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# Fluoropolymer Hose Industrial Applications





ENGINEERING YOUR SUCCESS.

# Parflex Fluoropolymer Hoses Hoses That Handle Extremes

For decades, Parflex has been known as an industry leader in the manufacture and supply of industrial hoses. Building upon this foundation, Parflex expanded their industrial line to include Fluoropolymer Hoses for high temperature, chemical resistant applications.

All of the Parflex Fluoropolymer hoses consist of an extruded PTFE core. PTFE has an excellent flex life, handles high temperatures and offers superior chemical and corrosion resistance. Additionally, PTFE can be extruded with a static dissipative innercore to prevent the attraction of dust and other particulate and reduce the build-up of static charges.

In the case of a PTFE hose, static electricity is caused when a nonconducting fluid flows at a high velocity through the PTFE natural **Chemical Resistance** Inert to virtually all chemicals

Handles Extreme Temperatures -100°F to +450°F

Environmentally Safe Low Effusion

Low Friction Minimizes pressure drops & deposits

FDA Compliant Natural PTFE core tube

**Resists Moisture** < 0.1% moisture absorption

Static-Dissipative Available

**Unlimited Shelf Life** 

core tube. When a static charge builds up in the tube of a PTFE hose, it will look for the path of least resistance to ground. If the tube is nonconductive, then the path of least resistance may be to pierce through the wall of the PTFE tube to the conductive Stainless Steel Braid and eventually to the metal fittings and back-to ground through the equipment to which the hose assembly is connected.

The purpose of a static dissipating tube on the inside of the hose is to provide an acceptable path of least resistance and allow the static build-up to dissipate through the core tube to the metal fittings and eventually to ground. Parflex static-dissipating hose is designated with a B after the series number. Example: Hose type 919B-6 is the static-dissipative version of hose type 919-6.

## **Fluoropolymer Hose Construction**

Smoothbore Core



Convoluted Core

#### 1. Core

**Contains Media** 

Materials: Natural or Static-Dissipative PTFE with a Smoothbore or Convoluted Core

#### 2. Reinforcement

Provides Resistance to Internal Pressure Materials: Stainless Steel

#### 3. Jacket or Protective Sleeve

Protects Reinforcement Materials: Silicone, Polyurethane

 
 Parker Safety Guide for Selecting and Using Hose, Tubing, Fittings and Related Accessories Publication No. 4400-B.1
 Revised: November 2007

• WARNING: Failure or improper selection or improper use of hose, tubing, fittings, assemblies, or related accessories ("Products") can cause death, personal injury and property damage. Possible consequences of failure or improper selection or improper use of these Products include, but are not limited to:

- Fittings thrown off at high speed.
- High velocity fluid discharge.
- Explosion or burning of the conveyed fluid.
- Electrocution from high voltage electric power lines.
- Contact with suddenly moving or falling objects that are controlled by the conveyed fluid.
- Injections by high-pressure fluid discharge.

• Dangerously whipping hose.

- Contact with conveyed fluids that may be hot, cold,toxic, or otherwise injurious.
- Sparking or explosion caused by static electricity buildup or other sources of electricity.
- Sparking or explosion while spraying paint or flammable liquids.
- Injuries resulting from inhalation, ingestion or exposure to fluids.

Before selecting or using any of these Products, it is important that you read the safety guide at www.parker.com/parflex. Only **hose** from Parker's Stratoflex Products Division is approved for in-flight aerospace applications.

