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Crimp Fittings



Only use the crimp style shanks with the crimp style sleeves and ferrules.

Due to differences in dimensions and tolerances for safety reasons,

do not interchange other manufacturer's products with Dixon products.



Features:

- sleeves and ferrules have a 50% larger range than the 'CF' series ferrules
- · The crimp range is stamped directly on the sleeves and ferrules to allow for easier and proper assembly.
- · all shanks have a machined finish

Cam and Groove

Sizes:

- 1"
- 1½"
- 2"
- 3"
- 4"
- 6"

Styles offered:

- · Dixon type C couplers
- · EZ Boss-Lock type C couplers
- · Dixon type E adapters
- global type C couplers
- · global type E adapters

Materials:

- aluminum
- brass
- · stainless steel



Sleeves and Ferrules

Sizes: Ranges:

- 1" 1-12/64" to 1-47/64"
- 1½" 1-40/64" to 2-17/64"
- 2" 2-16/64" to 3-5/64"
- 3" 3-15/64" to 4-4/64"
- 4" 4-15/64" to 5-4/64"
- 6" 6-17/64" to 7-12/64"

Materials:

- · carbon steel
- · 304 stainless steel
- · aluminum (sleeves)



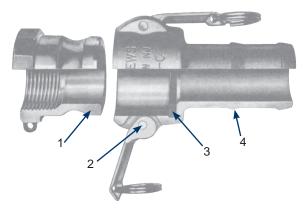


Styles offered:

- sleeve
- ferrule

Please contact Dixon at 800.355.1991 for specific crimp recommendations.

Dixon



- 1. Precision machined to rigid tolerances.
- Durable stainless steel cam arm pins will not rust or bind, for greater strength and safety.
- Recess holds gasket firmly in place ensures proper placement.
- 4. Long shank design allows proper banding, thus eliminating the major cause of hose damage.

Operation of Cam and Groove

- To make connection, simply slide the adapter into the coupler and with normal hand pressure, press the cam levers down.
- 2. Uncoupling is as quick and simple as coupling. Just lift the cam arms and remove the adapter.

Boss-Lock



Boss-Lock cam and groove provides a *unique patented safety feature*. The cast-in lugs allow safety clips to be attached once the lugs are passed through slots in the special cam lever arms. These clips prevent the coupler from being unlocked until they are removed, providing a *positive locking action*.

Pull Ring Safety Clips





Dixon has developed the pull ring safety clip to simplify the locking action on Boss-Lock couplers. No more inserting clips or dangling lanyards, just a twist and it's locked, giving you a low profile *positive locking action*.

Buy with Confidence

Boss-Lock investment stainless steel cam arms are *guaranteed*!
Should you *ever* break a Boss-Lock investment stainless steel cam arm, simply return it to the nearest warehouse for a *free* replacement.

Ordering System



Size represents the coupler or adapter and hose or pipe end. (i.e. 200 = 2") If the coupling is a reducing size, the coupler or adapter is the first size. (i.e. 4030-C is 4" coupler to 3" hose shank).

Specifications on Dixon Cam and Groove

Specifications:

- Dixon, Boss-Lock and EZ Boss-Lock cam and groove couplers and adapters are produced to interchange with all product produced to Commercial Item Description A-A-59326B.
- No standard exists for the ½" and 8" fittings, and generally these sizes do not interchange with other manufacturers.
- Dust caps and dust plugs are not to be used in pressure applications for safety and environmental reasons.
- Designed for use with liquids, consult Dixon for specific recommendations.

Pressure Ratings:

4

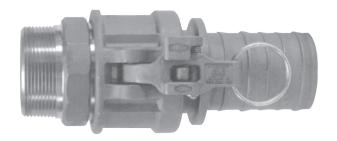
Recommendations based on the use of mating Dixon fittings at ambient temperature (**70°F**) with standard Buna-N Seal installed. For use at elevated temperature or other unusual operating conditions, consult the factory. Dixon, Boss-Lock and EZ Boss-Lock couplers and adapters maximum working pressure are as follows:



Size	1/2"	3/4" thru 2"	2½"	3"	4"	5" and 6"	8"
PSI	150	250	150	125	100	75	50

EZ Boss-Lock

No more fumbling with clamps, wire, clips or pins. Just close the handles and the locking *mechanism is engaged*.



Unlike other safety couplings . . .

- The EZ Boss-Lock is extremely easy to open!!!
 The release lever is under your thumb when you want to open the fitting. Ergonomic.
- The EZ Boss-Lock is resistant to accidental disconnection when being dragged. The release lever opens in the direction opposite to the cam arm, so movements that tend to open the release lever also tend to close the cam arm!!!
- The EZ Boss-Lock alerts you if it is not properly engaged.
 If the rotating lever is not flush with the handle, it is not properly engaged.
- The EZ Boss-Lock has no sliding pins to jam.
 The EZ Boss-Lock's rotating action helps keep the locking device free of debris.
- The EZ Boss-Lock has no sliding pins to pop open.
 The EZ Boss-Lock is designed to protect critical parts from impact and to withstand rugged use.
- The EZ Boss-Lock can be supplied with special shanks custom suited to your needs. The EZ Boss-Lock is available with swaged and PF shank designs for hard to couple chemical hoses.
- The EZ Boss-Lock cam arm assemblies are made of investment cast stainless steel with plated carbon steel pull rings.
- The EZ Boss-Lock is easier to insert into the hose tubes on tank trucks, and easier to use in restricted spaces.
 This is due to the smaller maximum OD and a more snag free exterior.
- The EZ Boss-Lock cam arm assemblies can be retrofitted onto undamaged stainless steel Boss-Lock. This allows you to protect your investment in stainless steel Boss-Lock couplings while you upgrade.
- The EZ Boss-Lock is made in the USA.

Cam and Groove Line Drawings

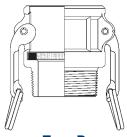
Line drawings are representative of the Dixon line of cam and groove.



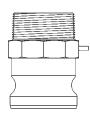
Type A male adapter x female NPT



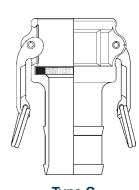
Type E male adapter x hose shank



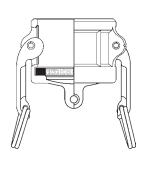
Type B female coupler x male NPT



Type F male adapter x male NPT



Type C female coupler x hose shank



Type DC *



female coupler x female NPT



Type DP *
dust plug

 Dust caps and dust plugs are not to be used in pressure applications for safety and environmental reasons.



Warning!

Under no circumstances should cam and groove couplings be used for compressed air or steam service!



Dixon / Boss-Lock Type A Adapters

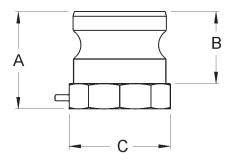


male adapter x female NPT brass

Size	356T6 Aluminum Part #	Aluminum Hard Coat Part #	<i>Brass</i> Part #	Unplated Iron Part #	Plated Iron Part #	316 SS Part #
1/2"	50-A-AL ²		50-A-BR			50-A-SS
3/4" X ¹ / ₂ "	7550-A-AL ²		7550-A-BR			7550-A-SS
3/4"	75-A-AL ²		75-A-BR		75-A-PM	75-A-SS
1"	100-A-AL ²		100-A-BR		100-A-PM	100-A-SS
11/4"	125-A-AL		125-A-BR			125-A-SS
1½"	150-A-AL	150-A-ALH	150-A-BR	150-A-MI	150-A-PM	150-A-SS
2"	200-A-AL	200-A-ALH	200-A-BR	200-A-MI	200-A-PM	200-A-SS
2½"	250-A-AL		250-A-BR			250-A-SS
3"	300-A-AL	300-A-ALH	300-A-BR	300-A-MI	300-A-PM	300-A-SS
4"	400-A-AL	400-A-ALH	400-A-BR	400-A-MI	400-A-PM	400-A-SS
5"	500-A-AL		500-A-BR	500-A-MI		500-A-SS
6"	600-A-AL	600-A-ALH	600-A-BR		600-A-PM	600-A-SS
8" DIX	800-A-AL ¹					
8" BL	801-A-AL ¹					

¹ Dixon and Boss-Lock cam and groove couplings *do not interchange in the 8" size.*² made from 6061-T6 aluminum





3576T6 aluminum, brass and iron dimensions

	Size	1/2"	3⁄4"X1⁄2"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8" DIX	8" BL
Α	overall length	1-11/16	1-11/16	1-5/8	2	2-3/16	2-3/16	2-5/8	2¾	2¾	3-1/8	3-3/8	3-3/8	4-13/16	4-7/16
В	adapter length	1-1/16	1-1/16	1-1/16	1-5/16	1-9/16	1-5/8	1-7/8	1-15/16	2	2-1/16	21/4	21/4	3-9/16	21/4
С	distance across flats	1	1-5/16	1-3/8	1½	2	2-9/32	2¾	31/4	3-7/8	5	7¾	7¾	10-5/8	10-5/8

	Size	1/2"	3⁄4" x½"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8" DIX	8" BL
А	overall length	1-5/8	1-19/32	1½	1-31/32	2-7/32	2-3/16	2-19/32	2-11/16	2-29/32	3-11/64	31/4	31/4		
В	adapter length	1-1/16	1	1	1-5/16	1-9/16	1-5/8	1-7/8	1-15/16	2	2-1/16	2-5/16	21/4		
С	distance across flats	1	1-5/16	1-5/16	1½	1-15/16	2-9/32	2-11/16	31/4	3¾	5	6-17/32	6¾		

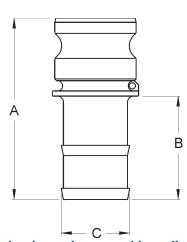
Dixon / Boss-Lock Type E Adapters

Size	356T6 Aluminum Part #	Aluminum Hard Coat Part #	<i>Brass</i> Part #	Unplated Iron Part #	Plated Iron Part #	316 SS Part #
1/2"	50-E-AL		50-E-BR			50-E-SS
3/4" X ¹ /2"	7550-E-AL					7550-E-SS
3/4"	75-E-AL		75-E-BR		75-E-PM	75-E-SS
1"	100-E-AL		100-E-BR		100-E-PM	100-E-SS
11/4"	125-E-AL		125-E-BR		125-E-PM	125-E-SS
1½"	150-E-AL	150-E-ALH	150-E-BR	150-E-MI	150-E-PM	150-E-SS
2"	200-E-AL	200-E-ALH	200-E-BR	200-E-MI	200-E-PM	200-E-SS
21/2"	250-E-AL		250-E-BR			250-E-SS
3"	300-E-AL	300-E-ALH	300-E-BR	300-E-MI	300-E-PM	300-E-SS
4"	400-E-AL	400-E-ALH	400-E-BR	400-E-MI	400-E-PM	400-E-SS
5"	500-E-AL					500-E-SS
6"	600-E-AL	600-E-ALH	600-E-BR		600-E-PM	600-E-SS
8" DIX	800-E-AL 1					
8" BL	801-E-AL 1					

TIXOD

male adapter x hose shank brass

SAFETY ALERT



3576T6 aluminum, brass and iron dimensions

	Size	1/2"	³⁄4" x½"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8" DIX	8" BL
Α	overall length	21/2	2¾	3-15/16	4-5/8	4-7/8	5-1/16	6-1/32	61/4	6-29/32	7-3/16	7-5/32	9-5/32	11-13/16	111/4
В	hose shank length	1-7/16	1-5/16	2-3/8	2-15/16	2-13/16	2-29/32	3-3/8	3¾	4-7/32	41/4	41/4	6-1/32	8	8
С	hose shank OD	9/16	19/32	27/32	1-1/16	1-11/32	1-9/16	2-1/16	2-5/8	3-3/32	4-3/32	5-3/32	6-1/16	8-1/16	8-1/16

	Size	1/2"	¾" x½"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8" DIX	8" BL
Α	overall length	2-7/16	2¾	3-15/32	4-11/16	4-7/8	4-31/32	5¾	61/4	6-7/8	6-7/8	7 11/64	9-29/32		
В	hose shank length	1¾	15/16	2-3/8	2-15/16	4-7/8	2-29/32	3-3/8	3¾	4-3/16	41/4	41/4	6-3/32		
С	hose shank OD	9/16	19/32	1-5/16	1-1/16	1-11/32	1-9/16	2-1/16	2-5/8	3-3/32	4-3/32	5-3/32	6-1/16		

¹ Dixon and Boss-Lock cam and groove couplings *do not interchange in the 8" size.*

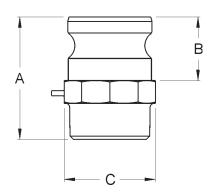
Dixon / Boss-Lock Type F Adapters



male adapter x male NPT brass

Size	356T6 Aluminum Part #	Aluminum Hard Coat Part #	<i>Brass</i> Part #	<i>Unplated</i> <i>Iron</i> Part #	Plated Iron Part #	316 SS Part #
1/2"	50-F-AL		50-F-BR			50-F-SS
3/4" X ¹ / ₂ "	7550-F-AL		7550-F-BR			7550-F-SS
3/4"	75-F-AL		75-F-BR		75-F-PM	75-F-SS
1"	100-F-AL		100-F-BR		100-F-PM	100-F-SS
1¼"	125-F-AL		125-F-BR			125-F-SS
1½"	150-F-AL	150-F-ALH	150-F-BR	150-F-MI	150-F-PM	150-F-SS
2"	200-F-AL	200-F-ALH	200-F-BR	200-F-MI	200-F-PM	200-F-SS
21/2"	250-F-AL		250-F-BR			250-F-SS
3"	300-F-AL	300-F-ALH	300-F-BR	300-F-MI	300-F-PM	300-F-SS
4"	400-F-AL	400-F-ALH	400-F-BR	400-F-MI	400-F-PM	400-F-SS
5"	500-F-AL					
6"	600-F-AL	600-F-ALH	600-F-BR		600-F-PM	600-F-SS
8" DIX	800-F-AL ¹					
8" BL	801-F-AL ¹					

SAFETY ALERT ¹ Dixon and Boss-Lock cam and groove couplings *do not interchange in the 8" size*.



