

## Description

The T.C 235/236 Series are designed for use with hinged movable machine guards which must be closed for operator safety. Their tamper-resistant design and positive-opening NC contacts provide a significantly higher level of safety than conventional, spring-driven limit switches often used to monitor hinged-guard position. Their IP67 rating make them ideal for interlocking safety guards in hostile environments.

## Operation

The T.C 235/236 is a single-piece, electromechanical safety interlock switch which is designed to mount to a hinged machine guard. After opening the guard only $4.5^{\circ}$, the unit's positive-break, normally-closed contacts are forced to open by a direct (non-resilient) actuating mechanism. These positivebreak contacts ensure circuit interruption (and machine stoppage).

## Typical Applications

The T.C 235/236 is intended for use as a safety interlock switch on hinged, movable machine guards which, when open, expose operator/maintenance personnel to machine hazards. Their sealed design (IP67) and oil-tolerant seals make them ideal for use in hostile environments.

## Features \& Benefits

- Tamper-resistant ... integral actuator arm prevents bypassing by operator.
- "Positive-break" NC contacts ... ensure circuit interruption upon only $4.5^{\circ}$ of guard displacement.
- Watertight design ... meets IP67 washdown and immersion requirements.
- Rugged, corrosion-resistant housing ... tolerates the most hostile environments.
- Designed to meet the Performance Level requirements of EN ISO 13849-1 and Safety Control Categories of EN 954-1.
- Four $90^{\circ}$ actuator head positions ... provide installation flexibility.

AVAILABLE STANDARD MODELS

| Part Number | Contacts <br> (Guard Closed) | Description* |
| :--- | :---: | :--- |

*The actuator head may be rotated into any one of four $90^{\circ}$ positions.

## T.C 235/236 TECHNICAL DATA

## MECHANICAL SPECIFICATIONS

| Housing | (Series 235): Diecast zinc, enamel <br> finish <br> (Series 236): Glass-fiber, reinforced, <br> self-extinguishing thermoplastic |
| :--- | :--- |
| Displacement Angle <br> for Contact Opening | $4.5^{\circ}$ |
| Degree of Protection | IP67 |
| Operating Temperature | $-22^{\circ}$ F to +175ํ. |
| Mechanical Life | $>106$ operations |
| Operating Rate | 5,000 operations/hour (maximum) |
| Conformity to Standards | IEC 947-5-1$\quad$ BG-GS-ET15 |
|  | EN 60947-5-1 $\quad$ DIN-EN50047 |
|  | EN ISO 13849-1 $\quad$ UL |
|  | EN 954-1 |
|  | CE |

## ELECTRICAL SPECIFICATIONS

| Contacts | Fine silver |
| :--- | :--- |
| Contact Configuration | Double-pole, double-break with <br> electrically-separated contact <br> bridges |
| Contact Rating | $4 \mathrm{~A}(230 \mathrm{VAC})$ <br> $2.5 A(400 \mathrm{VDC})$ <br> $1 \mathrm{~A} \mathrm{(500VAC)}$ |
| Switching Action | Slow-action, positive-break NC <br> contacts |
| Short Circuit Protection | Fuse 6A (time-delay) as a <br> positive-break switch |
| Rated Insulation Voltage | 500 VAC |
| Rated Impulse <br> Withstand Voltage | 6 kV |
| Electrical Connections | Screw terminals with self-lifting <br> clamps for 13AWG (2.5mm2) <br> maximum wire size |



## T.C 235 TECHNICAL DATA

## Types of Actuator Levers



Lever 3 C


Lever 4 C


Lever 5 C

Dimensions


Contact Function Diagrams

Slow action $1 \mathrm{NO}+1 \mathrm{NC}$

13-14


T4C 235-11z


T5C 235-11z


Slow action 2 NC
$11-12$
$21-22$

T3C 235-02z


T4C 235-02z


T5C 235-02z


Slow action 1 NC

T3C 235-01z


T4C 235-01z


T5C 235-01z
 11-12