# 919/919B - PTFE Hose



**Applications/Markets** 



## **Features**

- Excellent chemical compatibility
- Handles extreme temperatures to +450°F
- Environmentally safe
- Low moisture permeability
- Low friction minimizes pressure drops and deposits

## Certifications

- Meets or Exceeds SAE 100R14A 919
- Meets or Exceeds SAE 100R14B 919B
- FDA CFR 177.1550 (Natural tube)

- Chemical transfer lines
- General hydraulics
- Compressed air/gases
- Adhesive dispensing
- Coolant Lines
- Medical Gases

	art nber	Nom I.I		Maxi O.	mum D.		mum king sure	Be	mum nd lius	Vac. Rating Hg./73°F	Wei	ight	Permanent Fitting Series	Field Attachable Series
#	#		$\mathbf{O}$		$\supset$		$\mathcal{D}$	5	Ŋ	U		<b>5 C</b> (bg)		
Natural	Conductive	inch	mm	inch	mm	psi	MPa	inch	mm	inch	lbs./ft.	kg./mtr.		
919-3	-	1/8	3	.25	6	3,000	20.7	1.50	38	28	.04	.06	91	-
919-4	919B-4	3/16	5	.32	8	3,000	20.7	2.00	51	28	.06	.09	91N	90
919-5	919B-5	1/4	6	.38	10	3,000	20.7	3.00	76	28	.09	.13	91N	90
919-6	919B-6	5/16	8	.44	11	2,500	17.2	4.00	102	28	.10	.15	91N	90
919-8	919B-8	13/32	10	.53	13	2,000	13.8	5.00	127	28	.13	.19	91N	90
919-10	-	1/2	13	.63	16	1,500	10.3	6.50	165	28	.15	.22	91N	90
919-12	-	5/8	16	.75	19	1,200	8.3	7.50	191	12	.19	.28	91N	90
919-16	-	7/8	22	1.03	26	1,000	6.9	9.00	229	14	.27	.40	91N	90
919-20	-	1-1/8	29	1.28	33	625	4.3	16.00	406	10	.39	.58	91	90

## Construction

Tube: 919 - Natural FDA Compliant PTFE 919B - Black Static-Dissipative PTFE Reinforcement: 304 Stainless Steel braid

## **Operating Parameters**

Temperature Range:

-100°F to +450°F (-73°C to +232°C)

Change in length at working pressure is +2% to -4% Min. Burst Pressure is 4x Max. Working Pressure at 73°F (23°C)

## Fittings

91N Series

90 Series 91 Series



Crimp information can be found online, for most Parker products, at www.parker.com/crimpsource

## Notes

Use hose type 919B with static-dissipative core tube when conveying non-conducting fluids such as oils, paints, fuels, steam, etc.

# 919J – Silicone Jacketed PTFE Hose



## **Features**

- Silicone jacket provides a clean, smooth cover to protect the stainless steel wire reinforcement against wear, fraying and contaminants
- Steam cleanable

## Certifications

- Meets or Exceeds SAE 100R14A
- FDA CFR 177.1550 (Natural tube)

## **Applications/Markets**





- Chemical transfer lines
- General hydraulics
- Compressed air/gases
- Adhesive dispensing
- Coolant Lines
  - Medical Gases

Part Number	Nom I.I		Maxi O.		Maxi Wor Pres	king		mum nd lius	Vac. Rating Hg./73°F	We	ight	Permanent Fitting Series
#		$\mathbf{O}$		$\bigcirc$		$\mathcal{D}$	54	Ŋ	U			
	inch	mm	inch	mm	psi	MPa	inch	mm	inch	lbs./ft.	kg./mtr.	
919J-4-RED	3/16	5	.45	11	3,000	20.7	2.00	51	28	.12	.18	91N
919J-5-RED	1/4	6	.52	13	3,000	20.7	3.00	76	28	.14	.21	91N
919J-6-RED	5/16	8	.58	15	2,500	17.2	4.00	102	28	.17	.25	91N
919J-8-RED	13/32	10	.68	17	2,000	13.8	5.00	127	28	.20	.30	91N
919J-10-RED	1/2	13	.78	20	1,500	10.3	6.50	165	28	.24	.35	91N
919J-12-RED	5/8	16	.91	23	1,200	8.3	7.50	191	12	.29	.43	91N

## Construction

Tube: Natural FDA compliant PTFE Reinforcement: 304 Stainless Steel braid Cover: Extruded silicone

## **Operating Parameters**

Temperature Range:

-40°F to +450°F (-40°C to +232°C)

Change in length at working pressure is +2% to -4% Min. Burst Pressure is 4x Max. Working Pressure at 73°F (23°C)

## Fittings

91N Series

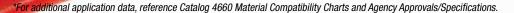
Crimp information can be found online, for most Parker products, at www.parker.com/crimpsource

## Colors

Red

## Notes

Cover must be skived prior to fitting attachment



#### www.comoso.com

# 919U – High Abrasion Resistance PTFE Hose



## **Features**

 Non-Marring, abrasion resistant polyurethane jacket protects the stainless steel wire reinforcement against wear, fraying and contaminants

## Certifications

- Meets or Exceeds SAE 100R14A but operates at a temperature range of -40°F to +275°F
- FDA CFR 177.1550 (Natural tube)



## **Applications/Markets**





- Chemical transfer lines
- General hydraulics
- Compressed air/gases
- Adhesive dispensing
- Coolant Lines
- Medical Gases

1000

Part Number	Nom I.I		Maxi O.		Maxi Wor Pres	king	Mini Be Rac	nd	Vac. Rating Hg./73°F	We	ight	Permanent Fitting Series
#		$\mathbf{O}$		)		$\mathcal{D}$	5	Ŋ	U	lbs	bą	
	inch	mm	inch	mm	psi	MPa	inch	mm	inch	lbs./ft.	kg./mtr.	
919U-4	3/16	5	.37	9	3,000	20.7	2.00	51	28	.08	.13	91N
919U-6	5/16	8	.51	13	2,500	17.2	4.00	102	28	.13	.20	91N
919U-8	13/32	10	.61	15	2,000	13.8	5.00	127	28	.15	.22	91N
919U-12	5/8	16	.84	21	1,200	8.3	7.50	191	12	.22	.33	91N
919U-16	7/8	22	1.12	28	1,000	6.9	9.00	229	14	.31	.47	91N

## Construction

Tube: Natural FDA compliant PTFE Reinforcement: 304 Stainless Steel braid Cover: Polyurethane

## **Operating Parameters**

**Temperature Range:** 

-40°F to +275°F (-40°C to +135°C)

Change in length at working pressure is +2% to -4%Min. Burst Pressure is 4x Max. Working Pressure at 73°F (23°C)

## Fittings

91N Series

Crimp information can be found online, for most Parker products, at www.parker.com/crimpsource

## Colors

Black

#### Notes

An and the second second second second Cover must be skived prior to fitting attachment Other colors available upon request



#### www.comoso.com

# 929/929B – Heavy Wall PTFE Hose





## **Applications/Markets**



Chemical transfer lines

Certifications

FeaturesTight bend radiusExcellent kink resistance

- General hydraulics
- Compressed air/gases
- Adhesive dispensing

Meets or Exceeds SAE 100R14A - 929
Meets or Exceeds SAE 100R14B - 929B
FDA CFR 177.1550 (Natural tube)

 Enhanced resistance to gas permeation due to increased PTFE wall thickness (.040")

- Coolant Lines
- Medical Gases
- 919 (100R14) hose applications requiring tight routings

			11-4-0	***								iou	illigo
	art nber	Nom I.	ninal D.	Maxi O.			mum king sure	Be	mum nd lius	Vac. Rating Hg./73°F	We	ight	Permanent Fitting Series
#	#		$\mathbf{O}$		)		$\mathcal{D}$	5	Ŋ	U		۲ C	
Natural	Conductive	inch	mm	inch	mm	psi	MPa	inch	mm	inch	lbs./ft.	kg./mtr.	
929-4	929B-4	3/16	5	.34	9	3,000	20.7	2.00	51	28	.08	.12	91N
929-6	929B-6	5/16	8	.47	12	2,500	17.2	4.00	102	28	.12	.18	91N
929-8	929B-8	13/32	10	.59	15	2,000	13.8	4.60	117	28	.16	.23	91N
-	929B-12	5/8	16	.81	21	1,200	8.3	6.50	165	12	.19	.28	91N
-	929B-16	7/8	22	1.14	29	1,250	8.6	7.40	188	12	.49	.73	91N