3576T6 aluminum, brass and iron dimensions

	Size	1/2"	3⁄4" x½"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8" DIX	8" BL
Α	overall length	2-1/8	21/2	21/2	2-7/8	2-15/16	3-5/32	3-17/32	4-7/16	4-1/8	4-21/32	41/2	5-17/32	6-7/8	6-3/8
В	adapter length	1-1/16	1-1/16	1-1/16	1-5/16	1-9/16	1-5/8	1-7/8	1-15/16	2	2-1/16	2-5/16	21/4	3-9/16	3-1/16
С	distance across flats	1	1-5/16	1-3/8	1½	1-7/8	21/4	2-11/16	31/4	3¾	5	6½	8-1/32	10-23/32	10-23/32

	Size	1/2"	¾" x½"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8" DIX	8" BL
Α	overall length	2-1/8	21/2	2-1/8	2-9/16	3-7/32	3-1/8	3-5/8	4-7/16	4-17/32	4-15/16		4-15/16		
В	adapter length	1-1/16	1-1/16	1-1/16	1-5/16	1-9/16	1-5/8	1-7/8	1-15/16	2	2-1/16		21/4		
С	distance across flats	1	1-5/16	1-5/16	1½	1-15/16	21/4	2-11/16	31/4	3¾	5		7¾		

Dixon / Boss-Lock Type DP Plugs

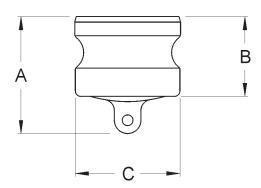
Size	356T6 Aluminum Part #	Aluminum Hard Coat Part #	<i>Brass</i> Part #	Unplated Iron Part #	Plated Iron Part #	316 SS Part #
1/2"			50-DP-BR			50-DP-SS
3/4"	75-DP-AL		75-DP-BR			75-DP-SS
1"	100-DP-AL		100-DP-BR		100-DP-PM	100-DP-SS
11/4"	125-DP-AL		125-DP-BR		125-DP-PM	125-DP-SS
1½"	150-DP-AL	150-DP-ALH	150-DP-BR	150-DP-MI	150-DP-PM	150-DP-SS
2"	200-DP-AL	200-DP-ALH	200-DP-BR	200-DP-MI	200-DP-PM	200-DP-SS
21/2"	250-DP-AL				250-DP-PM	250-DP-SS
3"	300-DP-AL	300-DP-ALH	300-DP-BR	300-DP-MI	300-DP-PM	300-DP-SS
4"	400-DP-AL	400-DP-ALH	400-DP-BR	400-DP-MI	400-DP-PM	400-DP-SS
5"	500-DP-AL					
6"	600-DP-AL	600-DP-ALH	600-DP-BR			600-DP-SS
8" DIX	800-DP-AL 1					
8" BL	801-DP-AL ¹					



dust plug brass

Dust caps and dust plugs are not to be used in pressure applications for safety and environmental reasons.

SAFETY
ALERT



3576T6 aluminum, brass and iron dimensions

	Size	1/2"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8" DIX	8" BL
А	overall length	1-7/16	1-23/32	1-15/16	2-3/8	2-13/32	2-7/8	2-7/8	2-13/16	3-1/16	3-3/8	3-1/16	5-3/16	4-11/16
В	adapter length	15/16	1-3/32	1-3/8	1-5/8	1-5/8	1-7/8	1-31/32	2	2-1/16	2-11/32	2-1/8	3-9/16	3-1/16
С	outside OD	15/16	11⁄4	1-7/16	1-25/32	2-1/8	21/2	2-31/32	3-17/32	4-23/32	5-23/32	6-15/16	9-1/8	8-15/16

	Size	1/2"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8" DIX	8" BL
Α	overall length	1-7/16	1-11/16	1-15/16	21/4	21/2	2¾	2-7/8	2-27/32	3-1/8		31/2		
В	adapter length	15/16	1-1/16	1-3/8	1-9/16	1-5/8	1-7/8	1-7/8	2	2-1/16		21/4		
С	outside OD	15/16	11⁄4	1-7/16	1-25/32	2-1/8	21/2	2-31/32	3-17/32	4-23/32		6-15/16		

¹ Dixon and Boss-Lock cam and groove couplings *do not interchange in the 8" size*.

Dixon Type C Couplers

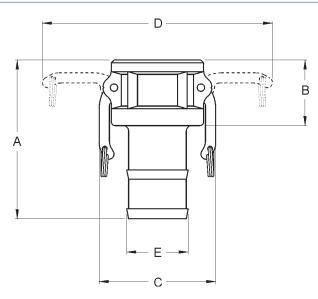


female coupler x hose shank aluminum

Size	356T6 Aluminum Part #	Aluminum Hard Coat Part #	<i>Brass</i> Part #	Unplated Iron Part #	316 SS Part #
1/2" 3/4" 1" 11/4" 11/2" 2" 21/2" 3" 4" 5" 6"	50-C-AL 75-C-AL 100-C-AL 125-C-AL 250-C-AL 250-C-AL 250-C-AL 400-C-AL 500-C-AL 800-C-AL	 150-C-ALH 200-C-ALH 300-C-ALH 400-C-ALH 600-C-ALH	50-C-BR 75-C-BR 100-C-BR 125-C-BR ² 150-C-BR 200-C-BR ² 300-C-BR 400-C-BR	 150-C-MI 200-C-MI 300-C-MI 400-C-MI	50-C-SS 75-C-SS 100-C-SS 125-C-SS 150-C-SS 200-C-SS 250-C-SS 300-C-SS 400-C-SS 500-C-SS



- ALERI Dixon and Boss-Lock cam and groove couplings do not interchange in the 8" size. The 8" Dixon design has 4 cam arms.
 - ² Parts are manufactured in Canada.



3576T6 aluminum, brass and iron dimensions

	Size	1/2"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
Α	overall length	2-5/8	3¾	41/2	4-5/16	4-7/8	5-19/32	5½	6-17/32	6-9/16	6-9/16	8-21/32	11-13/16
В	coupler length	1-3/16	1¼	1-9/16	1-15/16	1-31/32	2-7/32	2-7/32	2-5/16	2-5/16	2-5/16	2-5/8	3-13/16
С	distance across closed cam arms	1-17/32	2-1/8	2-7/16	3-3/8	3-9/16	3-15/16	4-5/8	5-15/32	6-9/16	7-9/16	10-3/32	12-1/32
D	distance across open cam arms	2-5/8	4-5/16	5-3/16	7-7/16	7-5/8	8-1/32	8-9/16	10-3/32	11-3/16	12-3/16	16¼	19-31/32
Ε	hose shank OD	19/32	27/32	1-1/16	1-11/32	1-9/16	2-1/16	2-5/8	3-3/32	4-3/32	5-3/32	6-1/16	8-3/32

	Size	1/2"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
А	overall length	3-7/32	3-11/16	41/2	4-5/8	4-13/16	5-19/32	6-1/16	6-7/16	6-17/32	7-3/8	8-11/16	
В	adapter length	1-7/32	1¼	1-9/16	1-29/32	1-29/32	2-7/32	21/4	21/4	2-9/32	2-7/16	2-19/32	
С	distance across closed cam arms	1-17/32	2-1/8	2-7/16	31/4	3-9/16	3-15/16	4-7/16	5-15/32	5-15/32	7-9/16	10-3/32	
D	distance across open cam arms	2-5/8	4-5/16	5-3/16	7-5/32	7-7/16	7-13/16	8-11/32	9-15/16	11-1/32	12-1/32	161/4	
Е	hose shank OD	19/32	27/32	1-1/16	1-11/32	1-9/16	2-1/16	2-5/8	3-3/32	4-3/32	5-3/32	6-1/16	

Boss-Lock Type C Couplers

Size	356T6 Aluminum Part #	Brass Part #	<i>Unplated Iron</i> Part #	<i>316 SS</i> Part #
3/4" X ¹ / ₂ "				RC050BL
3/4"	AC075	BC075	IC075	RC075BL
1"	AC100	BC100	IC100	RC100BL
1¼"	AC125	BC125		RC125BL
1½"	AC150	BC150	IC150	RC150BLNO
2"	AC200	BC200	IC200	RC200BLNO
21/2"	AC250	BC250		
3"	AC300	BC300	IC300	RC300BL
4"	AC400	BC400	IC400	RC400BLNO
6"	AC600	BC600	IC600	
8"	AC800 ¹			

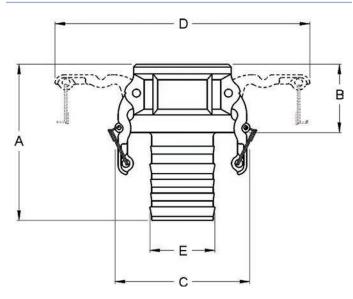


female coupler x hose shank aluminum

Dixon and Boss-Lock cam and groove couplings do not interchange in the 8" size.

The 8" Dixon design has 4 cam arms.

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3576T6 aluminum, brass and iron dimensions

	Size	¾" x ½"	3/4"	1"	1¼"	1½"	2"	21/2"	3"	4"	6"	8"
Α	overall length		4-3/8	4-7/8	5-7/16	4-29/32	5-19/32	6-1/16	6-3/16	61/2	8-3/8	11-13/16
В	coupler length		1-13/32	1-17/32	1-29/32	1-31/32	2-7/32	21⁄4	21⁄4	21/4	2-5/8	2-13/16
С	distance across safety lugs		2-19/32	2-29/32	3-5/8	3-29/32	4-5/16	4-13/16	5-9/16	6-11/16	9-5/8	11-5/8
D	distance across open cam arms		5-13/32	5-9/16	7-15/32	7-25/32	8-5/32	8-21/32	9-29/32	11	16-5/32	18-5/32
Е	hose shank OD		27/32	1-1/16	1-11/32	1-11/16	2-1/16	2-19/32	3-7/32	4-3/32	6-3/32	8-1/16

	Size	34" x ½"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	6"	8"
Α	overall length	3-3/32	3-7/8	4-29/32	5-7/16	5½	5-5/16		6-15/32	7		
В	adapter length	1-5/8	1-9/32	1-9/16	1-29/32	1-29/32	2-3/16		2-9/32	2-5/16		
С	distance across safety lugs	2-25/32	2-25/32	2-29/32	3-5/8	3-29/32	4-5/16		5-9/16	6-11/16		
D	distance across open cam arms	5-13/32	5-13/32	5-9/16	7-15/32	7-25/32	8-5/32		9-29/32	11		
Е	hose shank OD	19/32	27/32	1-1/16	1-11/32	1-19/32	2-3/32		3-3/32	4-3/32		

EZ Boss-Lock Type C Couplers

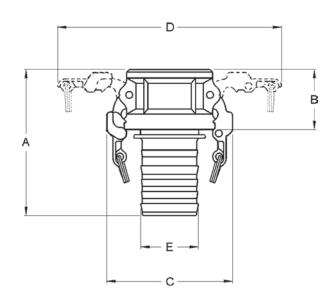


female coupler x hose shank aluminum

	05070		
0:	35676	Brass	316 SS
Size	<i>Aluminum</i> Part #	Part #	Part #
3/4" X ¹ /2"			DC05057
, , , , , , _			RC050EZ
3/4"	AC075EZ	BC075EZ	RC075EZ
1"	AC100EZ	BC100EZ	RC100EZ
11/4"		BC125EZ	RC125EZ
11/2"	AC150EZ	BC150EZ	RC150EZNO
2"	AC200EZ	BC200EZ	RC200EZNO
21/2"	AC250EZ		
3"	AC300EZ	BC300EZ	RC300EZ
4"	AC400EZ	BC400EZ	RC400EZ
6"	AC600EZ		RC600EZ
8"	AC800EZ ¹		



Dixon and Boss-Lock cam and groove couplings *do not interchange in the 8" size.* The 8" Dixon design has 4 cam arms



3576T6 aluminum, brass and iron dimensions

					,							
	Size	¾" x ½"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	6"	8"
Α	overall length		4-3/8	4-7/8	5-7/16	4-29/32	5-19/32	6-1/16	6-3/16	61/2	8-3/8	11-13/16
В	coupler length		1-13/32	1-17/32	1-29/32	1-31/32	2-7/32	21/4	21/4	21/4	2-5/8	2-13/16
С	distance across closed cam arms		2-19/32	2-29/32	3-5/8	3-29/32	4-5/16	4-13/16	5-9/16	6-11/16	9-5/8	11-5/8
D	distance across open cam arms		5-13/32	5-9/16	7-15/32	7-25/32	8-5/32	8-21/32	9-29/32	11	16-5/32	18-5/32
Ε	hose shank OD		27/32	1-1/16	1-11/32	1-11/16	2-1/16	2-19/32	3-3/32	4-3/32	6-3/32	8-1/16

	Size	34" x ½"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	6"	8"
Α	overall length	3-3/32	3-7/8	41/2	5-7/16	5-1/16	5-9/16		6-15/32	6-9/16	8-11/16	
В	coupler length	1-5/8	1-9/32	1-9/16	1-29/32	2-5/32	2-3/16		2-9/32	2-5/16	2-19/32	
С	distance across closed cam arms	2-25/32	2-25/32	2-29/32	3-5/8	3-29/32	4-5/16		5-9/16	6-11/16	9-5/8	
D	distance across open cam arms	5-13/32	5-13/32	5-9/16	7-15/32	7-25/32	8-5/32		9-29/32	11	16-5/32	
Е	hose shank OD	19/32	27/32	1-1/16	1-11/32	1-9/16	2-1/16		3-3/32	4-3/32	6-1/16	

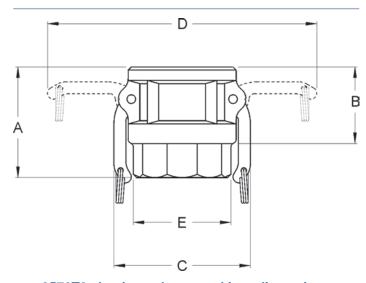
Dixon Type D Couplers

Size	356T6 Aluminum Part #	Aluminum Hard Coat Part #	Brass Part #	Unplated Iron Part #	316 SS Part #
1/2"	50-D-AL		50-D-BR		50-D-SS
3/4"	75-D-AL		75-D-BR		75-D-SS
1"	100-D-AL		100-D-BR		100-D-SS
11/4"	125-D-AL ²		125-D-BR ²		125-D-SS
1½"	150-D-AL	150-D-ALH	150-D-BR	150-D-MI	150-D-SS
2"	200-D-AL	200-D-ALH	200-D-BR	200-D-MI	200-D-SS
21/2"	250-D-AL ²		250-D-BR ²		250-D-SS
3"	300-D-AL	300-D-ALH	300-D-BR	300-D-MI	300-D-SS
4"	400-D-AL	400-D-ALH	400-D-BR	400-D-MI	400-D-SS
5"	500-D-AL		500-D-BR	500-D-MI	500-D-SS
6"	600-D-AL	600-D-ALH	600-D-BR		600-D-SS
8"	800-D-AL ¹				



female coupler x female NPT aluminum

² Parts are manufactured in Canada.



