-E	–	16	–	–	–	–	–
PSC-S-IN-LC	–	–	16	–	–	–	–
PSC-S-OUT	–	–	–	–	–	16	–
PSC-NS-IN	16	–	–	–	–	–	–
PSC-NS-OUT	–	–	–	16	–	–	–

*   The dry or non-floating information refers to the technical properties of the input signals:
  • **Dry-contacts input signals,** e.g. from emergency stop control devices, safety switches, interlocking devices, safety solenoid switches and similar.
  • **Non-floating input signals,** e.g. PNP outputs from optoelectronic protective devices such as safety light curtains, laser scanners etc. but also from safety sensors from Schmersal CSS or AZM200 ranges.

** Maximum current per output with resistive load.

PROTECT PSC – Programm

In addition to the central unit (Fig. 1), a power supply module (Fig. 2) and various input and output modules (see Table Page 3) form part of the PROTECT PSC system. A minimum configuration consists of a CPU module and a power supply module. The CPU can trigger up to 15 modules so that additional input and output modules can be added at a later date as required and integrated into the complete system with little effort. All modules can be easily assembled on DIN top hat rails and are connected via backplane bus (Fig. 3). This means the user can freely determine the extension stage of the system and therefore also the number of available inputs and outputs – from 8 inputs and 6 outputs in the most simple
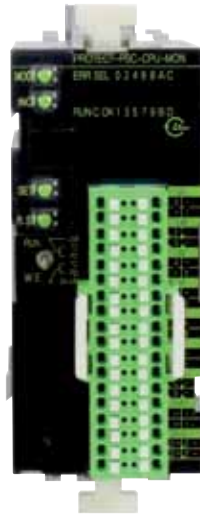
version to over 250 inputs/outputs when the system is fully extended.

In addition the safety controller also offers interfaces

to various gateways (Fig. 4) in order to be able to perform a data exchange via Profibus DP, DeviceNet or CC link.

Fig. 1: Central unit PROTECT PSC-CPU-MON

Fig. 2: Power supply module PROTECT PSC-POWER

Fig. 3: Backplane bus

Fig. 4: Gateway

Possible operating mode a) "Hardwired" version
The operation of the PROTECT PSC in Operating Mode 1 is intended for applications in which a zone section shut-down is to be performed without software programming. This is, of course, possible in a much simpler and more elegant manner in Mode 3 with free programming.

The application represented in Fig. 5 serves as an explanatory example. A safety request (here emergency-stop contact) to the CPU (master system) switches all outputs of the entire system to the safe state. A safety request (here guard contact) to the SUB-CPU only switches the outputs of the submaster system (Sub-CPU and subsequent input/output modules) to the safe state.

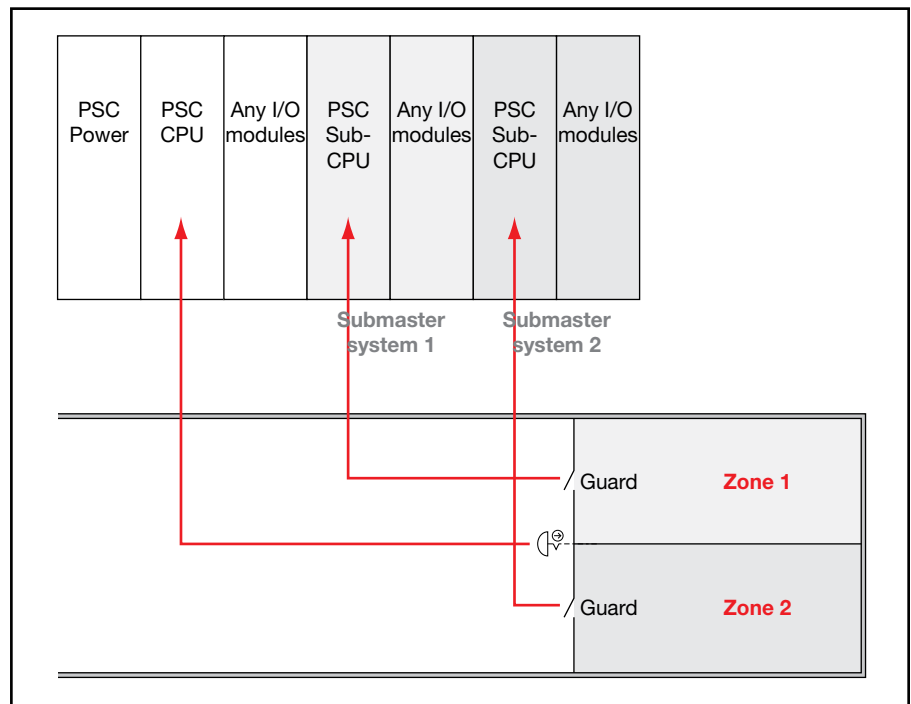| PSC Power	PSC CPU	Any I/O modules	PSC Sub-CPU	Any I/O modules	PSC Sub-CPU	Any I/O modules