## Construction

Tube: 929 - Natural FDA Compliant PTFE 929B - Black Static-Dissipative PTFE Reinforcement: 304 Stainless Steel braid

## **Operating Parameters**

Temperature Range:

-100°F to +450°F (-73°C to +232°C) Change in length at working pressure is +2% to -4%

Min. Burst Pressure is 4x Max. Working Pressure at 73°F (23°C

## Fittings

91N Series

Crimp information can be found online, for most Parker products, at www.parker.com/crimpsource

## Notes

Use hose type 929B with static-dissipative core tube when conveying non-conducting fluids such as oils, paints, fuels steam, etc.

## 929BJ – Silicone Jacketed PTFE Hose (with Static-Dissipative Tube)



## **Features**

- Silicone jacket protects SS wire reinforcement against wear and fraying, up to  $450^\circ F$
- Silicone jacket provides clean, smooth cover and prevents contaminants from accumulating in braid
- Tight bend radius
- Excellent kink resistance
- Enhanced resistance to gas permeation due to increased PTFE wall thickness
- Steam cleanable

## **Applications/Markets**



- Vacuum lines for high temperature autoclaves (may require internal spring guard)
- General hydraulics
- Compressed air/gases

Part Number	Nom I.		Maxi O.	mum D.	Tu Wa		Maxi Wor Pres	king	Mini Be Rac	nd	Vac. Rating Hg./73°F	We	ight	Permanent Fitting Series
#		)		$\overline{)}$				$\mathcal{D}$	- 	$\mathcal{Y}$	U	l bs		
	inch	mm	inch	mm	inch	mm	psi	MPa	inch	mm	inch	lbs./ft.	kg./mtr.	
929BJ-4	3/16	5	.58	15	.040	1.02	3,000	20.7	2.00	51	28	.17	.25	91N
929BJ-6	5/16	8	.70	18	.040	1.02	2,500	17.2	4.00	102	28	.23	.34	91N
929BJ-8	13/32	10	.81	20	.044	1.12	2,000	13.8	4.60	117	28	.29	.43	91N
929BJ-12	5/8	16	1.04	26	.048	1.22	1,200	8.3	6.50	165	12	.40	.60	91N
929 <mark>BJ-16</mark>	7/8	22	1.36	35	.048	1.22	1,250	8.6	7.40	188	14	.78	1.16	91N

## Construction

Tube: Black static-dissipative PTFE Reinforcement: 304 Stainless Steel braid Cover: Silicone jacket

## **Operating Parameters**

Temperature Range:

-65°F to +450°F (-54°C to +232°C)

Change in length at working pressure is +2% to -4% Min. Burst Pressure is 4x Max. Working Pressure at 73°F (23°C)

## Fittings

91N Series

Crimp information can be found online, for most Parker products, at www.parker.com/crimpsource

## Colors

Brown

## Notes

Cover must be skived prior to fitting attachment

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# 939/939B - Convoluted PTFE Hose



## **Applications/Markets**



Chemical transfer

**Features** • Excellent flexibility

Exceptional kink resistance

Certifications

FDA CFR 177.1550 (Natural tube)