3576T6 aluminum, brass and iron dimensions

	Size	1/2"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
Α	overall length	2	2-5/32	2-9/16	2-23/32	2-27/32	3-5/16	3-3/8	3-5/8	3-13/16	3¾	4-11/32	5-27/32
В	coupler length	1-11/32	11⁄4	1-9/16	1-13/16	1-13/16	2-7/32	2-11/32	2-5/16	2-5/16	2-5/16	2-5/8	3-13/16
С	distance across closed cam arms	1-17/32	2-1/8	2-7/16	3-3/8	3-9/16	3-15/16	4-5/8	5-15/32	6-9/16	7-9/16	10-3/32	12-1/32
D	distance across open cam arms	2-5/8	4-5/16	5-3/16	7-7/16	7-5/8	8-1/32	8-9/16	10-3/32	11-3/16	12-3/16	16¼	19-31/32
Е	distance across flats	1-1/16	1-9/32	1-19/32	2-1/32	2-3/16	2-5/8	3-7/32	3-7/8	4-7/8	6-9/16 *	7-21/32 *	10-1/16 *

^{*} distance across lugs

	Size	1/2"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
Α	overall length	2	2-1/16	21/2	2-27/32	2-27/32	3-3/16	3¾	3-19/32	3-11/16	3-13/16	4-1/16	
В	adapter length	1-7/32	1¼	1-9/16	1-29/32	1-29/32	2-7/32	21/4	2-9/32	2-9/32	2-5/16	2-19/32	
С	distance across closed cam arms	1-17/32	2-1/8	2-7/16	31/4	3-9/16	3-15/16	4-7/16	5-15/32	5-15/32	7-9/16	10-3/32	
D	distance across open cam arms	2-5/8	4-5/16	5-3/16	7-5/32	7-7/16	7-13/16	8-11/32	9-15/16	11-1/32	12-1/32	161/4	
Е	distance across flats	1-3/32	1-5/16	1-5/8	1-15/16	2-3/16	2-5/8	3-1/8	3¾	4-7/8	6-7/16 *	7-9/16 *	

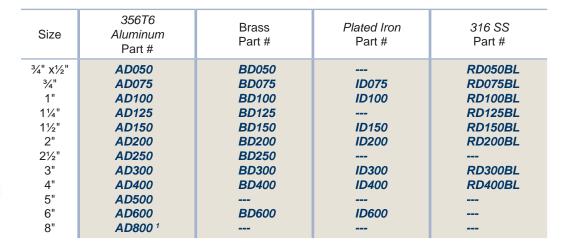
^{*} distance across lugs

Dixon and Boss-Lock cam and groove couplings *do not interchange in the 8" size.*The 8" Dixon design has 4 cam arms.

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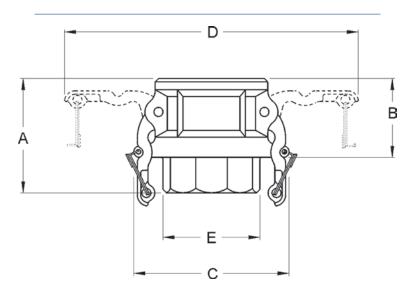
Boss-Lock Type D Couplers





female coupler x female NPT aluminum

SAFETY ALERT Dixon and Boss-Lock cam and groove couplings do not interchange in the 8" size. The 8" Dixon design has 4 cam arms.



3576T6 aluminum, brass and iron dimensions

	Size	¾" x ½"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
Α	overall length	2	2-7/32	2-17/32	3-3/32	2-31/32	31⁄4	3-11/16	3-7/8	3-13/16	3-15/16	4-5/8	41/2
В	coupler length	1-5/16	1-13/32	1-17/32	1-29/32	1-31/32	2-7/32	21/4	2-5/16	2-5/16	2-5/16	2-5/8	2-13/16
С	distance across safety lugs	2-25/32	2-25/32	2-29/32	3-5/8	3-29/32	4-5/16	4-13/16	5-9/16	6-11/16	7-25/32	9-5/8	11-5/8
D	distance across open cam arms	5-13/32	5-13/32	5-9/16	7-15/32	7-25/32	8-5/32	8-21/32	9-29/32	11	12-1/32	16-5/32	18-5/32
Е	distance across flats	1-3/16	1-3/8	1-5/8	2	21/4	2-5/8	3-5/16	3-7/8	4-7/8	6 *	8-5/32	11-5/8

* distance across lugs

	Size	¾" x ½"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
А	overall length	2	2-1/8	21/2	3-3/32	2-27/32	3-3/16		3-19/32	43/4			
В	adapter length	1-5/16	1-9/32	1-9/16	1-29/32	1-29/32	2-3/16		2-9/32	2-11/32			
С	distance across safety lugs	2-25/32	2-25/32	2-29/32	3-5/8	3-29/32	4-5/16		5-9/16	6-11/16			
D	distance across open cam arms	5-13/32	5-13/32	5-9/16	7-15/32	7-25/32	8-5/32		9-29/32	11			
Е	distance across flats	1-3/16	1-3/8	1-5/8	2	2-3/16	2-11/16		3¾	4-7/8			

EZ Boss-Lock Type D Couplers

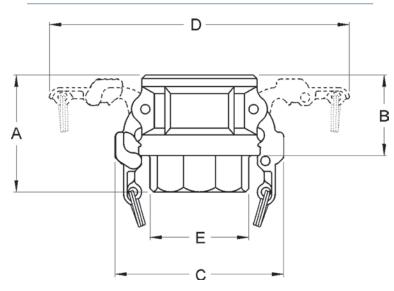
Size	356T6 Aluminum Part #	Brass Part #	316 SS Part #
3/4" X1/2" 3/4" 1" 11/4" 11/2" 2" 21/2" 3" 4" 5" 6" 8"	AD075EZ AD100EZ AD150EZ AD200EZ AD250EZ AD300EZ AD400EZ AD500EZ AD600EZ AD800EZ AD800EZ	BD075EZ BD100EZ BD125EZ BD150EZ BD200EZ BD250EZ BD300EZ BD400EZ	RD050EZ RD075EZ RD100EZ RD125EZ RD150EZ RD200EZ RD300EZ RD400EZ RD600EZ



female coupler x female NPT aluminum

¹ Dixon and Boss-Lock cam and groove couplings *do not interchange in the 8" size.*The 8" Dixon design has 4 cam arms.

ALERT



3576T6 aluminum, brass and iron dimensions

	Size	¾" x ½"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
Α	overall length		2-7/32	2-17/32	3-3/32	2-31/32	31⁄4	3-11/16	3-7/8	3-13/16	3-15/16	4-5/8	41/2
В	coupler length		1-13/32	1-17/32	1-29/32	1-31/32	2-7/32	21/4	2-5/16	2-5/16	2-5/16	2-5/8	2-13/16
С	distance across closed cam arms		3-3/32	31/4	3-29/32	4-7/32	4-19/32	5-3/32	5-23/32	6-27/32	7-7/8	10	12-1/32
D	distance across open cam arms		6-7/32	6-11/32	7-15/32	7-25/32	8-5/32	8-21/32	9-29/32	11	12-1/16	16-25/32	18-25/32
Е	distance across flats		1-3/8	1-5/8	2	21/4	2-5/8	3-5/16	3-7/8	4-7/8	6 *	8-5/32	11-5/8

* distance across lugs

	Size	34" x ½"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
Α	overall length	2	2-1/8	21/2	3-3/32	2-27/32	3-3/16		3-19/32	43/4		4-1/16	
В	adapter length	1-5/16	1-9/32	1-9/16	1-29/32	1-29/32	2-3/16		2-9/32	2-11/32		2-19/32	
С	distance across closed cam arms	3-3/32	3-3/32	31/4	3-29/32	4-7/32	4-19/32		5-23/32	6-27/32		10	
D	distance across open cam arms	6-7/32	6-7/32	6-11/32	7-15/32	7-25/32	8-5/32		9-29/32	11		16-25/32	
Е	distance across flats	1-3/16	1-3/8	1-5/8	2	2-3/16	2-11/16		3¾	4-7/8		7-19/32	

Dixon Type B Couplers

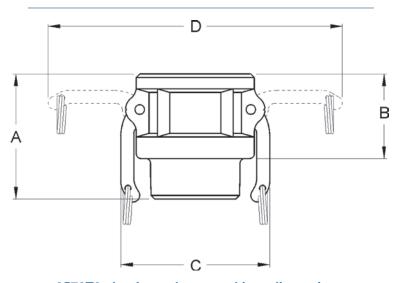


female coupler x male NPT aluminum

Size	356T6 Aluminum Part #	Aluminum Hard Coat Part #	Brass Part #	Unplated Iron Part #	316 SS Part #
1/2" 3/4" 1" 11/4" 11/2" 2" 21/2" 3" 4" 5" 6"	50-B-AL 75-B-AL 100-B-AL 125-B-AL 250-B-AL 250-B-AL 300-B-AL 400-B-AL 600-B-AL	 150-B-ALH 200-B-ALH 300-B-ALH 400-B-ALH 600-B-ALH	50-B-BR 75-B-BR 100-B-BR 150-B-BR 200-B-BR 300-B-BR 400-B-BR	 150-B-MI 200-B-MI 300-B-MI 400-B-MI	50-B-SS 75-B-SS 100-B-SS 150-B-SS 200-B-SS 250-B-SS 300-B-SS 400-B-SS

- SAFETY
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 Dixon and Boss-Lock cam and groove couplings *do not interchange in the 8" size.*The 8" Dixon design has 4 cam arms The 8" Dixon design has 4 cam arms.
 - ² Parts are manufactured in Canada.
 - ³ Parts are produced as a welded fabrication.



3576T6 aluminum, brass and iron dimensions

	Size	1/2"	3/4"	1"	1¼"	1½"	2"	21/2"	3"	4"	5"	6"	8"
Α	overall length	2	2-1/8	2-17/32	3-1/32	2-13/16	31⁄4	3-9/16	3-15/16	4-1/32	4-3/16	4-7/16	81/4
В	coupler length	1-11/32	1¼	1-5/8	1-15/16	1-29/32	2-7/32	2-5/32	2-5/16	2-11/32	2-5/16	2-5/8	3-13/16
С	distance across closed cam arms	1-17/32	2-1/8	2-7/16	3-3/8	3-9/16	3-15/16	4-5/8	5-15/32	6-9/16	7-9/16	10-3/32	12-1/32
D	distance across open cam arms	2-5/8	4-5/16	5-3/16	7-7/16	7-5/8	8-1/32	8-9/16	10-3/32	11-3/16	12-3/16	16¼	19-31/32

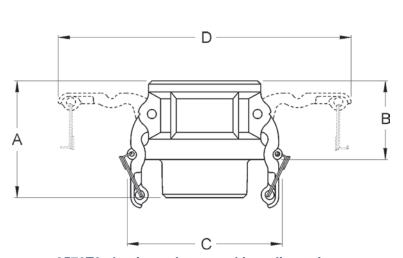
	Size	1/2"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
Α	overall length	2-1/32	2-1/8	2-9/16	2-27/32	2-31/32	3-9/32	3-7/16	3-19/32	4		4-17/32	
В	adapter length	1-7/32	11/4	1-9/16	1-29/32	1-29/32	2-7/32	21/4	2-3/8	2-9/32		2-19/32	
С	distance across closed cam arms	1-17/32	2-1/8	2-7/16	31/4	3-9/16	3-15/16	4-7/16	5-15/32	5-15/32		10-3/32	
D	distance across open cam arms	2-5/8	4-5/16	5-3/16	7-5/32	7-7/16	7-13/16	8-11/32	9-15/16	11-1/32		16¼	

Boss-Lock Type B Couplers

Size	356T6 Aluminum Part #	Brass Part #	Plated Iron Part #	316 SS Part #
3/4" X1/2" 3/4" 1" 11/4" 11/2" 2" 21/2" 3" 4"	AB100 AB125 AB150 AB200 AB250 AB300 AB400	BB050 BB075 BB100 BB125 BB150 BB200 BB250 BB300 BB400	 IB100 IB150 IB200 IB300 IB400	RB050BL RB075BL RB100BL RB125BL RB150BL RB200BL RB300BL RB400BL
6"	AB600			



female coupler x male NPT aluminum



3576T6 aluminum, brass and iron dimensions

	Size	¾" x ½"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
Α	overall length	21/4	2-5/16	2-17/32	3-5/32	3-5/32	3-9/32	3-7/8	4	4-1/16		4-23/32	7-1/8
В	coupler length	1-5/16	1-13/32	1-17/32	1-29/32	1-29/32	2-7/32	21/4	2-5/16	2-5/16		2-19/32	2-13/16
С	distance across safety lugs	2-25/32	2-25/32	2-29/32	3-5/8	3-29/32	4-5/16	4-13/16	5-9/16	6-11/16		9-5/8	11-5/8
D	distance across open cam arms	5-13/32	5-13/32	5-9/16	7-15/32	7-25/32	8-5/32	8-21/32	9-29/32	11		16-5/32	18-5/32

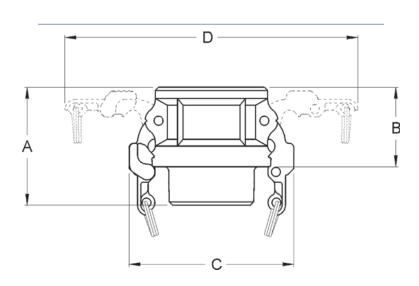
	Size	¾" x ½"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
Α	overall length	21/4	21/4	2-9/16	3-3/16	3-7/32	31/4		3-15/16	4-1/16			
В	adapter length	1-5/16	1-5/16	1-9/16	1-29/32	1-29/32	2-3/16		2-5/16	2-5/16			
С	distance across safety lugs	2-25/32	2-25/32	2-29/32	3-5/8	3-29/32	4-5/16		5-9/16	6-11/16			
D	distance across open cam arms	5-13/32	5-13/32	5-9/16	7-15/32	7-25/32	8-5/32		9-29/32	11			

EZ Boss-Lock Type B Couplers

Size	356T6 Aluminum Part #	Brass Part #	316 SS Part #
3/4" X ¹ / ₂ "			RB050EZ
3/4"		BB075EZ	RB075EZ
1"	AB100EZ	BB100EZ	RB100EZ
1¼"		BB125EZ	RB125EZ
1½"	AB150EZ	BB150EZ	RB150EZ
2"	AB200EZ	BB200EZ	RB200EZ
3"	AB300EZ	BB300EZ	RB300EZ
4"	AB400EZ	BB400EZ	RB400EZ
6"			RB600EZ



female coupler x male NPT aluminum



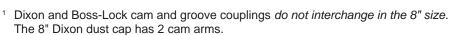
3576T6 aluminum, brass and iron dimensions

	Size	¾" x ½"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
Α	overall length		2-5/16	2-17/32	3-5/32	3-5/32	3-9/32		4	4-1/16		4-23/32	
В	coupler length		1-13/32	1-17/32	1-29/32	1-29/32	2-7/32		2-5/16	2-5/16		2-19/32	
С	distance across closed cam arms		3-3/32	31/4	3-29/32	4-7/32	4-19/32		5-23/32	6-27/32		10	
D	distance across open cam arms		6-7/32	6-11/32	7-15/32	7-25/32	8-5/32		9-29/32	11		16-25/32	