Submaster system 1

Submaster system 2

Guard   Zone 1

Guard   Zone 2

Fig. 5: Example of application

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Possible operating mode b) Freely programmable version

This operating mode allows the real capacity and flexibility of PROTECT PSC to be demonstrated. All inputs and outputs of the entire system are assigned via a programming language (ladder) corresponding to IEC 61131. Logic functions, e.g. AND and OR, as well as other dependencies can be freely programmed.
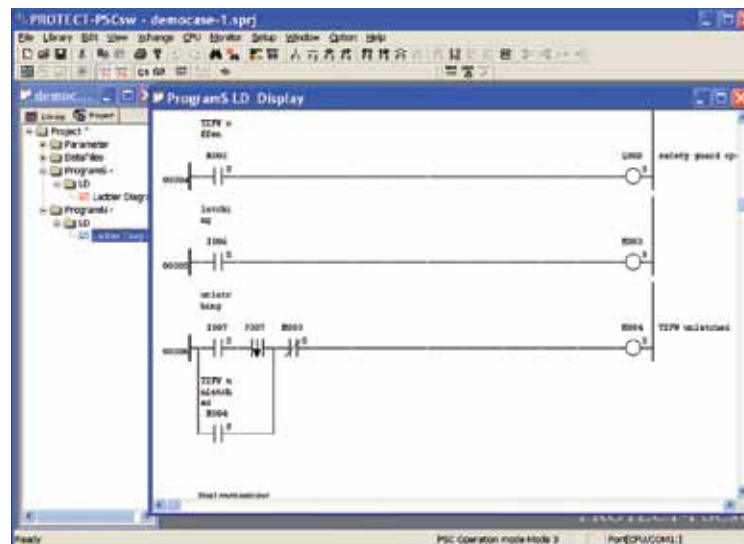
Fig . 6: Programming environment

USB

Fig. 7: Configuration of the I/O modules: clear differentiation between safe and operational area
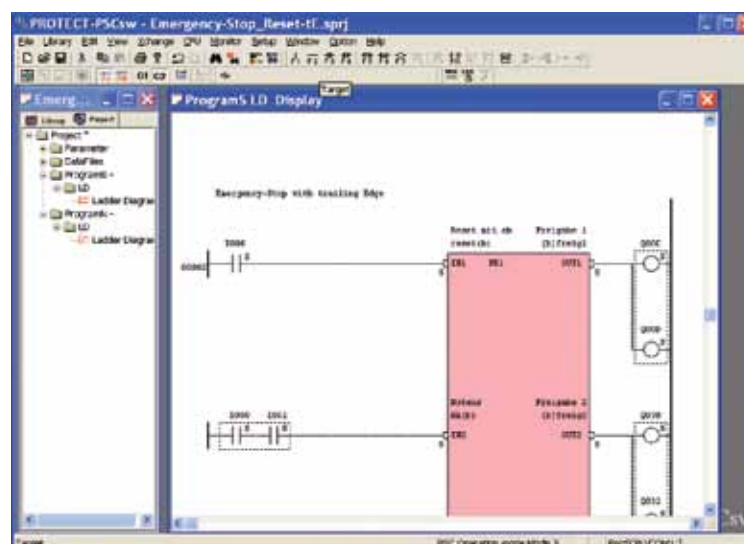
Fig. 8: Free programming to IEC 61131 with the opportunity to incorporate functional blocks into the program. The user is provided with various functional modules in a library. The user also has the possibility of designing own functional modules.

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PROTECT PSC – Programm

**Diagnosis
and visualization**
A fast diagnosis can be
achieved via the LED display
on the modules or the PC
in monitoring mode or by
reading out the error reports
from the central control unit.