- General hydraulics
- Hose applications requiring tight routings

	art nber	Nom I.I	ninal D.	Maxi O.	mum D.	Wor	mum king sure	Minii Be Rac	nd	Vac. Rating Hg./73°F	We	ight	Permanent Fitting Series
#	#		)		$\overline{)}$		$\mathcal{D}$	5	Ŋ	U	lbs	kā	
Natural	Conductive	inch	mm	inch	mm	psi	MPa	inch	mm	inch	lbs./ft.	kg./mtr.	
939-6	939B-6	3/8	10	.59	15	1,500	10.3	2.25	57	28	.12	.18	93N
939-8	939B-8	1/2	13	.79	20	1,350	9.3	2.88	73	28	.21	.31	93N
939-10	939B-10	5/8	16	.88	22	1,000	6.9	3.00	76	28	.24	.36	93N
939-12	939B-12	3/4	19	1.09	28	1,100	7.6	3.75	95	28	.32	.47	93N
939-16	939B-16	1	25	1.33	34	1,000	6.9	5.00	127	28	.45	.67	93N
939-20	939B-20	1-1/4	32	1.75	44	1,000	6.9	6.25	159	20*	.70	1.04	93N
939-24	939B-24	1-1/2	38	2.05	52	750	5.2	7.50	191	12*	.80	1.18	93N
939-32	939B-32	2	51	2.56	65	250	1.7	10.00	254	5*	1.01	1.50	93N

## Construction

Tube: 939 - Natural FDA Compliant PTFE 939B - Black Static-Dissipative PTFE Reinforcement: 304 Stainless Steel braid

## **Operating Parameters**

Temperature Range:

-100°F to +450°F (-73°C to +232°C)

Change in length at working pressure is +2% to -4%

Min. Burst Pressure is 4x Max. Working Pressure at 73°F (23°C)

## Fittings

93N Series

Crimp information can be found online, for most Parker products, at www.parker.com/crimpsource

#### Notes

Use hose type 939B with static-dissipative core tube when conveying non-conducting fluids such as oils, paints, fuels, steam, etc.

Not suggested for steam-cold water cycling applications \* 28 in/Hg can be obtained by using 2799 internal spring guard. See Catalog 4660, pg. F-23

# 943B – 3,000 PSI W.P. High Temp Hose



## **Features**

- High temperature hydraulic hose
- Excellent chemical compatibility
- Resists moisture
- Low friction minimizes pressure drops and deposits

## **Applications/Markets**





- High temp hydraulic applications
- Chemical transfer
- Compressed air/gases

Part Number	Nom I.I		Maxi 0.		Wor	mum king sure	Be	mum nd lius	Vac. Rating Hg./73°F	We	ight
#		)		$\supset$		$\mathcal{D}$	5	Ŋ	U		
	inch	mm	inch	mm	psi	MPa	inch	mm	inch	lbs./ft.	kg./mtr.
943B-6	5/16	8	.49	12	3,000	20.7	2.50	64	28	.18	.26
943B-8	13/32	10	.62	16	3,000	20.7	2.88	73	28	.24	.35
943B-10	1/2	13	.73	19	3,000	20.7	3.25	83	28	.32	.46
943B-12	5/8	16	.99	25	3,000	20.7	4.00	102	28	.70	1.01
943B-16	29/32	23	1.25	32	3,000	20.7	5.00	127	28	1.02	1.53

## Construction

Tube: Black static-dissipative PTFE Reinforcement: 304 Stainless Steel braid

## **Operating Parameters**

Temperature Range:

-65°F to +400°F (-54°C to +204°C)

Change in length at working pressure is +2% to -2% Min. Burst Pressure is 4x Max. Working Pressure at 73°F (23°C)

## **Fittings**

94 Series

## Notes

Factory-made assemblies only Not suggested for steam-cold water cycling applications

# 944B – 4,000-4,500 PSI W.P. High Temp Hose



## **Features**

- High temperature hydraulic hose
- Excellent chemical compatibility
- Resists moisture
- Low friction minimizes pressure drops and deposits

## **Applications/Markets**







- General hydraulics
- Chemical transferCompressed air/gases
- Paint striping

Part Number	Nom I.I			mum D.	Wor	mum king sure	Be	mum nd lius	Vac. Rating Hg./73°F	Wei	ight
#		$\mathbf{O}$		$\bigcirc$		$\mathcal{D}$	5	Ŋ	U		a,
	inch	mm	inch	mm	psi	MPa	inch	mm	inch	lbs./ft.	kg./mtr.
944B-4	15/64	6	.39	10	4,500	31.0	1.50	38	28	.11	.16
944B-6	5/16	8	.49	12	4,500	31.0	2.50	64	28	.17	.24
944B-8	7/16	11	.62	16	4,500	31.0	2.88	73	28	.25	.35
944B-10	1/2	13	.73	19	4,000	27.6	3.25	83	28	.31	.45
944B-12	5/8	16	.99	25	4,000	27.6	4.00	102	28	.74	1.05
944B-16	29/32	23	1.25	32	4,000	27.6	5.00	127	28	1.09	1.55