	Size	¾" x ½"	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
Α	overall length	21/4	21/4	2-9/16	3-3/16	3-7/32	31/4		3-15/16	4-1/16		4-17/32	
В	adapter length	1-5/16	1-5/16	1-9/16	1-29/32	1-29/32	2-3/16		2-5/16	2-5/16		2-19/32	
С	distance across closed cam arms	3-3/32	3-3/32	31/4	3-29/32	4-7/32	4-19/32		5-23/32	6-27/32		10	
D	distance across open cam arms	6-7/32	6-7/32	6-11/32	7-15/32	7-25/32	8-5/32		9-29/32	11		16-25/32	

Dixon Type DC Dust Caps

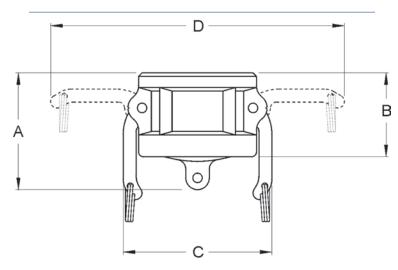
Size	356T6 Aluminum Part #	Aluminum Hard Coat Part #	Brass Part #	Unplated Iron Part #	316 SS Part #
1/2"	50-DC-AL		50-DC-BR		50-DC-SS
3/4"	75-DC-AL		75-DC-BR		75-DC-SS
1"	100-DC-AL		100-DC-BR		100-DC-SS
1½"	150-DC-AL	150-DC-ALH	150-DC-BR		150-DC-SS
2"	200-DC-AL	200-DC-ALH	200-DC-BR	200-DC-MI	200-DC-SS
21/2"	250-DC-AL ²				250-DC-SS
3"	300-DC-AL	300-DC-ALH	300-DC-BR	300-DC-MI	300-DC-SS
4"	400-DC-AL	400-DC-ALH	400-DC-BR	400-DC-MI	400-DC-SS
5"	500-DC-AL		500-DC-BR		500-DC-SS
6"	600-DC-AL	600-DC-ALH			600-DC-SS
8"	800-DC-AL ¹				







Dust caps and dust plugs are not to be used in pressure applications for safety and environmental reasons.



3576T6 aluminum, brass and iron dimensions

	Size	1/2"	3/4"	1"	1½"	2"	2½"	3"	4"	5"	6"	8"
Α	overall length	4-29/32	2-1/16	2-11/32	2-11/16	3	2-5/8	3-1/8	3-21/32	31/2	3-3/16	5 4/9
В	coupler length	1-7/32	1-3/8	1-21/32	1-13/16	2-7/32	2-5/32	21/4	2-5/16	2-5/16	2-5/8	3-13/16
С	distance across closed cam arms	1-17/32	2-1/8	2-7/16	3-9/16	3-15/16	4-5/8	5-15/32	6-9/16	7-9/16	10-3/32	12-1/32
D	distance across open cam arms	2-5/8	4-5/16	5-3/16	7-5/8	8-1/32	8-9/16	10-3/32	11-3/16	12-3/16	16¼	19-31/32

	Size	1/2"	3/4"	1"	1½"	2"	21/2"	3"	4"	5"	6"	8"
А	overall length	1-23/32	1¾	2-3/16	2-13/16	3-3/32	3-1/16	3-1/8	3-17/32	3-3/8	3¾	
В	adapter length	1-7/32	1¼	1-9/16	1-29/32	2-7/32	21/4	2-9/32	2-9/32	2-7/16	2-19/32	
С	distance across closed cam arms	1-17/32	2-1/8	2-7/16	3-9/16	3-15/16	4-7/16	5-15/32	5-15/32	7-9/16	10-3/32	
D	distance across open cam arms	2-5/8	4-5/16	5-3/16	7-7/16	7-13/16	8-11/32	9-15/16	11-1/32	12-3/16	16¼	

² Parts are manufactured in Canada.

Boss-Lock Type H Dust Caps



type H dust cap aluminum

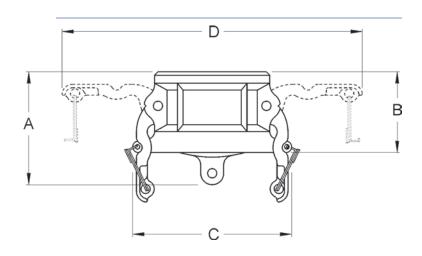
Size	356T6 Aluminum Part #	Brass Part #	Plated Iron Part #	316 SS Part #
3/4"				RH075BL
1"	AH100	BH100		RH100BL
11/4"	AH125	BH125		RH125BL
1½"	AH150	BH150	IH150	RH150BL
2"	AH200	BH200	IH200	RH200BL
2½"	AH250	BH250		
3"	AH300	BH300	IH300	RH300BL
4"	AH400	BH400	IH400	RH400BL
6"	AH600	BH600	IH600	
8"	AH800 ¹			

¹ Dixon and Boss-Lock cam and groove couplings do not interchange in the 8" size. The 8" Boss-Lock design has 2 cam arms.

Dust caps and dust plugs are not to be used in pressure applications for safety and environmental reasons.

SAFETY
ALERT environmental reasons.





3576T6 aluminum, brass and iron dimensions

	Size	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
Α	overall length		2-7/32	2¾	2-15/16	3-1/16	3-7/32	3-1/8	3-3/8		3-29/32	4-9/16
В	coupler length		1-9/16	1-29/32	1-29/32	2-3/16	21/4	2-5/16	2-5/16		2-5/8	2-13/16
С	distance across safety lugs		2-29/32	3-5/8	3-29/32	4-5/16	4-13/16	5-9/16	6-11/16		9-5/8	11-5/8
D	distance across open cam arms		5-9/16	7-15/32	7-25/32	8-5/32	8-21/32	9-29/32	11		16-5/32	18-5/32

	Size	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
Α	overall length	1-15/16	2-3/16	2¾	2-13/16	3-1/16		3-1/8	3-19/32			
В	adapter length	1-5/16	1-9/16	1-29/32	1-29/32	2-3/16		2-9/32	2-5/16			
С	distance across safety lugs	2-25/32	2-29/32	3-5/8	3-29/32	4-5/16		5-9/16	6-11/16			
D	distance across open cam arms	5-13/32	5-9/16	7-15/32	7-25/32	8-5/32		9-29/32	11			

EZ Boss-Lock Type H Dust Caps

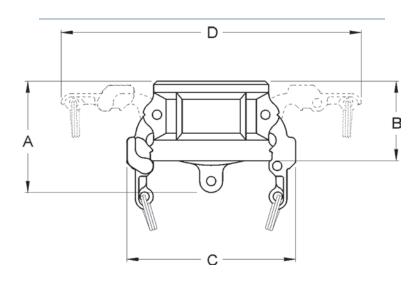
Size	356T6 Aluminum Part #	Brass Part #	316 SS Part #
3/4" 1" 11/4" 11/2" 2" 21/2" 3" 4" 6"	AH100EZ AH150EZ AH200EZ AH250EZ AH300EZ AH400EZ AH600EZ	 BH100EZ BH150EZ BH200EZ BH300EZ 	RH075EZ RH100EZ RH125EZ RH150EZ RH200EZ RH300EZ RH400EZ RH600EZ



type H dust cap aluminum

Dust caps and dust plugs are not to be used in pressure applications for safety and environmental reasons.

SAFETY
ALERT



3576T6 aluminum, brass and iron dimensions

	Size	3/4"	1"	1¼"	1½"	2"	21/2"	3"	4"	5"	6"	8"
Α	overall length		2-7/32		2-15/16	3-1/16	3-7/32	3-1/8	3-3/8		3-29/32	4-9/16
В	coupler length		1-9/16		1-29/32	2-3/16	21/4	2-5/16	2-5/16		2-5/8	2-13/16
С	distance across closed cam arms		31/4		4-7/32	4-19/32		5-23/32	6-27/32		10	12-1/32
D	distance across open cam arms		6-11/32		7-25/32	8-5/32		9-29/32	11		16-25/32	18-25/32

	Size	3/4"	1"	1¼"	1½"	2"	2½"	3"	4"	5"	6"	8"
Α	overall length	1-15/16	2-3/16	2¾	2-13/16	3-1/16		3-1/8	3-19/32		3¾	
В	adapter length	1-5/16	1-9/16	1-29/32	1-29/32	2-3/16		2-9/32	2-5/16		2-19/32	
С	distance across closed cam arms	3-3/32	31/4	3-29/32	4-7/32	4-19/32		5-23/32	6-27/32		10	
D	distance across open cam arms	6-7/32	6-11/32	7-15/32	7-25/32	8-5/32		9-29/32	11		16-25/32	

Global Cam and Groove

- · designed to interchange with all products produced to A-A-59326B
- made to Dixon specifications and branded Dixon
- Buna seals are standard in all couplers

- · Pressure rating for adapters, is based on the seal of the mating part.
- Dust caps and dust plugs are not to be used in pressure applications for safety and environmental reasons



Global Type A Adapters



female NPT x male adapter stainless steel

	•	•	
Size	<i>A380 Aluminum</i> Part #	ASTMC38000 Forged Brass Part #	316 Investment Cast SS Part #
1/2" 3/4" 1" 11/4" 11/2" 2" 21/2" 3" 4" 5"	G50-A-AL G75-A-AL G100-A-AL G125-A-AL G150-A-AL G200-A-AL G300-A-AL G400-A-AL G500-A-AL	G50-A-BR G75-A-BR G100-A-BR G125-A-BR G150-A-BR G200-A-BR G300-A-BR G400-A-BR	G75-A-SS G100-A-SS G125-A-SS G150-A-SS G200-A-SS G250-A-SS G300-A-SS G400-A-SS
6"	G600-A-AL		G600-A-SS
8"	G800-A-AL		

Global Type E Adapters



hose shank x male adapter stainless steel

Size	A380 Aluminum	ASTMC38000 Forged Brass	316 Investment Cast SS
	Part #	Part #	Part #
1/2" 3/4" 11/4" 11/2" 2" 21/2" 3" 4" 5" 6" 8"	G50-E-AL G75-E-AL G100-E-AL G125-E-AL G150-E-AL G200-E-AL G300-E-AL G400-E-AL G600-E-AL G800-E-AL	G50-E-BR G75-E-BR G100-E-BR G125-E-BR G150-E-BR G200-E-BR G250-E-BR G300-E-BR G400-E-BR	G75-E-SS G100-E-SS G125-E-SS G150-E-SS G200-E-SS G250-E-SS G300-E-SS G400-E-SS

Global Type F Adapters



male NPT x male adapter aluminum

Size	<i>A380 Aluminum</i>	ASTMC38000 Forged Brass	316 Investment Cast SS
	Part #	Part #	Part #
1/2" 3/4" 1" 11/4" 11/2" 2" 21/2" 3" 4" 5"	G50-F-AL G75-F-AL G100-F-AL G125-F-AL G150-F-AL G250-F-AL G300-F-AL G500-F-AL G600-F-AL	G50-F-BR G75-F-BR G100-F-BR G125-F-BR G150-F-BR G200-F-BR G250-F-BR G300-F-BR	G75-F-SS G100-F-SS G125-F-SS G150-F-SS G200-F-SS G250-F-SS G300-F-SS G400-F-SS

Global Type DP Dust Plugs

Size	A380 Aluminum	ASTMC38000 Forged Brass	316 Investment Cast SS
	Part #	Part #	Part #
1/2" 3/4" 11/4" 11/2" 2" 21/2" 3" 4" 5"	G50-DP-AL G75-DP-AL G100-DP-AL G125-DP-AL G150-DP-AL G200-DP-AL G300-DP-AL G400-DP-AL G500-DP-AL	G50-DP-BR G75-DP-BR G100-DP-BR G125-DP-BR G150-DP-BR G200-DP-BR G250-DP-BR G300-DP-BR G400-DP-BR	G75-DP-SS G100-DP-SS G125-DP-SS G150-DP-SS G200-DP-SS G250-DP-SS G300-DP-SS G400-DP-SS



dust plug aluminum

Global Type B Couplers

Size	A380 Aluminum Part #	ASTMC38000 Forged Brass Part #	316 Investment Cast SS Part #
1½" 3¼" 1" 1½" 1½" 2" 2½" 3"	G50-B-AL G75-B-AL G100-B-AL G125-B-AL G150-B-AL G200-B-AL G250-B-AL G300-B-AL	G50-B-BR G75-B-BR G100-B-BR G125-B-BR G150-B-BR G200-B-BR G250-B-BR G300-B-BR	G75-B-SS G100-B-SS G125-B-SS G150-B-SS G200-B-SS G250-B-SS G300-B-SS
4"	G400-B-AL	G400-B-BR	G400-B-SS
5"	G500-B-AL		
6"	G600-B-AL		G600-B-SS



female coupler x male NPT aluminum

Global Type C Couplers

Size	A380 Aluminum	ASTMC38000 Forged Brass	316 Investment Cast SS
	Part #	Part #	Part #
1/2" 3/4" 1" 11/4" 11/2" 2" 21/2" 3" 4" 5" 8"	G50-C-AL G75-C-AL G100-C-AL G125-C-AL G150-C-AL G200-C-AL G300-C-AL G400-C-AL G500-C-AL G600-C-AL	G50-C-BR G75-C-BR G100-C-BR G125-C-BR G150-C-BR G200-C-BR G250-C-BR G300-C-BR G400-C-BR	G75-C-SS G100-C-SS G125-C-SS G150-C-SS G200-C-SS G250-C-SS G300-C-SS G400-C-SS



female coupler x hose shank aluminum

Global Type D Couplers



female coupler x female NPT aluminum

Size	<i>A380 Aluminum</i> Part #	ASTMC38000 Forged Brass Part #	316 Investment Cast SS Part #
1/2" 3/4" 1" 11/4" 11/2" 2" 21/2" 3" 4" 5"	G50-D-AL G75-D-AL G100-D-AL G125-D-AL G150-D-AL G200-D-AL G300-D-AL G400-D-AL G500-D-AL	G50-D-BR G75-D-BR G100-D-BR G125-D-BR G150-D-BR G200-D-BR G250-D-BR G300-D-BR	G75-D-SS G100-D-SS G125-D-SS G150-D-SS G200-D-SS G250-D-SS G300-D-SS G400-D-SS
6"	G600-D-AL		G600-D-SS