Fig. 9: Clear display on the CPU
module of which input and output
signals connected

Fig. 10: Online visualization: active
contacts are displayed in color

Fig. 11: Diagnosis: clear problem
solutions are provided in the event of
an internal or external error

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Flexible input/output circuitry in freely programmable mode

S1	+ 0	Input	1	Isolated contact
	− 1	Input	2	Isolated contact
LM	− 2	Output	1	max. Strom 0,5 A
	− 3	Output	2	max. Strom 0,5 A
S2	+ 4	Input	3	Isolated contact
	− 5	Input	4	Isolated contact
S/R	+ 6	Input	5	Isolated contact
	+ 7	Input	6	Isolated contact
RB	+ 8	Input	7	Isolated contact
	+ 9	Input	8	Isolated contact
M1	− A	Output	3	Max. current 0.5 A
	− B	Output	4	Max. current 0.5 A
M2	− C	Output	5	Max. current 0.5 A
	− D	Output	6	Max. current 0.5 A
I-P	I+ I−	Power supply inputs		
O-P	0+ 0−	Power supply outputs		

Fig. 12: External circuitry Mode 3 (freely programmable mode)

Determined input/output circuitry (without software)

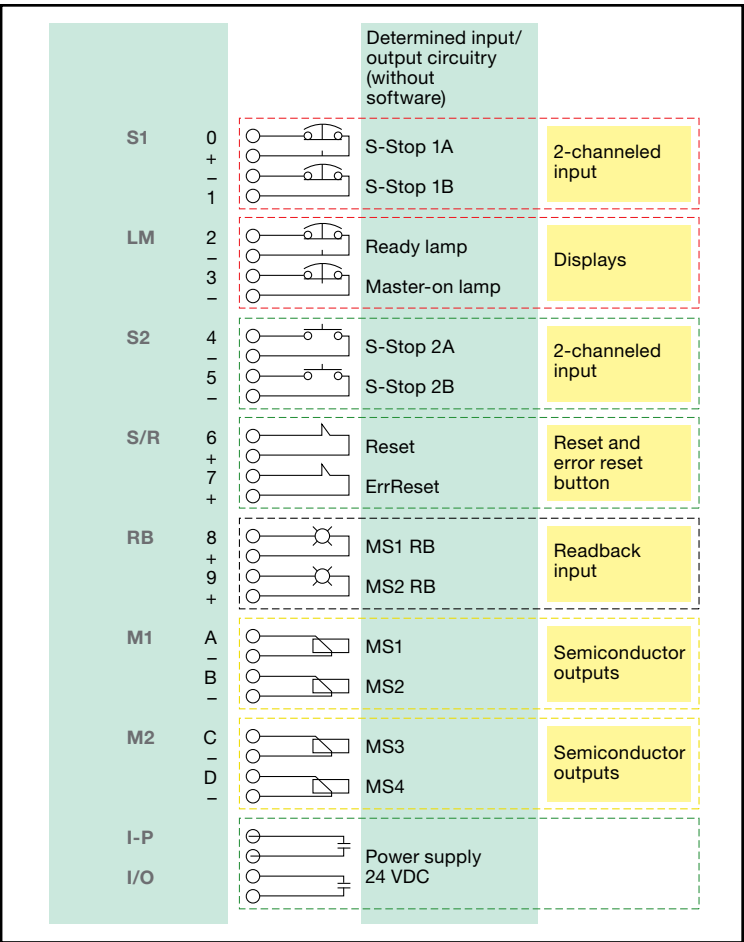|			
S1	0 + − 1	S-Stop 1A / S-Stop 1B	2-channeled input
LM	2 − 3 −	Ready lamp / Master-on lamp	Displays
S2	4 − 5 −	S-Stop 2A / S-Stop 2B	2-channeled input
S/R	6 + 7 +	Reset / ErrReset	Reset and error reset button
RB	8 + 9 +	MS1 RB / MS2 RB	Readback input
M1	A − B −	MS1 / MS2	Semiconductor outputs
M2	C − D −	MS3 / MS4	Semiconductor outputs
I-P I/O		Power supply 24 VDC	

Fig. 13: Example of external wiring

Terminal assignment

In general two different options for terminal assignment are available depending on operating mode. The freely programmable operating mode offers the user the greatest possible flexibility. All input signals can be freely connected to each other and outputs can be activated with the desired mutual dependence (Fig. 12).

By contrast the terminal connection in operating mode 1 has a completely different design in which it is possible to achieve a zone section shut-down entirely without software programming. In a similar way to safety relay module circuitry, here the user is given exact specifications for how the terminal assignment of the input and output signals should look (Fig. 13).

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