## Construction

Tube: Black static-dissipative PTFE Reinforcement: 304 Stainless Steel braid

## **Operating Parameters**

Temperature Range: -65°F to +400°F (-54°C to +204°C) Change in length at working pressure is +2% to -2% Min. Burst Pressure is 3x Max. Working Pressure at 73°F (23°C)

#### Fittings

94 Series

## Notes

Factory-made assemblies only

Not suggested for steam-cold water cycling applications Reduce pressure to 3,000 psi (20.7MPa) for pressure impulse applications

# 950B – 4,000 PSI W.P. High Temp Hose



## **Features**

- High temperature hydraulic hose
- Excellent chemical compatibility
- Resists moisture
- Low friction minimizes pressure drops and deposits

## **Applications/Markets**



- High temp hydraulic applications
- Chemical transfer
- Compressed air/gases
- Steam cold water cycling applications

Part Number		ninal D.	Maxi O.			mum king sure	Be	mum nd lius	Vac. Rating Hg./73°F	Wei	ight
#		)		)		$\bigcirc$	5	Ð	Ū	lbs	pa Ba
	inch	mm	inch	mm	psi	MPa	inch	mm	inch	lbs./ft.	kg./mtr.
950B-4	15/64	6	.50	13	4,000	27.6	3.00	76	28	.20	.27
950B-6	5/16	8	.62	16	4,000	27.6	5.00	127	28	.24	.36
950B-8	7/16	11	.75	19	4,000	27.6	5.75	146	28	.45	.68
950B-12	5/8	16	1.08	27	4,000	27.6	7.75	197	28	.96	1.43
950B-16	29/32	23	1.36	34	4,000	27.6	9.63	245	28	1.30	1.93

## Construction

Tube: Black static-dissipative PTFE Reinforcement: Multiple high density braids of 304 Stainless Steel

## **Operating Parameters**

Temperature Range: -65°F to +400°F (-54°C to +204°C) Change in length at working pressure is +2% to -2% Min. Burst Pressure is 4x Max. Working Pressure at 73°F (23°C)

#### **Fittings**

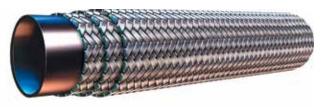
95 Series

#### Notes

Factory-made assemblies only Not suggested for steam-cold water cycling applications



# 955B – 5,500 PSI W.P. High Temp Hose



## **Features**

- High temperature hydraulic hose
- Excellent chemical compatibility
  - Resists moisture
  - Low friction minimizes pressure drops and deposits

## **Applications/Markets**





- General hydraulics
- Chemical transfer
- Compressed air/gases

Part Number	Nom I.I			mum D.	Wor	mum king sure	Mini Be Rac	nd	Vac. Rating Hg./73°F	We	ight
#		$\mathbf{O}$		$\supset$		$\mathcal{D}$	Г 4	Ŋ	U		
	inch	mm	inch	mm	psi	MPa	inch	mm	inch	lbs./ft.	kg./mtr.
955B-4	15/64	6	.50	13	5,500	37.9	3.00	76	28	.23	.34
955B-6	5/16	8	.62	16	5,500	37.9	5.00	127	28	.24	.35
955B-8	7/16	11	.75	19	5,500	37.9	5.75	146	28	.46	.68
955B-10	1/2	13	.91	23	5,500	37.9	6.50	165	28	.91	1.34
955B-12	5/8	16	1.08	27	5,500	37.9	7.75	197	28	.92	1.36
955B-16	29/32	23	1.36	34	5,500	37.9	9.63	245	28	1.20	1.77