Global Type DC Dust Caps



Size	A380 Aluminum	ASTMC38000 Forged Brass	316 Investment Cast SS
	Part #	Part #	Part #
1½" 3¼" 1" 11¼" 11½" 2" 2½" 3" 4" 5"	G50-DC-AL G75-DC-AL G100-DC-AL G125-DC-AL G150-DC-AL G200-DC-AL G250-DC-AL G400-DC-AL G500-DC-AL G600-DC-AL	G50-DC-BR G75-DC-BR G100-DC-BR G125-DC-BR G150-DC-BR G200-DC-BR G250-DC-BR G300-DC-BR G400-DC-BR	G75-DC-SS G100-DC-SS G125-DC-SS G150-DC-SS G200-DC-SS G250-DC-SS G300-DC-SS G400-DC-SS

Replacement Handle Assemblies for Global Couplers

For Aluminum and Brass Global Couplers

• Handles supplied complete with ring and pin.



investment stainless

Fits on sizes	Investment Stainless Part #
³ ⁄ ₄ "	G75HRP
1"	G100HRP



forged brass

Fits on sizes	Forged Brass Part #
11/4" - 21/2"	G152HRP
3" and 4"	G34HRP
6" and 8"	G600HRP

For Stainless Steel Global Couplers



investment stainless

Fits on sizes	Investment Stainless Part #
3/4"	G75HRPSS
1"	G100HRPSS
11/4" - 21/2"	G125250HRPSS
3" and 4"	G300400HRPSS
6"	G600HRPSS

Safety Clip for Global Couplers



Zinc Plated Carbon Steel
Part #

GSAFETYCLIP

Global Type DD Spool Couplers

Size	Aluminum Part #
2"	G200-DD-AL
3"	G300-DD-AL



G300-DD-AL

Global Type AA Spool Couplers

Size	A380 Aluminum Permanent Mold Part #
1"	G100-AA-AL
1½"	G150-AA-AL
2"	G200-AA-AL
3"	G300-AA-AL
4"	G400-AA-AL



G300-AA-AL

Global Jump Size Cam and Groove

male	adapter	x fema	le NPT
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	<u> </u>
Size	<i>Aluminum</i> Part #
3" x 2" 4" x 3"	G3020-A-AL G4030-A-AL

male spool adapter

Size	<i>Aluminum</i> Part #
1½" x 2"	G1520-AA-AL
2" x 3"	G2030-AA-AL
3" x 4"	G3040-AA-AL

female coupler x hose shank

Size	<i>Aluminum</i> Part #
3" x 2"	G3020-C-AL

female coupler x male adapter

Size	<i>Aluminum</i> Part #
3" x 2"	G3020-DA-AL
4" x 3"	G4030-DA-AL

male adapter x hose shank

Size	<i>Aluminum</i> Part #
3" x 2"	G3020-E-AL



G3020-C-AL



G3020-DA-AL



G3020-E-AL

Polypropylene Adapters



NOT recommended for use with PTFE gaskets

- Recommended for a maximum working pressure of 125 PSI (1/2" 1"), 100 PSI (11/4" 2") and 75 PSI (3" 4"); recommendations based on the use of mating Dixon fittings at an ambient temperature of 70°F with standard seal installed.
- 1/2" couplers and adapters will interchange with 3/4" couplers and adapters. Only the threads and barbs are 1/2". 11/4" couplers and adapters will interchange with 11/2" couplers and adapters. Only the threads and barbs are 11/4".
- Polypropylene cam and groove should not be mixed with metal fittings.
- Adapters are manufactured from a glass-filled polypropylene.





male adapter x female NPT

type A			
Size	Polypropylene Part #	Opt Qty	
3/4" X ¹ / ₂ "	PPA50	24	
3/4"	PPA75	24	
1"	PPA100	24	
1½" x 1¼"	PPA125	24	
1½"	PPA150	24	
2"	PPA200	24	
3"	PPA300	24	
⊿"	ΡΡΔ400	8	



male adapter x male NPT

Size	Polypropylene Part #	Opt Qty	
3/4" X1/2" 3/4" 1" 11/2" X 11/4" 11/2" 2"	PPF50 PPF75 PPF100 PPF125 PPF150 PPF200	24 24 24 24 24 24 24	
3" 4"	PPF300 PPF400	24 8	

type F



male adapter x hose shank

type E

Size	Polypropylene Part #	Opt Qty
3/4" x½"	PPE50	24
3/4"	PPE75	24
1"	PPE100	24
1½" x 1¼"	PPE125	24
1½"	PPE150	24
2"	PPE200	24
3"	PPE300	24
4"	PPE400	24



dust plug



4" plug has a different design 2

tyne	Р	•

Size	Polypropylene Part #	Opt
	Pail #	Qty
3/4"	PPP75	24
1"	PPP100	24
1½"	PPP150	24
2"	PPP200	24
3"	PPP300	24
4"	PPP400 ²	8

Polypropylene Adapter Elbows

- Recommended for a maximum working pressure of 100 PSI (11/2" 2"); recommendations based on the use of mating Dixon fittings at an ambient temperature of 70°F with standard seal installed.
- Adapter elbows are manufactured from a glass-filled polypropylene.
- For use at elevated temperatures or other unusual operating conditions, consult factory. SAFEIY





male adapter x female NPT

90° Elbow x FNPT

Size	Polypropylene Part #	Opt Qty
1½" 2"	90PPA150 90PPA200	24 24



90° Elbow x MNPT

Size	Polypropylene Part #	Opt Qty
1½" 2"	90PPF150 90PPF200	24 24

Dust caps and dust plugs are not to be used in pressure applications for safety and environmental reasons.

Polypropylene Couplers

NOT recommended for use with PTFE gaskets



- Recommended for a maximum working pressure of 125 PSI (½" 1"), 100 PSI (1¼" 2") and 75 PSI (3" 4"); recommendations based on the use of mating Dixon fittings at an ambient temperature of 70°F with standard seal installed.
- ½" couplers and adapters will interchange with¾" couplers and adapters. Only the threads and barbs are½". 11/4" couplers and adapters will interchange with 11/2" couplers and adapters. Only the threads and barbs are 11/4".
- Polypropylene cam and groove should not be mixed with metal fittings.
- supplied with EPDM gaskets, 304 stainless steel handles and pins
- Couplers are manufactured from a glass-filled polypropylene.

24

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Polypropylene Opt Size Part # Qty 3/4" X¹/2" PPD50 24 3/4" PPD75 24 1" **PPD100** 24 1½" x 1¼" **PPD125** 24 11/2" **PPD150** 24 2" **PPD200** 24

3"

type D



Size	Polypropylene Part #	Opt Qty
3/4" X ¹ / ₂ "	PPB50	24
3/4"	PPB75	24
1"	PPB100	24
1½" x 1¼"	PPB125	24
1½"	PPB150	24
2"	PPB200	24
3"	PPB300	24
⊿"	PPR4002	R

type B



female coupler x male NPT

ty	ре	C

PPD300

PPD400²

Size	Polypropylene Part #	Opt Qty
3/4" x1/2" 3/4" 1" 11/2" x 11/4" 11/2" 2" 3" 4"	PPC50 PPC75 PPC100 PPC125 PPC150 PPC200 PPC300 PPC400 ²	24 24 24 24 24 24 24 24 8



female coupler x hose shank

type H 1

Size	Polypropylene Part #	Opt Qty
3/4" 1" 1½" 2" 3" 4"	PPH75 PPH100 PPH150 PPH200 PPH300 PPH400 ²	24 24 24 24 24 24 8



dust cap



4" cap has 3 handles 2

- Dust caps and dust plugs are not to be used in pressure SAFETY applications for safety and environmental reasons.
- 4" coupler has 3 handles

locking handle pictured is only available in 11/4" thru 2"

Polypropylene Coupler Elbows

- Recommended for a maximum working pressure of 100 PSI (1½" 2"); recommendations based on the use of mating Dixon fittings at an ambient temperature of 70°F with standard seal installed.
- Coupler elbows are manufactured from a glass-filled polypropylene.
- Supplied with EPDM gaskets, 304 stainless steel handles and pins.
- For use at elevated temperatures or other unusual operating conditions, consult factory.



ALERT

FNPT x 90° Elbow

Size	Polypropylene Part #	Opt Qty
1½"	90PPD150	24
2"	90PPD200	24



Hose Shank x 90° Elbow

Size	Polypropylene Part #	Opt Qty
1½"	90PPC150	24
2"	90PPC200	24



hose shank x female coupler

Replacement Parts for Polypropylene Cam & Groove

Handles





430 Stainless Steel Used on sizes Part # 1/2" 61594 3/4" 61594 1" 61594 11/4" 61595 1½" 61595 2" 61595 3" 61596 4" 61596

11/4", 11/2", 2"

1/2", 3/4", 1", 3", 4"

Gaskets



Used on sizes	<i>EPDM</i> Part #
1/2"	61570
3/4"	61570
1"	61571
1¼"	61572
1½"	61572
2"	61574
3"	61575
4"	62797

Key Rings



Used on sizes	304 Stainless Steel Part #
1/2"	61589
3/4"	61589
1"	61589
1¼"	61589
1½"	61589
2"	61589
3"	61589
4"	61589

Cam Handle Pins



Used on sizes	304 Stainless Steel Part #
1/2"	61582
3/4"	61582
1"	61582
1¼"	61585
1½"	61585
2"	61585
3"	61584
4"	61584

Safety Clips



Used on sizes	304 Stainless Steel Part #
11/4"	63545
1½"	63545
2"	63545

Swaged Cam and Groove

- Developed specifically for chemical transport hoses having Crosslinked Polyethylene (XLPE) or Ultra High Molecular Weight Polyethylene (UHMW) tubes. Swaged Boss-Lock provides you with a permanently attached cam and groove fitting when superior coupling retention is required.
- In testing tank transport hoses from a wide variety of manufacturers, the swaged Boss-Lock fitting proved itself to be the clear winner in overall performance.
- · Fittings are also available on special order for other sizes or hose OD's. Consult the factory for pricing and availability.
- Consult the factory for pricing and availability of the special equipment required for installation.

SAFETY ALERT

EZ Boss-Lock type C coupler with ferrule

Size	Hose OD from to		316 Stainless Steel Part #
3/4"	1-6/64"	1-22/64"	RC075EZ-70
1"	1-29/64"	1-35/64"	RC100EZ-20
1"	1-36/64"	1-44/64"	RC100EZ-70



coupler x hose shank with ferrule

Boss-Lock type E adapter with ferrule

Size	Hose OD		316 Stainless Steel	
Size	from	to	Part #	
3/4"	1-6/64"	1-22/64"	RE075-1370	
1"	1-29/64"	1-35/64"	RE100-1620	
1"	1-36/64"	1-44/64"	RE100-1770	



adapter x hose shank with ferrule

Notched Ferrules

Size	Hose OD		304 Stainless Steel	
Size	from	to	Part #	
1½"	1-60/64"	2-12/64"	GAS2334NO	
1½"	2-4/64"	2-22/64"	GAS2370NO	
2"	2-30/64"	2-44/64"	GAS2709NO	
2"	2-42/64"	2-54/64"	GAS2885NO	
3"	3-30/64"	3-46/64"	GAS3760NO	
3"	3-47/64"	3-54/64"	GAS3885NO	
4"	4-40/64"	4-47/64"	GAS5010NO	



Dixon stems and ferrules are specifically designed to be used together as a coupling system.

Due to differences in dimensions and tolerances for safety reasons,

do not use other manufacturer's stems or ferrules with Dixon products.



Notched Cam and Groove

- The largest advantage of the notched EZ Boss-Lock design is that the coupling can be removed from a damaged hose by cutting away the ferrule, without necessarily damaging the fitting. *After inspection of the fitting to determine its suitability for reuse*, it can be reinstalled into another hose by using a *new ferrule*.

 SAFETY

 ALERT
- The notched EZ Boss-Lock system allows you to better manage your inventories. You can stock one coupling and
 two ferrules, and cover the same hose range with less inventory. You must purchase a fitting and the matching
 ferrule to create an assembly.
- · for use with notched ferrules on previous page

Dixon stems and ferrules are specifically designed to be used together as a coupling system.

SAFETY

Due to differences in dimensions and tolerances for safety reasons, do not use other manufacturer's stems or ferrules with Dixon products.

Couplers

EZ Boss-Lock type C with notched shank



female coupler x notched hose shank stainless steel

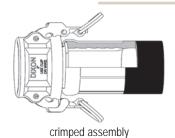


female coupler x notched hose shank stainless steel

Size	316 Stainless Steel Part #
1½"	RC150EZNO
2"	RC200EZNO
3"	RC300EZNO
4"	RC400EZNO

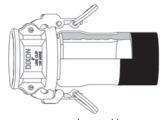
Boss-Lock type C with notched shank

Size	316 Stainless Stee Part #
1½" 2"	RC150BLNO RC200BLNO
3"	RC300BLNO
4"	RC400BLNO





Contact the factory for swage and crimp recommendations.



swaged assembly

Adapters

Boss-Lock type E with notched shank



male adapter x notched hose shank stainless steel

Size	316 Stainless Steel Part #
1½"	RE150NO
2"	RE200NO
3"	RE300NO
4"	RE400NO



swaged assembly



Contact the factory for swage and crimp recommendations.



crimped assembly

Dixon Cam and Groove with Notched NOS Shank

- The largest advantage of the notched design is that the coupling can be removed from a damaged hose by cutting away the ferrule, without necessarily damaging the fitting. After inspection of the fitting to determine its suitability for reuse, it can be reinstalled into another hose by using a new ferrule.

 SAFETY

 ALERT
- The notched system allows you to better manage your inventories. You can stock one stem and two ferrules, and cover the same hose range with less inventory. You must purchase a fitting and the matching ferrule to create an assembly.
- For hose outside diameters of 2-4/64" and below, the couplings are crimp only.
- For hose outside diameters of 2-5/64" and above, the couplings can be crimped or swaged.
- · for use with notched ferrules at bottom of the page

Only use the NOS shank with the NOS ferrules.

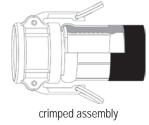
Due to differences in dimensions and tolerances for safety reasons, <u>do not</u> use other manufacturer's stems or ferrules with Dixon products.



Couplers

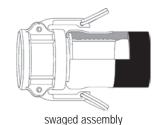
Dixon type C with NOS shank

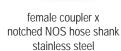
Size	316 Stainless Steel Part #
1½"	150CNOSSS
2"	200CNOSSS
3"	300CNOSSS





Contact the factory for swage and crimp recommendations.





Adapters

type E with NOS shank

Size	316 Stainless Steel Part #
1½"	150ENOSSS
2"	200ENOSSS
3"	300ENOSSS



swaged assembly



Contact the factory for swage and crimp recommendations.



crimped assembly



male adapter x notched NOS hose shank stainless steel

Notched NOS Ferrules

Size	Hose OD		Carbon Steel	304 Stainless Steel
Size	From:	To:	Part #	Part #
1½"	1-60/64"	2-12/64"	CAS2334NOS	GAS2334NOS
1½"	2-4/64"	2-22/64"	CAS2370NOS	GAS2370NOS
2"	2-30/64"	2-44/64"	CAS2709NOS	GAS2709NOS
2"	2-42/64"	2-54/64"	CAS2885NOS	GAS2885NOS
3"	3-30/64"	3-46/64"	CAS3760NOS	GAS3760NOS
3"	3-47/64"	3-54/64"	CAS3885NOS	GAS3885NOS



carbon steel

Dixon Tank Car Adapters

- · standard 5" Railroad Tank Car thread
- supplied with a Buna-N gasket in the threaded end, see below for other gasket types

Size	Aluminum	<i>Bra</i> ss	<i>Iron</i>	316 Stainless Steel
	Part #	Part #	Part #	Part #
2"	200-TCA-AL		300-TCA-MI	200-TCA-SS
3"	300-TCA-AL	300-TCA-BR		300-TCA-SS
4"	400-TCA-AL	400-TCA-BR		400-TCA-SS



Stainless steel adapters are not compatible with the aluminum and brass adapters.



railroad thread x male adapter aluminum



swivel railroad thread x 45° male adapter aluminum

- standard 5" Railroad Tank Car thread
- 45° tank car swivel adapter
- · unit has a long handle brass swivel nut and a swivel retaining ring
- supplied with a Buna-N gasket in the threaded end, see below for other gasket types

Size	<i>Aluminum</i> Part #
4"	40A-45TCAL

Dixon Railroad Tank Car Connections

- all swivel nuts have standard 5" Railroad Tank Car Thread
- supplied with a Buna-N gasket in the threaded end, other gasket types are available on previous page
- Tank car connections are also available in other materials and in 2" and 2½" sizes. Consult factory for pricing and availability.



• shank is 20° below horizontal

Shank	Swivel	<i>Iron</i>	<i>Aluminum</i>
Size	Nut	Part #	Part #
3"	5"	TCS30	ATCS30
4"	5"	TCS40	ATCS40



railroad thread swivel nut x 20° hose shank iron



railroad thread swivel nut x 20° male NPT stainless steel

Style T

• Stainless steel railroad tank car connections are not compatible with aluminum and brass.



- 3" threaded end is 30° below horizontal
- 4" threaded end is 20° below horizontal

Male	Swivel	<i>Iron</i>	<i>Aluminum</i>	316 Stainless Steel
NPT	Nut	Part #	Part #	Part #
3"	5"	TCT30	ATCT30	RTCT30
4"	5"	TCT40	ATCT40	RTCT40

railroad thread swivel nut x 20° adapter stainless steel

Style A

- Stainless steel railroad tank car connections are not compatible with aluminum and brass. SAFETY
- adapter is 20° below horizontal



Dixon

Adapter	Swivel Nut	316 Stainless Steel Part #
3"	5"	RTCA30
4"	5"	RTCA40 ¹

¹ Parts are produced as a welded fabrication.

Dixon Railroad Tank Car Connections Style F

- for transloading bio and other fuels
- 4" TTMA flange can be bolted to sight glass or API adapter or other dry disconnect
- 4" flange end is 20° below horizontal

TTMA Flange	Swivel Nut	Aluminum Part #
3"	5"	ATCF40 ¹

railroad thread swivel nut x 20° TTMA flange aluminum

Cam and Groove x Cam and Groove Elbows

· Couplers are supplied standard with a Buna-N gasket.

45° Elbows

adapter x coupler

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
2" 3"	200DA-45AL ¹ 300DA-45AL	200DA-45SS ¹ 300DA-45SS ¹
4" 6"	400DA-45AL 600DA-45AL	400DA-45SS ¹

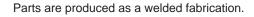
¹ Parts are produced as a welded fabrication.



male adapter x female coupler aluminum

coupler x coupler

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
2"	200DD-45AL	
3"	300DD-45AL	300DD-45SS
4"	400DD-45AL	
6"	600DD-45AL	





female coupler x female coupler aluminum

90° Elbows

adapter x coupler

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #		
1"		100DA-90SS 1		
1½"	150DA-90AL ¹	150DA-90SS ¹		
2"	200DA-90AL	200DA-90SS		
3"	300DA-90AL	300DA-90SS		
4"	400DA-90AL	400DA-90SS		
5"	500DA-90AL 1			
6"	600DA-90AL	RDA90600EZ 1, 2		

¹ Parts are produced as a welded fabrication.



male adapter x female coupler aluminum

coupler x coupler

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
2" 3"	200DD-90AL 300DD-90AL	 300DD-90\$\$
4" 6"	400DD-90AL 600DD-90AL	

Parts are produced as a welded fabrication.



female coupler x female coupler aluminum

¹ Parts are produced as a welded fabrication.

² EZ Boss-Lock design (not pictured)

Cam and Groove Elbows Type A



male adapter x female NPT stainless steel

female coupler x female NPT

aluminum

male adapter x female NPT 90° elbow

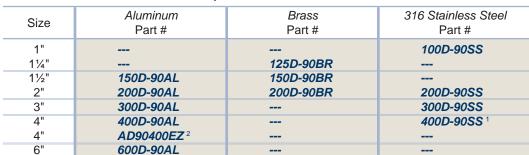
Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
1½" 2" 3"	150A-90AL 200A-90AL 300A-90AL	200A-90SS ¹ 300A-90SS
4"	400A-90AL	

¹ Parts are produced as a welded fabrication.

Type D

· Couplers are supplied standard with a Buna-N gasket

female coupler x female NPT 90° elbow



¹ Parts are produced as a welded fabrication.

Type E



male adapter x hose shank aluminum

male adapter x hose shank 90° elbow

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
2"		200E-90SS 1
3"	300E-90AL	300E-90SS
4"	400E-90AL	400E-90SS 1
6"	600E-90AL ¹	

¹ Parts are produced as a welded fabrication.

Size

11/4"

1½"

2"

3"

4"

6"

Type C

· Couplers are supplied standard with a Buna-N gasket.

Aluminum

Part #

150C-90AL

200C-90AL

300C-90AL

400C-90AL

600C-90AL

female coupler x hose shank 90° elbow

Brass

Part #

125C-90BR

200C-90BR

316 Stainless Steel

Part #

150C-90SS

200C-90SS

300C-90SS

400C-90SS 1



female coupler x hose shank aluminum

² EZ Boss-Lock design (not pictured)

¹ Parts are produced as a welded fabrication.

Cam and Groove Elbows Type F

male adapter x male NPT 90° elbow

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
1½" 2" 3"	150F-90AL 200F90AL 	200F-90SS ¹ 300F-90SS ¹



male adapter x male NPT aluminum

Type B

· Couplers are supplied standard with a Buna-N gasket

female coupler x male NPT 90° elbow

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
1½" 2" 3"	150B-90AL 200B-90AL 	200B-90SS ¹ 300B-90SS ¹

female coupler x male NPT aluminum

Reducing Cam and Groove Couplings Type F

male adapter x female NPT

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
2" x 1½" 2" x 3" 3" x 2" 3" x 4" 4" x 3" 4" x 6" 6" x 4"	2015-A-AL 2030-A-AL 3020-A-AL 3040-A-AL 4030-A-AL 6040-A-AL	2015-A-SS ¹ 2030-A-SS 3020-A-SS 4030-A-SS ¹ 6040-A-SS ¹



reducing male adapter x female NPT stainless steel

Type D

Couplers are supplied standard with a Buna-N gasket

female coupler x female NPT

Size	<i>Aluminum</i> Part #	<i>Bra</i> ss Part #	316 Stainless Steel Part #
1½" x 1" 2" x 1½"	1510-D-AL ¹ 2015-D-AL		1510-D-SS ¹ 2015-D-SS
2 X 1½ 3" X 2"	3020-D-AL		3020-D-SS
4" x 3" 5" x 4"	4030-D-AL 5040-D-AL ¹	4030-D-BR	4030-D-SS ¹
6" x 4"	6040-D-AL		



reducing female coupler x female NPT aluminum

¹ Parts are produced as a welded fabrication.

Reducing Cam and Groove Couplings

In reducing couplings, the cam and groove end is the first size given in the part number. (i.e., a 4030-B-AL is a 4" coupler to a 3" male NPT).

Type E



reducing male adapter x hose shank aluminum

male adapter x hose shank

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
2" x 1½" 3" x 2" 3" x 2½" 4" x 3" 5" x 4"	2015-E-AL ¹ 4030-E-AL 5040-E-AL ¹	2015-E-SS ¹ 3020-E-SS ¹ 3025-E-SS 4030-E-SS ¹

¹ Parts are produced as a welded fabrication.

Type C

· Couplers are supplied standard with a Buna-N gasket

female coupler x hose shank

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
2" x 1½" 3" x 2" 3" x 2½" 3" x 4" 4" x 3" 5" x 4"	2015-C-AL ¹ 3020-C-AL 3040-C-AL 4030-C-AL 5040-C-AL ¹	2015-C-SS ¹ 3020-C-SS 3025-C-SS 4030-C-SS ¹

¹ Parts are produced as a welded fabrication.

stainless steel Parts are produced as a wel

Type F



reducing female coupler x hose shank

reducing male adapter x male NPT aluminum

male adapter x male NPT

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
1½" x 2" 2" x 1½" 2" x 3" 3" x 1½" 3" x 2" 3" x 4" 4" x 3"	1520-F-AL 2015-F-AL 2030-F-AL 3015-F-AL 3020-F-AL 3040-F-AL 4030-F-AL	2015-F-SS ¹ 3015-F-SS ¹ 3020-F-SS 4030-F-SS ¹

¹ Parts are produced as a welded fabrication.

Type B

· Couplers are supplied standard with a Buna-N gasket

female coupler x male NPT

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
1½" x 1" 2" x 1½" 2" x 3" 3" x 2" 3" x 4" 4" x 3"	1510-B-AL 2015-B-AL 2030-B-AL 3020-B-AL 3040-B-AL 4030-B-AL	1510-B-SS ¹ 2015-B-SS ¹ 3020-B-SS ¹ 4030-B-SS ¹

¹ Parts are produced as a welded fabrication.



reducing female coupler x male NPT stainless steel

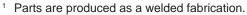
Dixon Reducing Cam and Groove Couplings

In reducing cam and groove couplings, the coupler is the first size in the part number; (i.e., a 4030-DA-AL is a 4" coupler to a 3" adapter).

· Couplers are supplied standard with a Buna-N gasket,

coupler x adapter

	• •	
Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
1" x 1½"	1015-DA-AL ¹	1015-DA-SS ¹
1½" x 1"	1510DAAL	1510-DA-SS ¹
1½" x 2"	1520-DA-AL	1520-DA-SS
2" x 1"	2010-DA-AL ¹	2010-DA-SS ¹
2" x 1½"	2015-DA-AL	2015-DA-SS
2" x 2½"	2025-DA-AL ¹	2025-DA-SS ¹
2" x 3"	2030-DA-AL	2030-DA-SS
2" x 4"	2040-DA-AL	2040-DA-SS ¹
2½" x 2"		2520-DA-SS ¹
2½" x 3"		2530-DA-SS ¹
3" x 1½"	3015-DA-AL	3015-DA-SS ¹
3" x 2"	3020-DA-AL	3020-DA-SS
3" x 2½"	3025-DA-AL ¹	3025-DA-SS ¹
3" x 4"	3040-DA-AL	3040-DA-SS
3" x 6"	3060-DA-AL ¹	3060-DA-SS ¹
4" x 2"	4020-DA-AL	4020-DA-SS ¹
4" x 2½"	4025-DA-AL	4025-DA-SS ¹
4" x 3"	4030-DA-AL	4030-DA-SS
4" x 5"	4050-DA-AL	
4" x 6"	4060-DA-AL	4060-DA-SS ¹
5" x 3"	5030-DA-AL ¹	5030-DA-SS ¹
5" x 4"	5040-DA-AL	5040-DA-SS ¹
5" x 6"	5060-DA-AL ¹	5060-DA-SS
6" x 3"	6030-DA-AL	6030-DA-SS ¹
6" x 4"	6040-DA-AL	6040-DA-SS
6" x 5"	6050-DA-AL	6050-DA-SS ¹
8" x 6"	8060-DA-AL ^{1, 2}	



² The 8" coupler has 4 cam arms and *does not interchange*.



Size	<i>Brass</i> Part #	<i>Iron</i> Part #
3" x 2"	3020-DA-BR	3020-DA-MI
3" x 4"	3040-DA-BR	
4" x 3"	4030-DA-BR	4030-DA-MI
6" x 4"	6040-DA-BR	6040-DA-MI



3" coupler x 11/2" adapter aluminum



4" coupler x 6" adapter aluminum



3" coupler x 21/2" adapter aluminum



5" coupler x 6" adapter aluminum

Reducing Coupler x Adapter with Port

Size	Tap Size	316 Stainless Steel Part #
3" x 2"	1/4"	3020DAT25SS
3" x 4"	3/8"	3020DAT38SS
4" x 3"	1/2"	3020DAT50SS
6" x 4"	3/4"	3020DAT75SS



Boss-Lock Reducing Cam and Groove Couplings

In reducing cam and groove couplings, the coupler is the first size in the part number; (i.e., a ADA4030 is a 4" coupler to a 3" adapter).

· Couplers are supplied standard with a Buna-N gasket

coupler x adapter



3" coupler x 2" adapter aluminum

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
	ı aıı #	ı aıı #
2" x 3"	ADA2030 ¹	RDA2030BL 1
2½" x 2"	ADA2520 ¹	
2½" x 3"	ADA2530 ¹	
3" x 2"	ADA3020	RDA3020BL
3" x 4"	ADA3040 ¹	RDA3040BL ¹
4" x 2"	ADA4020 ¹	RDA4020BL ¹
4" x 3"	ADA4030	RDA4030BL
6" x 4"	ADA6040 ¹	
8" x 6"	ADA8060 1, 2	

- ¹ Parts are produced as a welded fabrication.
- Parts are produced as a weided fabrication.

 2 The 8" coupler does not interchange with any other style.

 ALERT



EZ Boss-Lock Reducing Cam and Groove Couplings

In reducing cam and groove couplings, the coupler is the first size in the part number; (i.e., a ADA4030EZ is a 4" coupler to a 3" adapter).

· Couplers are supplied standard with a Buna-N gasket

coupler x adapter



3" coupler x 2" adapter aluminum

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
2" x 3" 3" x 2" 3" x 4" 4" x 2" 4" x 3" 6" x 4"	ADA2030EZ ¹ ADA3020EZ ADA3040EZ ¹ ADA4020EZ ¹ ADA4030EZ ADA6040EZ ¹	RDA2030EZ ¹ RDA3020EZ RDA3040EZ ¹ RDA4020EZ ¹ RDA4030EZ RDA6040EZ

¹ Parts are produced as a welded fabrication.