## Construction

Tube: Black static-dissipative PTFE Reinforcement: Multiple high density braids of 304 Stainless Steel

## **Operating Parameters**

Temperature Range: -65°F to +400°F (-54°C to +204°C) Change in length at working pressure is +2% to -2% Min. Burst Pressure is 16,000 psi at 73°F (23°C)

#### **Fittings**

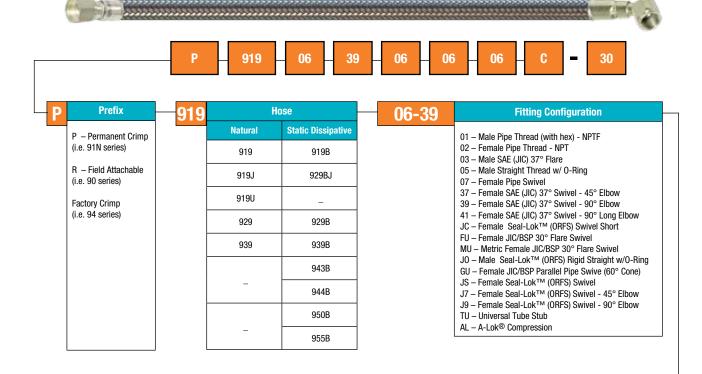
95 Series

#### Notes

Factory-made assemblies only

Not suggested for steam-cold water cycling applications Reduce operating pressure to 4000 PSI (27.6 MPa) for impulse service applications

## **Parflex PTFE Hose Assembly Nomenclature**

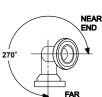


Conne	ctior	n Size 1	- 06	Conne	ctior	i Size 2	- 06	Ho	se S	Size	<b>- C</b>	Fitting Material	- 30	Overall Length
-2	1	1/8		-2	2	1/8		-2	=	1/8				
-3	1	3/16	1	-3	2	3/16		-3	=	3/16	1	** No Material Designation		Expressed in Inches
-4	1	1/4		-4	2	1/4		-4	=	1/4		No material Designation		moneo
-5	1	5/16		-5	2	5/16		-5	=	5/16	1	C = Stainless Steel		OAL measured
-6	1	3/8		-6	2	3/8		-6	=	3/8		D Droop (01N)		from centerline of fitting seat if
-8	1	1/2		-8	2	1/2		-8	=	1/2		B = Brass (91N)		elbow fittings
-10	1	5/8		-10	2	5/8		-10	=	5/8		S = All Steel (91N)		are used.
-12	1	3/4		-12	2	3/4		-12	=	3/4				
-16	1	1		-16	2	1		-16	=	1				
-20	1	1-1/4		-20	2	1-1/4		-20	=	1-1/4				
-24	1	1-1/2		-24	2	1-1/2		-24	=	1-1/2	1			NOTE: Face Seal type
-32	1	2		-32	2	2		-32	=	2				fittings are measured
														from sealing face.

##

Specified only if two elbow fittings are used to construct hose assembly.\*

**Displacement Angle** 



END

\*Starting with either end as the far end, measure the angle clockwise to describe the displacement of the near end.