Dixon Lockable Dust Caps

- · Couplers are supplied standard with a Buna-N gasket
- Dust caps and dust plugs are not to be used in pressure applications for safety and environmental reasons.



Size	<i>Aluminum</i> Part #	<i>Brass</i> Part #
1½" 2"	150DC-LAL 200DC-LAL	150DC-LBR 200DC-LBR
3"	300DC-LAL	300DC-LBR
4"	400DC-LAL	400DC-LBR
6"	600DC-LAL	



200DC-LAL aluminum

· with angled, ergonomic thumb release



200DC-LSS stainless steel

Size	316 Stainless Steel Part #
1½"	150DC-LSS
2"	200DC-LSS
3"	300DC-LSS
4"	400DC-LSS

Dixon Spool Adapters

adapter x adapter

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
1" 1½" 1½" 1½" 2" 2" 2" × 3" 2" × 4" 2½" × 4" 3" 3" × 4" 4" × 5" 4" × 6" 5" 5" × 6" 6"	150-AA-AL 1520-AA-AL 200-AA-AL 2030-AA-AL 2040-AA-AL 2530-AA-AL 2540-AA-AL 300-AA-AL 400-AA-AL 4050-AA-AL 500-AA-AL 500-AA-AL 600-AA-AL	100-AA-SS 125-AA-SS ¹ 150-AA-SS 1520-AA-SS 200-AA-SS 2030-AA-SS ¹ 2530-AA-SS ¹ 300-AA-SS 3040-AA-SS ¹ 400-AA-SS ¹ 500-AA-SS ¹
Size		ass rt #
2" 3"	200-A. 300-A.	



increaser / reducer stainless steel



same size aluminum

¹ Parts are produced as a welded fabrication



Dixon Spool Couplers

¹ Couplers are supplied standard with a Buna-N gasket

coupler x coupler

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
1½" 2" 2" x 3" 3" x 4" 4" 4" x 5" 4" x 6" 5" 6"	200-DD-AL 2030-DD-AL 300-DD-AL 3040-DD-AL 400-DD-AL 4050-DD-AL 1 4060-DD-AL 1 500-DD-AL 1 600-DD-AL 1	150-DD-SS ¹ 200-DD-SS 2030-DD-SS 300-DD-SS 3040-DD-SS ¹ 400-DD-SS ¹ 4050-DD-SS ¹ 4060-DD-SS 500-DD-SS 600-DD-SS

Parts are produced as a welded fabrication SAFETY



increaser / reducer aluminum



same size aluminum

Boss-Lock Spool Couplers

Couplers are supplied standard with a Buna-N gasket

coupler x coupler

Size	<i>Aluminum</i> Part #	<i>Brass</i> Part #
2" 2" x 3" 3" 3" x 4" 4" 6"	ADD200 ¹ ADD2030 ¹ ADD300 ¹ ADD3040 ¹ ADD400 ¹	RDD200EZ RDD2030EZ1 RDD300EZ1 RDD3040EZ1 RDD400EZ1 RDD600EZ1

¹ Parts are produced as a welded fabrication ALERT





increaser / reducer aluminum



same size stainless steel

Adapters and Couplers x 150# Flanged Drilling



adapter x 150# ASA flange aluminum

Dixon adapter x 150# flange

Size	<i>Aluminum</i> Part #	<i>Iron</i> Part #	316 Stainless Steel Part #	Approx. Flange Thickness
1"			100-AL-SS	9/16"
1½"			150-AL-SS	11/16"
2"	200-AL-AL		200-AL-SS	7/16"
3"	300-AL-AL	300-AL-MI	300-AL-SS	7/16"
4"	400-AL-AL		400-AL-SS	7/16"
6"	600-AL-AL		600-AL-SS	5/8"
8"	800-AL-AL ¹			

- ¹ Parts are produced as a welded fabrication.
- Couplers are supplied standard with a Buna-N gasket.

Dixon coupler x 150# flange



coupler x 150# ASA flange stainless steel

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #	Approx. Flange Thickness
1"		100-DL-SS	5/8"
1½"		150-DL-SS	25/32"
2"	200-DL-AL	200-DL-SS	7/16"
3"	300-DL-AL	300-DL-SS	7/16"
4"	400-DL-AL	400-DL-SS	7/16"
6"	600-DL-AL	600-DL-SS	5/8"
8"	800-DL-AL ¹		

¹ Parts are produced as a welded fabrication.

· Couplers are supplied standard with a Buna-N gasket.



EZ Boss-Lock coupler x 150# ASA flange stainless steel

EZ Boss-Lock coupler x 150# flange

Size	316 Stainless Steel Part #	Approx. Flange Thickness
1" 1½" 2" 3" 4" 6"	RDL100EZ1 RDL150EZ1 RDL200EZ RDL300EZ1 RDL400EZ1 RDL600EZ1	9/16" 11/16" 7/16" 7/16" 7/16" 5/8"

¹ Parts are produced as a welded fabrication.

In-Line Sight Glass for Bulk Transfer



- Designed for dry bulk transfer hose. Includes aluminum bodies, Buna seals, acrylic sight glasses, stainless steel hardware and bronze cam arms (where applicable).
- Not intended for liquid service, for dry bulk transfer only.



coupler x adapter

Size	Part #
4" x 4"	3544CA
3" x 3"	3533CA
4" x 3"	3543CA
3" x 4"	3534CA

adapter x adapter

Size	Part #	Si
3" x 3"	3533AA	4" >
4" x 4"	3544AA	3" >
3" x 4"	3534AA	4" >

coupler x coupler

Size	Part #
4" x 4"	3544CC
3" x 3"	3533CC
4" x 3"	3543CC

Specialty Items

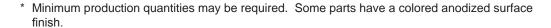
coupler x adapter wye

Size	Aluminum Part #
2"	200YDAAAL



tank truck flanged tee

Size	<i>Aluminum</i> Part #
4"	400-TLT-AL





TTMA Series Flange Adapters

- · provides a simple and easy way to quickly convert threaded components to a standard TTMA flange configuration
- more durable than welded fabrications due to the solid cast lightweight aluminum design
- design improves flow through adapter even on the 3" reducer
- · compact size reduces the overall space needed to install

Male Threaded

TTMA flange x standard male NPT

TTMA	Male	<i>Aluminum</i>
Flange	NPT	Part #
3"	3"	TTF3AL-3MT
4"	3"	TTF4AL-3MT
4"	4"	TTF4AL-4MT



TTMA flange x male NPT

Extended Length - Male Threaded

TTMA flange x extended length male NPT

TTMA	Male	<i>Aluminum</i>
Flange	NPT	Part #
4"	3"	TTF4AL-3EMT
4"	4"	TTF4AL-4EMT



TTMA flange x male NPT extended length

Female Threaded

TTMA flange x female NPT

TTMA	Female	<i>Aluminum</i>
Flange	NPT	Part #
4"	3"	TTF4AL-3FT
4"	4"	TTF4AL-4FT



TTMA flange x female NPT

Slip-on

TTMA flange x socket weld

TTMA	Pipe	Aluminum
Flange	Size	Part #
4"	4"	TTF400SP



TTMA flange x socket weld





TETFG4AL

TTMA Flange Extensions

Flange extensions are used on load arms to connect the API load coupler to the load arm.

- adds a 6" space between the load arm and the tank truck
- Flange extension with groove provides a specified parting point to prevent excessive damage to the loading arm.

Size	Description	<i>Aluminum</i> Part #
4" 4"	TTMA flange extension TTMA flange extension with groove	TETF4AL TETFG4AL

Dixon Adapters and Couplers x Round Tank Truck Flange



adapter x round tank truck flange aluminum

adapter x round tank truck flange

Size	<i>Aluminum</i> Part #	316 Stainless Steel Part #
3"	300-ALT-AL	300-ALT-SS 1
3" x 4"	3040ALTAL	
4"	400-ALT-AL	400-ALT-SS 1
6"	600-ALT-AL	

- ¹ Parts are produced as a welded fabrication.
- · Couplers are supplied standard with a Buna-N gasket.



coupler x round tank truck flange aluminum

coupler x round tank truck flange

Size	Aluminum Part #
3"	300-DLT-AL
3" x 4"	3040DLTAL
4"	400-DLT-AL
6"	600-DLT-AL

Dixon 22½° Adapters and Couplers x Round Tank Truck Flange



221/2° adapter x round flange

22½° adapter x round tank truck flange

Size	<i>Aluminum</i> Part #
4"	40022ALTAL



221/2° coupler x round flange

· Couplers are supplied standard with a Buna-N gasket.

22½° coupler x round tank truck flange

Size	<i>Aluminum</i> Part #
4"	40022DLTAL

Round Tank Truck Flange Gaskets (TTMA)

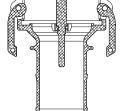


Size	OD	ID	THK	Material	Part #
3"	5-5/8"	3-1/2"	1/8"	Cork / Buna	300GTTFCB
3"	5-5/8"	3-1/2"	1/16"	PTFE envelope with Klinger filler	300GTTFTK
3"	5-5/8"	3-1/2"	1/8"	Klingersil® C-4401	300GTTFK
3"	5-7/8"	3-1/2"	1/4"	PTFE with fiber core	40321TF
4"	6-5/8"	4-9/16"	1/8"	Cork / Buna	400GTTFCB
4"	6-5/8"	4-9/16"	1/16"	PTFE envelope with Klinger filler	400GTTFTK
4"	6-5/8"	4-9/16"	1/8"	Klingersil® C-4401	400GTTFK
4"	6-7/8"	4-9/16"	1/4"	PTFE with fiber core	40322TF

Dixon Vapor Recovery Couplers

- Not intended for liquid service, for vapor recovery only.

- cast aluminum body
- · bronze arms with stainless steel pins
- · plated carbon steel finger rings
- · Buna-N gasket

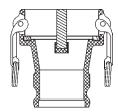


coupler with probe x hose shank

Coupler	Hose Shank	<i>Aluminum</i>
Size	Size	Part #
4"	3"	4030-CVR-AL
4"	4"	400-CVR-AL



4030-CVR-AL

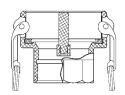


coupler with probe x adapter

Coupler	Adapter	<i>Aluminum</i>
Size	Size	Part #
4"	3"	4030-DAVR-AL



4030-DAVR-AL

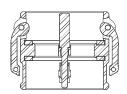


coupler with probe x female NPT

Coupler	Female NPT	<i>Aluminum</i>
Size	Size	Part #
4"	3"	4030-DVR-AL
4"	4"	400-DVR-AL



4030-DVR-AL



coupler with probe x coupler with probe

Coupler	Coupler	<i>Aluminum</i>
Size	Size	Part #
4"	4"	400-DDVR-AL



400-DDVR-AL

Dixon Bayco Vapor Recovery Couplers

- Not intended for liquid service, for vapor recovery only.
- The Dixon replacement handle assemblies will not work
 ALERT



• for use with 3" vapor hose

on these fittings.

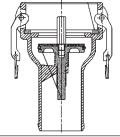
- · cast aluminum body, bronze arms with stainless steel pins and finger rings
- · Buna-N gasket



VRC3000AL

coupler with probe x hose shank

Coupler	Hose Shank	<i>Aluminum</i>
Size	Size	Part #
3"	3"	



The VR4030CS-AL has a Viton® O-ring poppet seal.

counter with nonnet and probe x hose shank

coupler with popper and probe x nose shank			
Coupler Size	Hose Shank Size	Aluminum Part #	
4"	3"	VR4030CS-AL 1	

¹ Interchanges with all competitor vapor valves except Civacon #633LVH (special bulb design).





VR4030CS-AL

Dixon Butt Weld to Tube Cam and Groove

- · 316 stainless steel investment casting
- · designed to be butt welded to standard sanitary tubing
- Final weld preparation, as with all weld fittings, is the responsibility of the welder.





adapter x butt weld to tube end

Size	316 Stainless Steel Part #
1"	RE100BT
1½"	RE150BT
2"	RE200BT
3"	RE300BT



Boss-Lock coupler x butt weld to tube end

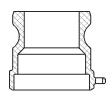
Size	316 Stainless Steel Part #
1"	RC100BT
1½"	RC150BT
2"	RC200BT
3"	RC300BT

Dixon Adapters for Welding

- · not all configurations are stocked
- Line drawings are for reference only. Consult the factory for specific dimensions.
- Final weld preparation, as with all weld fittings, is the responsibility of the welder.

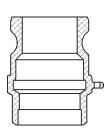






Size	Bore	<i>Aluminum</i> Part #	316 Stainless Steel Part #	
3/4"	1.065		75AWSPSS	
1"	1.330		100AWSPSS	
1½"	1.915	150AWSPAL	150AWSPSS	
2"	2.390	200AWSPAL	200AWSPSS	
3"	3.530	300AWSPAL	300AWSPSS	
4"	4.530	400AWSPAL	400AWSPSS	
5"	5.593	500AWSPAL	500AWSPSS	
6"	6.655	600AWSPAL	600AWSPSS	
8" DIX	8.711	800AWSPAL 1		
8" BL	8.711	801AWSPAL 1		

butt weld to schedule 40 pipe / socket weld to nominal OD tubing



			•
Size	Bore	<i>Aluminum</i> Part #	316 Stainless Steel Part #
3/4"	.765		75AWBPSTSS
1"	1.015		100AWBPSTSS
1½"	1.515	150AWBPSTAL	150AWBPSTSS
2"	2.015	200AWBPSTAL	200AWBPSTSS
3"	3.015	300AWBPSTAL	300AWBPSTSS
4"	4.015	400AWBPSTAL	400AWBPSTSS
5"	5.015	500AWBPSTAL	500AWBPSTSS
6"	6.020	600AWBPSTAL	600AWBPSTSS
8" BL	8.035	801AWBPSTAL 1	

¹ Dixon and Boss-Lock cam and groove couplings *do not interchange in the 8" size*.



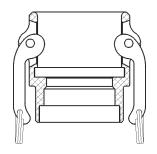
Dixon Couplers for Welding

- · not all configurations are stocked
- Boss-Lock versions are also available. Consult the factory for pricing and availability.
- Line drawings are for reference only. Consult the factory for specific dimensions.
- Final weld preparation, as with all weld fittings, is the responsibility of the welder.



socket weld to schedule 40 pipe

Size	Bore	<i>Aluminum</i> Part #	316 Stainless Steel Part #
3/4" 1" 11/2" 2" 3" 4" 5"	1.070 1.335 1.925 2.400 3.540 4.530 5.670	100DWSPAL 150DWSPAL 200DWSPAL 300DWSPAL 400DWSPAL 500DWSPAL	75DWSPSS 100DWSPSS 150DWSPSS 200DWSPSS 300DWSPSS 400DWSPSS 500DWSPSS
6" 8"	6.695 8.711	600DWSPAL 800DWSPAL 1	600DWSPSS

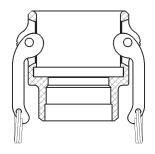


Dixon and Boss-Lock cam and groove couplings *do not interchange in the 8" size.*The 8" Dixon design has 4 cam arms.



butt weld to schedule 40 pipe / socket weld to nominal OD tubing

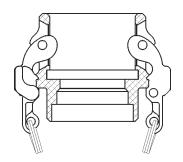
Size	Bore	<i>Aluminum</i> Part #	316 Stainless Steel Part #
3/4" 1" 1½" 2" 3" 4" 5"	.765 1.015 1.515 2.015 3.015 4.015 5.015 6.015	150DWBPSTAL 200DWBPSTAL 300DWBPSTAL 400DWBPSTAL 500DWBPSTAL 600DWBPSTAL	75DWBPSTSS 100DWBPSTSS 150DWBPSTSS 200DWBPSTSS 300DWBPSTSS 400DWBPSTSS



EZ Boss-Lock Couplers for Welding

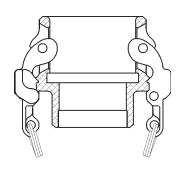
socket weld to schedule 40 pipe

Size	Bore	316 Stainless Steel Part #
3/4" 1" 1½" 2" 3" 4" 6"	1.070 1.335 1.925 2.400 3.540 4.550 6.695	RDWSP075EZ RDWSP100EZ RDWSP150EZ RDWSP200EZ RDWSP300EZ RDWSP400EZ RDWSP600EZ



butt weld to schedule 40 pipe / socket weld to nominal OD tubing

Size	Bore	316 Stainless Steel Part #
34" 1" 1½" 2" 3" 4" 6"	.765 1.015 1.515 2.015 3.015 4.015 6.015	RDWBPST075EZ RDWBPST100EZ RDWBPST150EZ RDWBPST200EZ RDWBPST300EZ RDWBPST400EZ RDWBPST600EZ



Dixon Standard Handle Assemblies

- · Stainless steel pins are standard with all assemblies.
- roll pins are 302 stainless and solid pins are 303 stainless
- Pull rings are standard on sizes 11/4" thru 6". Pull rings are optional on other sizes.







Coupler Size	Description	<i>Brass</i> Part #	316 Sintered Stainless Steel Part #	316 Investment Stainless Steel Part #
1/2"	cam arm and pin		50-HP-SP	
3/4"	cam arm and pin		75-HP-SP	
1"	cam arm and pin		100-HP-SP	
11/4" - 21/2"	cam arm, ring and pin	200-HRP-BR	200-HRP-SP	
2"	cam arm, ring and pin			200-HSCRP-SI
3"	cam arm, ring and pin			300-HSCRP-SI
3" - 5"	cam arm, ring and pin	300-HRP-BR	300-HRP-SP	
3" - 5"	cam arm, ring and short (11/2") pin	300-HR325P-BR	300-HR325P-SP	300-HR325P-SI
6"	cam arm, ring and pin	600-HRP-BR		600-HRP-SI
8"	cam arm and pin for new coupler design	800-HNP-BR		

Locking Handle for Dixon Dust Caps



· not supplied with pins

Coupler	Hole	Brass
Size	Diameter	Part #
2"	9/32"	200-LH-BR
3"	5/16"	300-LH-BR
4"	3/8"	400-LH-BR

Paddle Handle for Dixon Couplings



· not supplied with pins

Coupler	<i>Brass</i>
Size	Part #
3" and 4"	300H-PADBR



Coupler Size	316 Investment Cast Stainless Steel Part #
3" and 4"	300H-PADSS

Boss-Lock Standard Handle Assemblies

assembly includes cam arm, pin and pull ring safety clip



Coupler Size	<i>Brass</i> Part #	316 Investment Cast Stainless Steel Part #	Plated Iron Part #
³¼" - 1" 1¼" - 2½" 3" and 4"	BHSC175 BHSC152 BHSC34	RHSC175 RHSC152 RHSC34	IHSC152 IHSC34



assembly includes cam arm, pin and pull ring

			· · · ·
	Coupler	Brass	Plated Iron
	Size	Part #	Part #
	6" and 8"	BH6	IH6

EZ Boss-Lock Handles

- · investment cast stainless steel cam arm and lever
- 316 stainless steel spring
- · stainless steel pin, washer, plated carbon steel pull ring

Coupler	316 Stainless Steel
Size	Part #
34" - 1"	RHEZ175
114" - 21⁄2"	RHEZ152
3" and 4"	RHEZ34
6" and 8"	RHEZ6



SAFETY Under no circumstances should the EZ Boss-Lock cam arms be used on any fitting not specifically produced for their use.

ALERT The aluminum, brass and iron are made from sand castings. To ensure proper functioning of the EZ Boss-Lock cam arm assemblies, we sort the castings to ensure there is sufficient length and orientation on the lugs on the main casting to engage the lever. We also buff or grind the rougher sand cast surface to ensure that the lever will move freely. The EZ Boss-Lock cam arms cannot be retrofitted onto existing aluminum, brass or plated iron Boss-Lock already in service.

Bayco Replacement Handle Assemblies

for Bayco couplers only

- brass cam arm
- · carbon steel ring
- · stainless steel pin

Coupler Size	Part #
1½" - 2½"	CARP12BZ
3" - 5"	CARP34BZ
6"	CARP60BZ
8"	CARP80BZ



Pull Ring Safety Clips for Boss-Lock Couplings

Coupler	Carbon Steel	316 Stainless Steel
Size	Part #	Part #
³¼" - 1" 1½" - 2½" 3" and 4"	200PRSCCS 300PRSCCS	100PRSCSS 200PRSCSS 300PRSCSS



Stainless Steel Pull Ring

304 Stainless Steel Part #

R200SS



Clips and Lanyards for Boss-Lock Couplings

- carbon steel clip
- nylon lanyard

Coupler Size	Part #
¾" - 1"	ACL4
1¼" - 4"	ACL2



- carbon steel clip
- no lanyard supplied with this clip

Coupler Size	Part #
6"	ACL3



Carbon Steel Clip Assembly



- · for use with Boss-Lock couplings
- includes a pull ring, chain and AC3 clip

Part #

BLCA152CS

Clip for Boss-Lock Couplings



.072 stainless steel wire

Stainless Steel
Part #

AC7

Lanyard for Boss-Lock Couplings

• breaking strength: 160 lbs.

· overall length: 7" eye to eye

304 Stainless Part #

LR7



Jack Chains with S-Hooks



Length	Material	Part #	Opt Qty
6"	brass	CH-B-6	10
12"	brass	CH-B-12	10
24"	brass	CH-B-24	
12"	carbon steel	CH-C-12	10
6"	stainless	CH-SS-6	10
12"	stainless	CH-SS-12	10
24"	stainless	CH-SS-24	10

Sash Chains with Pull Rings



· brass chain, plated steel pull ring

Length	Part #
4½"	J125
6½"	J150
8½"	J300
12¾"	J500

PVC Coated Lanyards

- PVC coated carbon steel with aluminum crimp sleeves
- one end factory crimped, one end uncrimped for field installation

Length	Part #
15"	CAL15
25"	CAL25

Hand Swager with Cutter

- for 1/16", 3/32" and 1/8" wire rope
- · designed for crimping aluminum oval sleeves
- jaws are made of forged alloy steel
- · provides a clean, sharp cut on wire rope

Part #

22-ST14C

Cam and Groove Gaskets



• White neoprene and white Buna-N gaskets all contain FDA approved materials.

Size	Buna-N	Viton®-A	extra thick Buna-N	Ethylene Propylene
Size	Part #	Part #	Part #	Part #
1/2"	50-G-BU	50-G-VI		
3/4"	75-G-BU	75-G-VI		75-G-EPR
1"	100-G-BU	100-G-VI	100GTHK	100-G-EPR
11/4"	125-G-BU	125-G-VI	125GTHK	125-G-EPR
1½"	150-G-BU	150-G-VI	150GTHK	150-G-EPR
2"	200-G-BU	200-G-VI	200GTHK	200-G-EPR
2½"	250-G-BU	250-G-VI	250GTHK	250-G-EPR
3"	300-G-BU	300-G-VI	300GTHK	300-G-EPR
4"	400-G-BU	400-G-VI	400GTHK	400-G-EPR
5"	500-G-BU	500-G-VI		
6"	600-G-BU	600-G-VI		
8"	800-G-BU	800-G-VI		

Ciro	Neoprene	white Neoprene	white Buna-N	Silicone
Size	Part #	Part #	Part #	Part #
1/2"				
3/4"	75-G-NE			
1"	100-G-NE			
11/4"	125-G-NE			
1½"	150-G-NE	150-G-WNE		150-G-SIL
2"	200-G-NE	200-G-WNE		200-G-SIL
21/2"	250-G-NE			
3"	300-G-NE	300-G-WNE	300-G-WB	300-G-SIL
4"	400-G-NE	400-G-WNE	400-G-WB	400-G-SIL
5"		500-G-WNE		
6"		600-G-WNE		
8"				

Cam and Groove Fuel Gaskets

Size	Part # Material	
3"	300-G-BF	Buna
4"	400-G-BF	Buna
4"	400GTHKBF	extra thick Buna-N



PTFE Cam and Groove Gaskets

The torque (force) required to close the handles on a pair of cam and groove fittings will vary according to the gasket chosen.

Due to the nature of the PTFE material, the various PTFE gasket designs will require the most torque, increasing as you go from envelope to encapsulated, and finally, accordion.

- PTFE white Buna filler (TFWB) and PTFE encapsulated silicone (TES) all contain FDA approved materials.
- PTFE accordion gaskets (TFACC) are recommended for use with viscous (thick) fluids only.
- Encapsulated gasket pressure ratings are reduced to 125 PSI for 3/4" 4" at ambient temperature (70°F)
- PTFE encapsulated Viton® (TEV) gaskets maximum operating temperature 200°F
- PTFE encapsulated silicone gaskets (TES) gaskets maximum operating temperature 225°F
- · Maximum operating temperatures for specific chemicals may be lower. Contact Dixon for specific recommendations.



Envelope



Size	PTFE with Buna filler Part #	PTFE with Viton® filler Part #	PTFE with white Buna filler Part #	PTFE with Ethylene Propylene filler Part #
1/2"	50-G-TF	50-G-TF-VI		
3/4"	75-G-TF	75-G-TF-VI		
1"	100-G-TF	100GTFVI		
11/4"	125-G-TF	125GTFVI		
1½"	150-G-TF	150GTFVI		150GTFEP
2"	200-G-TF	200GTFVI	200GTFWB	200GTFEP
21/2"	250-G-TF	250GTFVI		
3"	300-G-TF	300GTFVI	300GTFWB	300GTFEP
4"	400-G-TF	400GTFVI	400GTFWB	
5"			500GTFWB	
6"	600-G-TF	600GTFVI		

Encapsulated



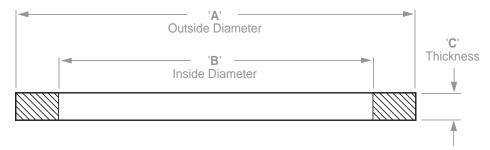
Size	PTFE encapsulated silicone Part #	PTFE encapsulated Viton® Part #
1/2"		
3/4"	75-G-TES	75-G-TEV
1"	100-G-TES	100-G-TEV
11/4"	125-G-TES	125-G-TEV
1½"	150-G-TES	150-G-TEV
2"	200-G-TES	200-G-TEV
2½"	250-G-TES	250-G-TEV
3"	300-G-TES	300-G-TEV
4"	400-G-TES	400-G-TEV
5"		
6"		

Accordion



Size	PTFE accordion Part #				
1/2" 3/4" 1" 11/4" 11/2" 2" 21/2" 3" 4" 5"	75GTFACC 100GTFACC 125GTFACC 125GTFACC 150GTFACC 200GTFACC 300GTFACC				

Dixon Cam and Groove Gasket Dimensions



- The following are the nominal dimensions for Dixon's elastomeric cam and groove gaskets.
- The ID's of the PTFE envelope gaskets and the PTFE accordion gaskets are 1/16" smaller than the ID's for the elastomeric gaskets shown below.
- Thickness of PTFE accordion gaskets may vary from chart below.

Size	Part #	'A'	'B'	'C'
1/2"	50-G¹	1-1/32"	11/16"	.156"
3/4"	75-G	1-3/8"	7/8"	.218"
1"	100-G	1-9/16"	1-1/16"	.250"
11/4"	125-G	1-15/16"	1-23/64"	.250"
1½"	150-G	2-3/16"	1-5/8"	.250"
2"	200-G	2-5/8"	2"	.250"
21/2"	250-G	3-1/8"	2-3/8"	.250"
3"	300-G	3-23/32"	3"	.250"
4"	400-G	4-7/8"	4"	.250"
5"	500-G	5-15/16"	4-7/8"	.250"
6"	600-G	7-1/16"	6"	.250"
8"	800-G ¹	9-5/16"	8-1/8"	.343"

No interchange standard exists for the ½" and 8" fittings. Generally, these sizes do not interchange with other manufacturer's products. As such, the gaskets in these sizes are not suitable for use in other manufacturers' couplings.

Dixon Cam and Groove Gasket Color Codes

Gasket Code	Gasket Material	Material Color	Color code stripes (appear on the OD of the gasket or filler)
-BU	Buna-N (standard in all metal fittings)	black	1 blue
-BF	Buna (formulated for fuel service)	black	1 green
-VI	Viton®	black	1 yellow
-THK	Extra Thick Buna	black	2 blue
-EPR	Ethylene Proplylene	black	1 white
-NE	Neoprene	black	1 red
-WNE	White Neoprene, FDA approved material	white	none
-WB	White Buna N, FDA approved material	white	blue
-SIL	Silicone	red	none
-TF	PTFE (TFE) Envelope with Buna-N filler	white / black	1 blue
TFVI	PTFE (TFE) Envelope with Viton® filler	white / black	1 yellow
TFWB	PTFE (TFE) Envelope with White Buna-N filler, FDA approved materials	white / white	blue
TFEP	PTFE (TFE) Envelope with Ethylene Propylene filler	white / black	1 white stripe
-TES	PTFE (FEP) Encapsulated Silicone core, FDA approved materials	translucent / red	none
-TEV	PTFE (FEP) Encapsulated Viton® core	translucent / black	none
TFACC	PTFE (TFE) Accordion, FDA approved materials	white	none



Since other manufacturer's coding systems vary, this chart should not be used as a reference in identifying gaskets of unknown origin.

Dixon is recognized as the premier manufacturer and supplier of hose fittings and accessories spanning a wide range of industrial uses. Dixon's range includes products for food, dairy processing, beverage and brewery, mobile tankers, mining, construction, chemical processing, petroleum, oilfields, refining and manufacturing.

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