# Fluoropolymer Hose Selection PSI

ŧ		PSI	Fluoro	polyme	er Hose	e Work	king Pr	essure	S					
me						No	minal Si	zes						
Reinforcement Type		Fractional Size	1/8	3/16 15/64	1/4	5/16	13/32 7/16	1/2	5/8	7/8 29/32	1-1/8	3/8	1/2	5/8
Reir		Dash Size	-3	-4	-5	-6	-8	-10	-12	-16	-20	-6	-8	-10
			PSI	PSI	PSI	PSI	PSI	PSI	PSI	PSI	PSI	PSI	PSI	PSI
	919	PTFE Hose	3000	3000	3000	2500	2000	1500	1200	1000	625			
	919B	PTFE Hose with static-dissipative core		3000	3000	2500	2000							
	919J	Silicone Jacketed PTFE Hose		3000	3000	2500	2000	1500	1200					
	919U	High Abrasion Resistance PTFE Hose		3000		2500	2000		1200	1000				
	929	Heavy Wall PTFE Hose		3000		2500	2000							
	929B	Heavy Wall PTFE Hose with static- dissipative core		3000		2500	2000		1200	1250				
2	929BJ	Silicone Jacketed PTFE Hose with static-dissipative core		3000		2500	2000		1200	1250				
	939	Convoluted PTFE Hose										1500	1350	1000
	939B	Convoluted PTFE Hose with static- dissipative core										1500	1350	1000
	943B	High Pressure PTFE Hose with static- dissipative core				3000	3000	3000	3000	3000				
	944B	High Pressure PTFE Hose with static- dissipative core		4500		4500	4500	4000	4000	4000				
	950B	High Pressure PTFE Hose with static- dissipative core		4000		4000	4000	4000	4000	4000				
	955B	High Pressure PTFE Hose with static- dissipative core		5500		5500	5500	5500	5500	5500				

Legend PTFE – Polytetrafluoroethylene PTFE-S – Polytetrafluoroethylene, Static Dissipative

S – Silicone

U – Polyurethane







## **Choosing Your Hose**

## "STAMPED"

ļ	Size	Temperature	Application*	Med
	The appropriate inside and outside diameters and	The ambient and/or maximum temperature of the material	External conditions including abrasion, climate, heat, flex-	The composition of the conveyed and chemic
	length of the hose should be determined	being conveyed	ing, crushing, kinking, and degrees of bending	with the hose inner co applicable, the outer j

\*For additional application data, reference Catalog 4660 Material Compatibility Charts and Agency Approvals/Specifications.

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# **Construction/Specifications**

PSI Fluoropolymer Construction and Specifications							nent				
3/4	1	1 1/4	1 1/2	2					Fractional Size		Reinforcement Type
-12	-16	-20	-24	-32	Temperature	Core	Reinforcement	Cover	Dash Size		Rein
PSI	PSI	PSI	PSI	PSI	Range	Tube		Material			
					-100°F to +450°F	PTFE	SS Wire	—	PTFE Hose	919	
					-100°F to +450°F	PTFE-S	SS Wire	—	PTFE Hose with static-dissipative core	919B	
					-40°F to +450°F	PTFE	SS Wire	S	Silicone Jacketed PTFE Hose	919J	
					-40°F to +275°F	PTFE	SS Wire	U	High Abrasion Resistance PTFE Hose	919U	
					-100°F to +450°F	PTFE	SS Wire	—	Heavy Wall PTFE Hose	929	
					-100°F to +450°F	PTFE-S	SS Wire	-	Heavy Wall PTFE Hose with static- dissipative core	929B	
					-65°F to +450°F	PTFE-S	SS Wire	S	Silicone Jacketed PTFE Hose with static-dissipative core	929BJ	Wire Braid
1100	1000	1000	750	250	-100°F to +450°F	PTFE	SS Wire	—	Convoluted PTFE Hose	939	е Е
1100	1000	1000	750	250	-100°F to +450°F	PTFE-S	SS Wire	—	Convoluted PTFE Hose with static- dissipative core	939B	Wir
					-65°F to +400°F	PTFE-S	SS Wire	—	High Pressure PTFE Hose with static- dissipative core	943B	
					-65°F to +400°F	PTFE-S	SS Wire	—	High Pressure PTFE Hose with static- dissipative core	944B	
					-65°F to +400°F	PTFE-S	SS Wire	—	High Pressure PTFE Hose with static- dissipative core	950B	
					-65°F to +400°F	PTFE-S	SS Wire	_	High Pressure PTFE Hose with static- dissipative core	955B	







dia	Pressure	Ends	Delivery
ne substance being cal compatibility pre and, if jacket	The maximum pressure of the system, including pressure spikes	The appropriate end connection and attachment method for the application	Testing, quality, packaging, and delivery requirements

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